



# NEWEX

**Experience New**

## NEWEX INTERNATIONAL CO., LTD

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# Copeland Scroll™ Compressor ZFKQ for Refrigeration Applications



Product catalogue

**COPELAND™**

  
**EMERSON™**

Emerson developed the ZFKQ range of Copeland Scroll™ compressors to provide the best performance in low temperatures. The series has a wide application envelope that can operate from -40°C to +7°C evaporating temperature. Its optimized design perfectly fits frozen food application requirements while its scroll compliance mechanism makes it highly tolerant of liquid slugging.

The range consists of:

- The ZF\*KQE models that operate with liquid injection in order to control discharge temperature and extend the operating envelope.
- The ZFI\*KQE models that are optimized for vapor injection with the use of a subcooler. This boosts the refrigeration system's cooling capacity and efficiency.

## Features and benefits

### High efficiency all year round

- The unique Copeland Compliant Scroll design patented by Emerson operates under continuous scroll flank contact, maintained by centrifugal force. This minimizes gas leakage while maximizing efficiency.
- With its capability for condensing operation down to 4°C on low temperature applications, Copeland Scroll technology provides the best seasonal efficiencies.
- Equipped with dynamic discharge valve that allows the discharge gas to reach desired pressure. This helps reduce efficiency loss by preventing gas re-compression.
- The vapor injection technology allows ZFI\*KQE compressors to perform higher efficiency than single-stage compressors at low temperature operation condition. Thus makes ZFI\*KQE the best in-class performance.

### Compactness

- The small footprint of Copeland Scroll compressors enables compact system designs.
- Weight and dimensions for refrigeration equipment is reduced with increased capacity per compressor weight.

### Robustness and reliability

- The Copeland Compliant Scroll design is tolerant to stresses caused by liquid slugging, flooded starts and debris commonly found in refrigeration systems.
- Easy to service and maintain due to their compact size and lightweight, simple design.
- Engineered for optimum performance with today's chlorine-free refrigerants.
- The Copeland Scroll compressor design has several inherent reliability advantages:
  - 70% fewer moving parts than reciprocating compressors
  - Axial & radial scroll compliance provides improved liquid handling capability
  - Hermetic design reduces leak potential
- Redesigned suction gas flow results in lower oil circulation and better motor cooling.
- EVI CoreSense™ Control kits provide advanced features to ensure optimum system operation.



## Compressor protection

- ZF\*KQE and ZFI\*KQE compressors are supplied with internal thermal protectors that prevent motor overheating in case of loss of phase or low refrigerant charge.
- The ZF\*KQE models that operate with liquid injection through DTC Valve in order to control the discharge temperature.
- The ZFI\*KQE models that can operate with Emerson EVI CoreSense™ control kits in order to control vapor injection superheat as well as a safe discharge temperature.

## Smooth operation

- All Copeland Scroll compressors are designed with a discharge check valve that isolates the high pressure discharge gas. This allows the compressor to start unloaded, resulting in low inrush currents.
- Smooth operations are made possible by the continuous compression process. This generates less vibration than reciprocating technology.

## Delivers unmatched energy efficiency: 5%–20% improvement

- Motor, scroll and bearing redesign minimize annual energy consumption.
- Precision machined scrolls provide the highest isentropic efficiency and wear-in for improved performance over time.
- New valving technology adjusts the scroll compression ratio based on operating condition, significantly improving low ambient performance.
- Using vapor injection improves system capacity by 50% and efficiency by 20% on average at the low temperature rating condition.

## One model for multiple refrigerants

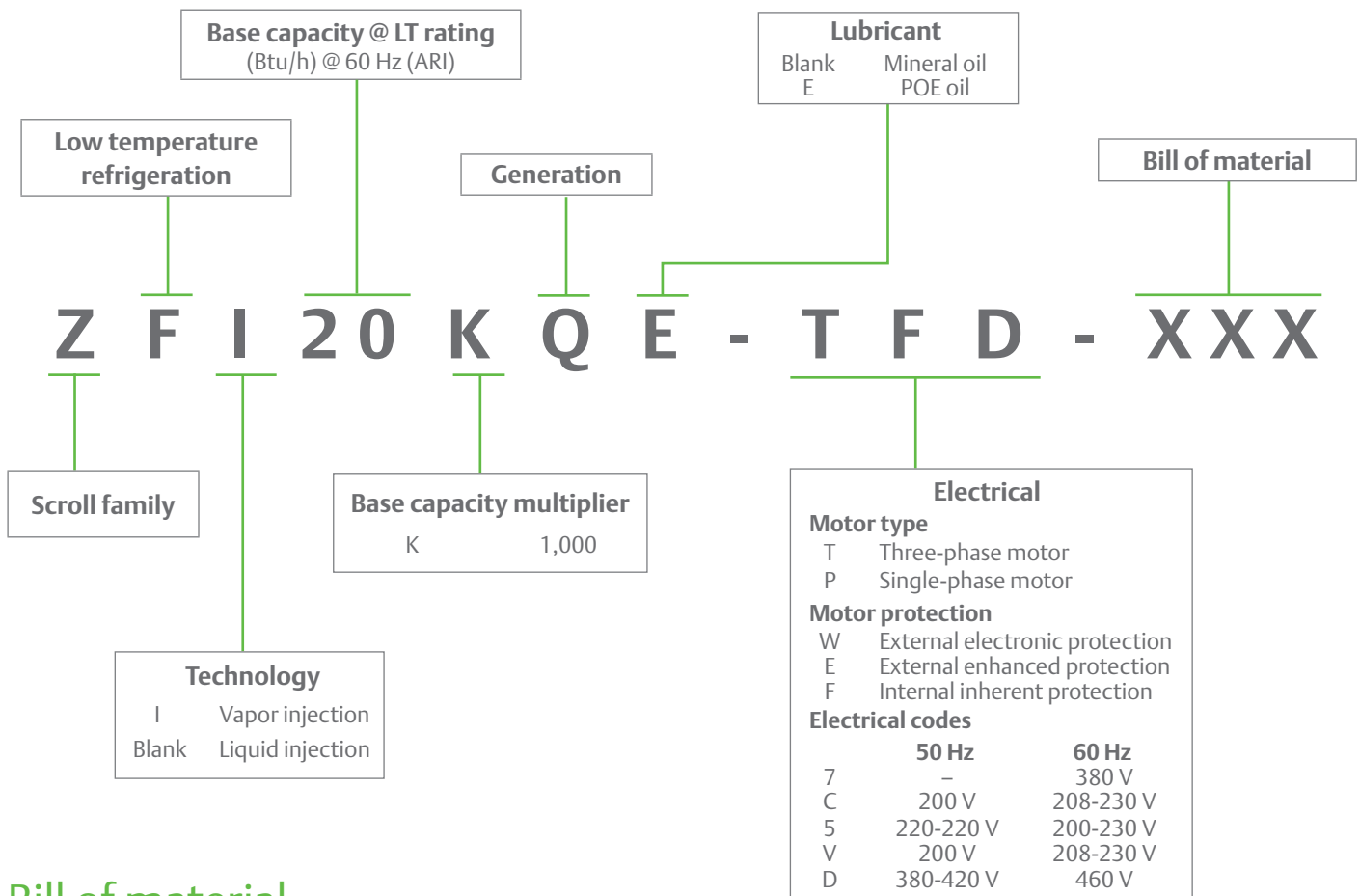
- All ZF and ZFI compressors are qualified for R22, R404A, R507, R407A/C, R407F, R448A, and R449A.

Notes: This catalogue only provides performance tables for R22 and R404A. Please visit Select Software Asia for more information.

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# Nomenclature



## Bill of material

Compressor model	Motor code	BOM number	Stub tube connection	Rotalock connection	Oil sight glass	Schrader valve
Liquid injection						
ZF06-11KQE	TFD, TF5, PFV	550	✓		✓	✓
		551		✓	✓	✓
ZF13-28KQE	TFD,TF7,TFC <sup>1</sup>	550	✓		✓	✓
		551		✓	✓	✓
ZF28KQE	TFC	580	✓		✓	✓
		591		✓	✓	✓
ZF34-54KQE	TFD, TF7, TFC	554	✓		✓	✓
		564 / 567 <sup>2</sup>		✓	✓	✓
Vapor injection						
ZFI20-39KQE	TFD, TF7, TFC <sup>1</sup>	550	✓		✓	✓
		552		✓	✓	✓
ZFI39KQE	TFC	580	✓		✓	✓
		592		✓	✓	✓
ZFI50-81KQE	TFD, TF7, TFC	554	✓		✓	✓
		564 / 567 <sup>2</sup>		✓	✓	✓
ZFI122KQE	TED, TE7, TEC	522	✓		✓	✓
		523		✓	✓	✓

**Remarks:** See technical data sheet for the detailed connection size

ZF06-ZF54KQE only provide rotalock connection to liquid injection fitting for the installation of DTC valve

<sup>1</sup>Except ZF28KQE-TFC and ZFI39KQE-TFC

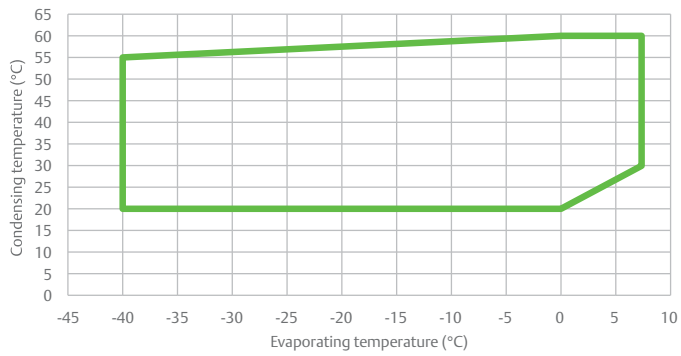
<sup>2</sup>BOM 554/564 (Sight glass fitting with restriction) only work with Emerson OMB oil management device, BOM567 (Standard sight glass fitting) works with Emerson OM3 in rack application.

# Operating envelopes

# R22

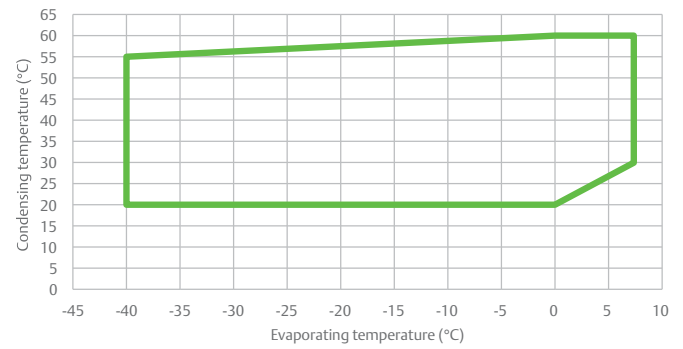
## Vapor injection

ZFI20-26KQE

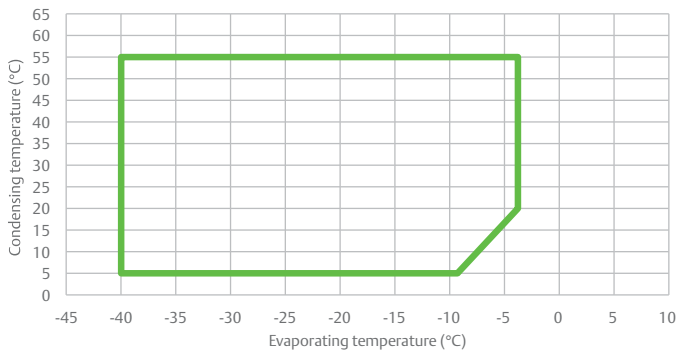


## Liquid injection

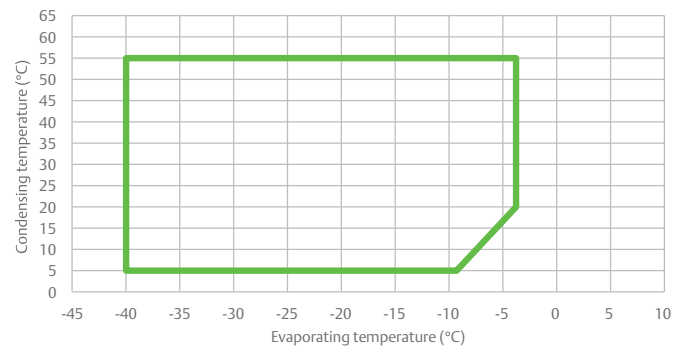
ZF06 - 18KQE



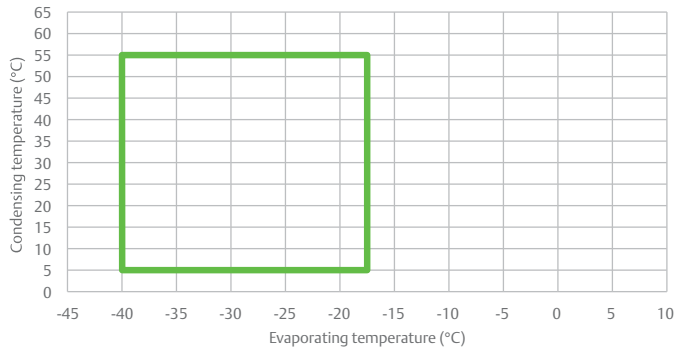
ZFI36-59KQE



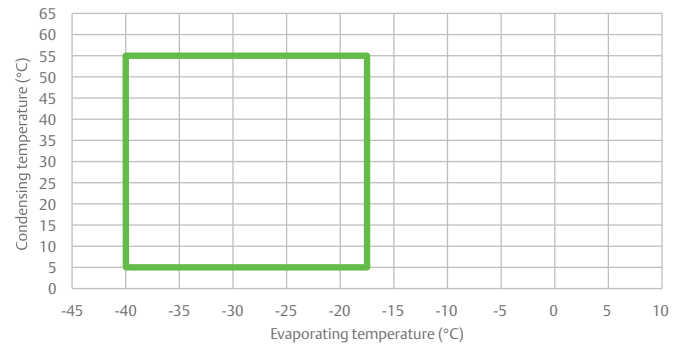
ZF25-41KQE



ZFI68-81KQE

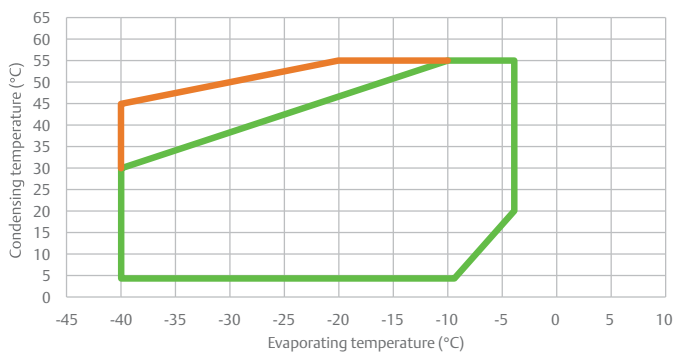


ZF49-54KQE



**Note:** — 20°C return gas + liquid injection

ZFI122KQE



**Note:** — 20°C Return gas + Vapor injection — 20K Superheat + Vapor injection

# Operating envelopes

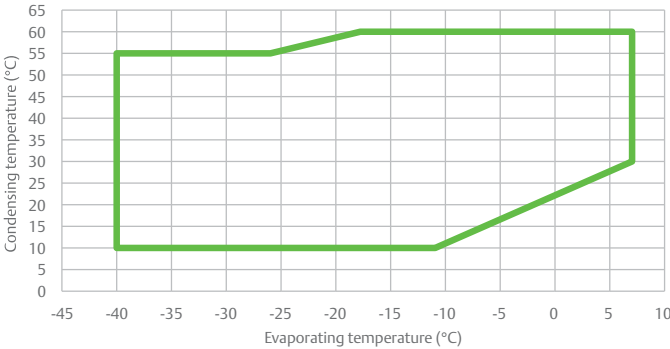
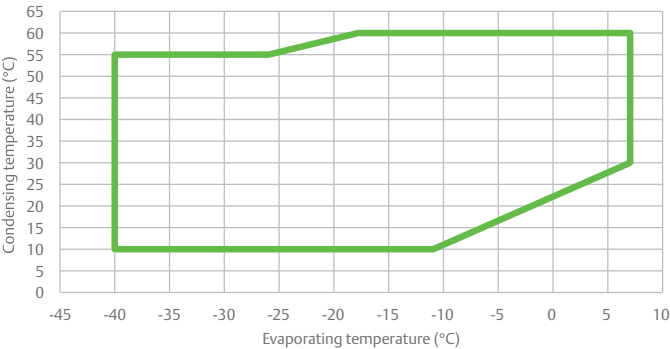
# R404A

Vapor injection

Liquid injection

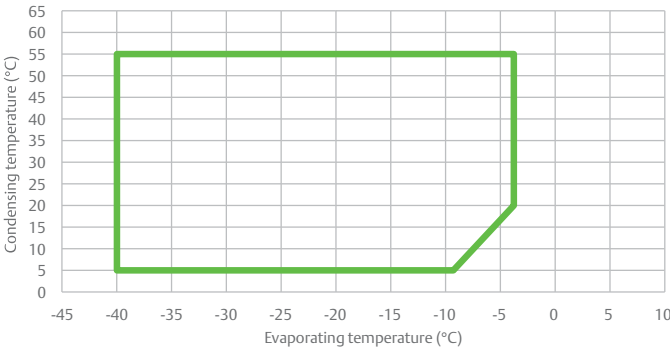
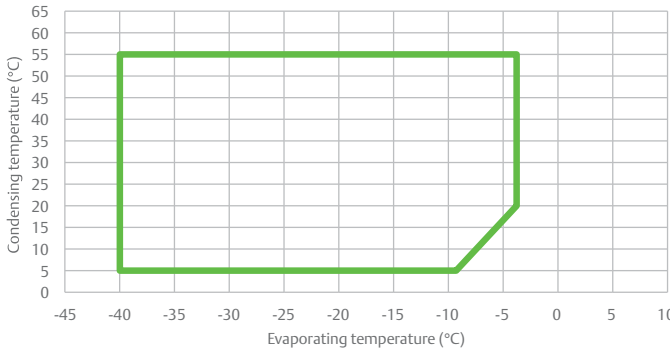
ZFI20 - 26KQE

ZF06 - 18KQE



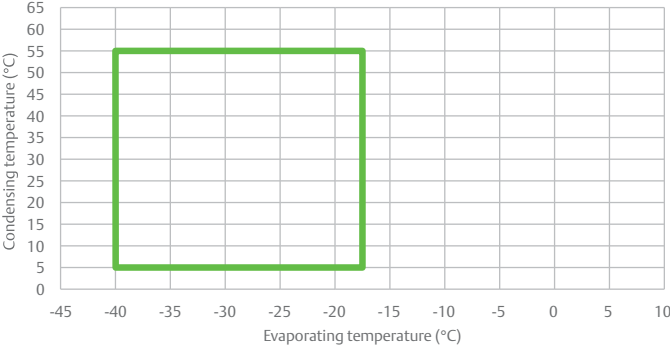
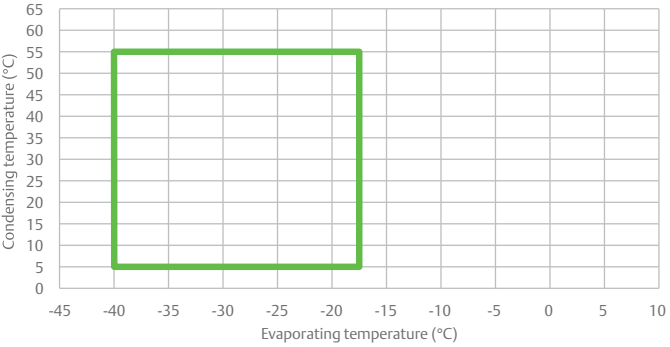
ZFI36 - 59KQE

ZF25 - 41KQE

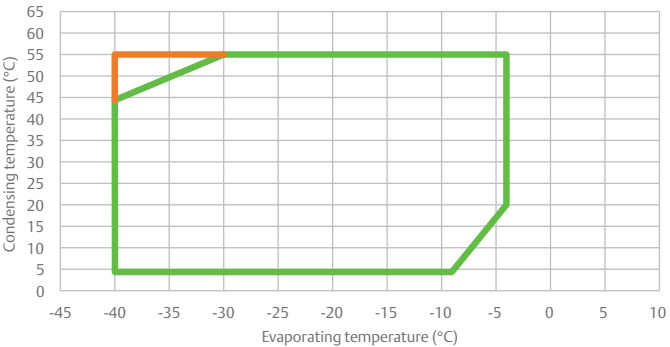


ZFI68-81KQE

ZF49-54KQE



ZFI122KQE



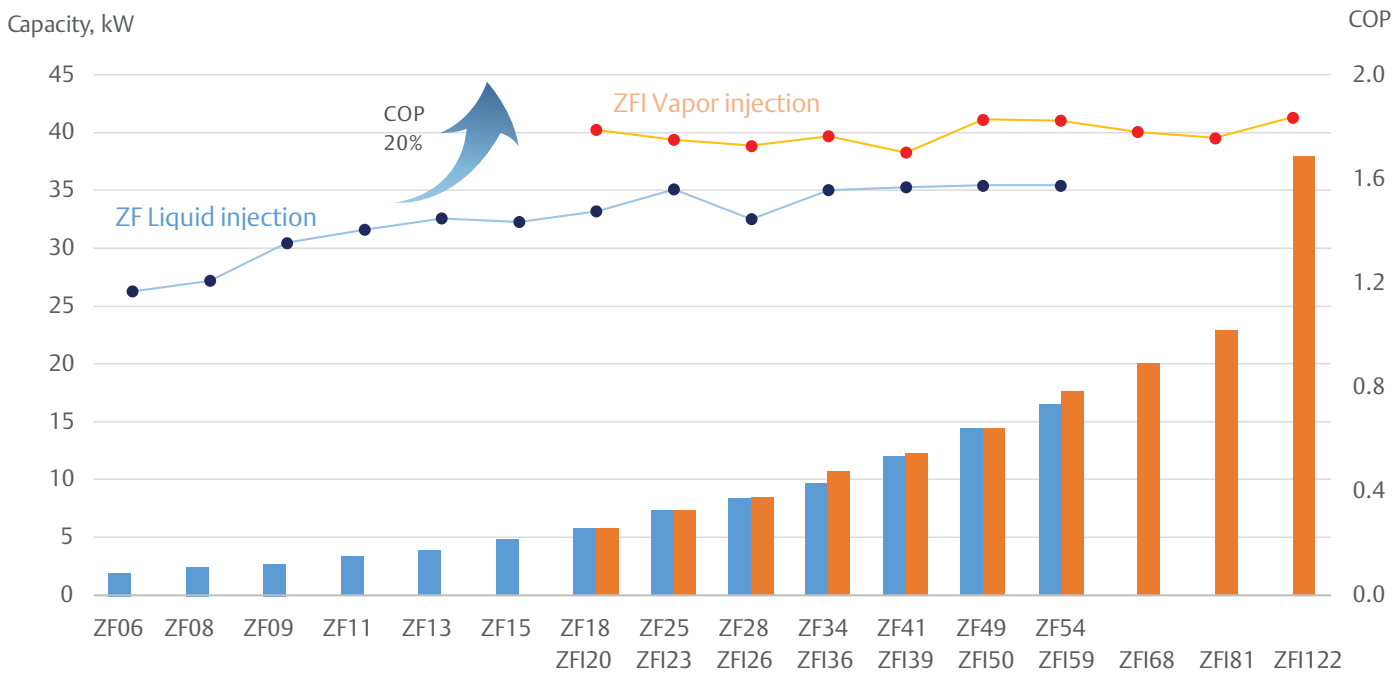
Note: — 20°C return gas + liquid injection

Note: — 20°C Return gas + Vapor injection — 20K Superheat + Vapor injection

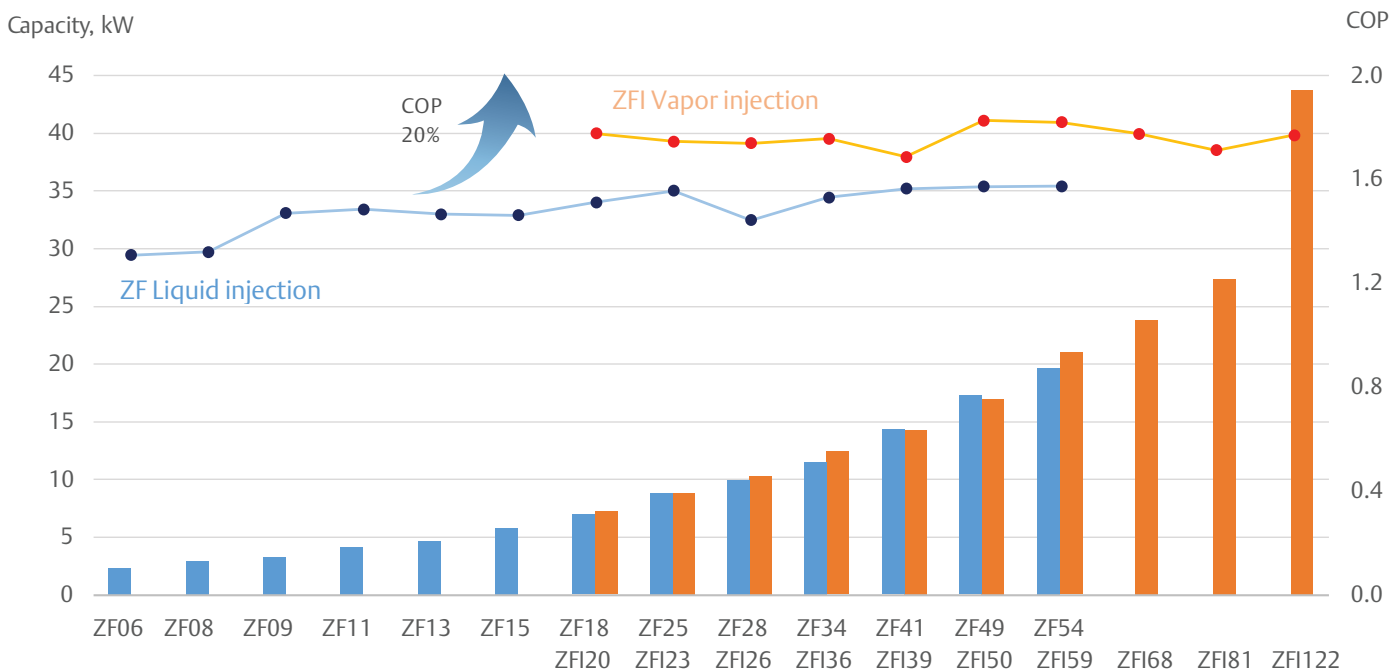


# Product line-up

## R404A - 50 Hz



## R404A - 60 Hz



Notes: Based on low temperature cold room conditions: -25°C evaporating, 45°C condensing and 20°C return gas temperature.

# Performance data

TFC: 200 V ; 3-Phase, 50 Hz

TFD: 380-420 V ; 3-Phase, 50 Hz

## Liquid injection

# R22

Model			Cond. temp. °C	Evap. temp. °C										
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7
ZF06KQE	TFC TFD	Q	30	1.15	1.46	1.82	2.24	2.73	3.31	3.98	4.74	5.62	6.61	7.05
			40	1.05	1.34	1.67	2.06	2.52	3.05	3.66	4.37	5.18	6.10	6.50
			50	0.97	1.23	1.53	1.88	2.29	2.77	3.32	3.96	4.70	5.55	5.91
		P	30	1.21	1.24	1.29	1.34	1.40	1.47	1.55	1.65	1.76	1.89	1.95
			40	1.43	1.47	1.52	1.58	1.64	1.70	1.78	1.87	1.98	2.10	2.15
ZF08KQE	TFC TFD	Q	50	1.69	1.74	1.79	1.85	1.92	1.99	2.06	2.15	2.25	2.36	2.41
			30	1.41	1.79	2.23	2.75	3.36	4.07	4.89	5.83	6.91	8.13	8.66
			40	1.29	1.65	2.06	2.54	3.10	3.75	4.50	5.37	6.36	7.50	7.99
		P	50	1.19	1.52	1.89	2.32	2.82	3.40	4.09	4.87	5.78	6.82	7.27
			30	1.44	1.48	1.54	1.60	1.67	1.75	1.85	1.96	2.10	2.25	2.32
ZF09KQE	TFC TFD	Q	40	1.70	1.76	1.81	1.88	1.95	2.03	2.12	2.23	2.35	2.50	2.56
			50	2.01	2.07	2.14	2.21	2.28	2.36	2.46	2.56	2.68	2.81	2.87
			30	1.59	2.01	2.50	3.09	3.78	4.58	5.51	6.58	7.79	9.17	9.77
		P	40	1.46	1.85	2.30	2.84	3.48	4.22	5.07	6.06	7.18	8.46	9.01
			50	1.34	1.69	2.11	2.59	3.16	3.83	4.60	5.50	6.52	7.69	8.20
ZF11KQE	TFC TFD	Q	30	1.52	1.57	1.61	1.67	1.72	1.79	1.86	1.94	2.04	2.15	2.19
			40	1.80	1.85	1.90	1.95	2.01	2.07	2.14	2.22	2.31	2.41	2.45
			50	2.10	2.16	2.22	2.28	2.34	2.41	2.48	2.56	2.65	2.75	2.79
		P	30	1.97	2.49	3.10	3.82	4.67	5.65	6.78	8.07	9.54	11.20	11.91
			40	1.81	2.29	2.86	3.52	4.30	5.21	6.26	7.47	8.84	10.39	11.06
ZF13KQE	TFC TFD	Q	50	1.65	2.08	2.59	3.19	3.89	4.72	5.67	6.78	8.04	9.47	10.09
			30	1.69	1.74	1.81	1.88	1.97	2.08	2.20	2.34	2.50	2.67	2.74
			40	2.00	2.06	2.13	2.21	2.30	2.40	2.52	2.65	2.80	2.97	3.04
		P	50	2.37	2.44	2.51	2.59	2.69	2.79	2.91	3.04	3.19	3.35	3.42
			30	2.30	2.89	3.60	4.44	5.44	6.60	7.94	9.48	11.23	13.21	14.07
ZF15KQE	TFC TFD	Q	40	2.12	2.66	3.32	4.09	5.01	6.07	7.31	8.73	10.34	12.17	12.97
			50	1.93	2.43	3.02	3.72	4.55	5.51	6.63	7.93	9.41	11.08	11.82
			30	2.02	2.08	2.15	2.23	2.31	2.41	2.51	2.62	2.74	2.87	2.93
		P	40	2.38	2.45	2.52	2.61	2.70	2.81	2.92	3.04	3.17	3.31	3.37
			50	2.79	2.86	2.94	3.04	3.14	3.26	3.38	3.51	3.65	3.80	3.87
ZF18KQE	TFC TFD	Q	30	2.79	3.52	4.39	5.42	6.63	8.03	9.63	11.47	13.54	15.87	16.87
			40	2.57	3.25	4.05	5.01	6.12	7.42	8.91	10.62	12.55	14.73	15.68
			50	2.34	2.95	3.68	4.54	5.56	6.74	8.11	9.68	11.46	13.48	14.35
		P	30	2.47	2.53	2.61	2.70	2.82	2.95	3.11	3.29	3.52	3.78	3.89
			40	2.89	2.97	3.06	3.15	3.27	3.40	3.55	3.74	3.95	4.19	4.30
ZF25KQE	TFC TFD	Q	50	3.38	3.47	3.58	3.68	3.81	3.94	4.10	4.28	4.49	4.73	4.83
			30	3.25	4.12	5.17	6.42	7.89	9.60	11.58	13.84	16.41	19.31	20.57
			40	2.98	3.78	4.75	5.90	7.25	8.82	10.64	12.73	15.11	17.80	18.97
		P	50	2.69	3.42	4.30	5.34	6.56	7.99	9.65	11.55	13.73	16.20	17.27
			30	3.13	3.18	3.25	3.33	3.43	3.55	3.69	3.86	4.05	4.27	4.36
ZF28KQE	TFC TFD	Q	40	3.68	3.75	3.82	3.91	4.02	4.14	4.29	4.46	4.65	4.86	4.96
			50	4.31	4.39	4.49	4.60	4.72	4.86	5.02	5.20	5.40	5.62	5.72
			30	4.08	5.17	6.48	8.04	9.89	12.04	14.52	17.35			
		P	40	3.73	4.74	5.95	7.39	9.09	11.06	13.34	15.96			
			50	3.37	4.29	5.39	6.69	8.22	10.02	12.09	14.48			
ZF34KQE	TFC TFD	Q	30	3.93	3.99	4.07	4.17	4.30	4.45	4.63	4.84			
			40	4.62	4.70	4.79	4.90	5.04	5.19	5.38	5.59			
			50	5.40	5.50	5.62	5.76	5.92	6.09	6.29	6.52			
		P	30	4.79	6.07	7.61	9.45	11.62	14.14	17.06	20.39			
			40	4.39	5.57	7.00	8.69	10.68	13.00	15.68	18.76			
ZF41KQE	TFC TFD	Q	50	3.96	5.04	6.33	7.86	9.66	11.77	14.21	17.02			
			30	4.72	4.79	4.88	5.01	5.16	5.34	5.55	5.80			
			40	5.54	5.63	5.75	5.88	6.04	6.23	6.45	6.70			
		P	50	6.48	6.61	6.75	6.91	7.10	7.31	7.55	7.82			
			30	5.31	6.77	8.52	10.59	13.01	15.82	19.06	22.74			
ZF49KQE	TFC TFD	Q	40	4.81	6.19	7.83	9.75	12.00	14.59	17.58	20.99			
			50	4.22	5.51	7.03	8.79	10.84	13.22	15.95	19.06			
			30	4.32	4.50	4.68	4.87	5.06	5.26	5.46	5.66			
		P	40	4.95	5.21	5.46	5.71	5.95	6.19	6.42	6.64			
			50	5.67	6.02	6.36	6.68	6.98	7.27	7.53	7.77			
ZF54KQE	TFC TFD	Q	30	6.35	8.03	10.03	12.41	15.21	18.48	22.26	26.61			
			40	5.80	7.40	9.27	11.46	14.03	17.01	20.46	24.42			
			50	5.09	6.61	8.36	10.38	12.72	15.43	18.56	22.15			
		P	30	5.24	5.49	5.75	6.01	6.27	6.53	6.80	7.06			
			40	6.05	6.38	6.71	7.03	7.35	7.66	7.97	8.27			
ZF54KQE	TFC TFD	Q	50	6.95	7.36	7.76	8.16	8.53	8.90	9.26	9.61			
			30	7.81	9.82	12.30	15.28	18.78						
			40	7.10	8.99	11.31	14.08	17.33						
		P	50	6.23	8.00	10.16	12.72	15.71						
			30	6.48	6.68	6.94	7.25	7.59						
ZF54KQE	TFC TFD	Q	40	7.52	7.76	8.08	8.45	8.86						
			50	8.78	9.07	9.43	9.86	10.32						
			30	8.99	11.36	14.18	17.49	21.36						
		P	40	8.31	10.54	13.16	16.23	19.82						
			50	7.50	9.56	11.96	14.78	18.06						

### Notes:

1. Q for capacity; P for power. Units in kW

2. All ZF\*KQE values are rated at return gas temperature: 20°C and subcooling: 0 K

# Performance data

TFC: 200 V ; 3-Phase, 50 Hz

TFD: 380-420 V ; 3-Phase, 50 Hz

## Vapor injection

# R22

Model			Cond. temp. °C	Evap. temp. °C										
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7
ZFI20KQE	TFC TFD	Q	30	2.56	3.22	4.01	4.94	6.00	7.18	8.47	9.87	11.37	12.97	13.64
			40	2.55	3.21	3.99	4.90	5.93	7.06	8.30	9.63	11.06	12.56	13.18
			50	2.32	2.99	3.78	4.68	5.68	6.78	7.97	9.24	10.59	12.01	12.60
		P	30	2.14	2.18	2.27	2.39	2.55	2.72	2.91	3.09	3.28	3.45	3.51
			40	2.39	2.50	2.63	2.76	2.90	3.02	3.13	3.22	3.26	3.27	3.26
			50	2.98	3.13	3.27	3.39	3.48	3.53	3.53	3.48	3.37	3.18	3.09
		LO	30	-7.70	-6.20	-4.40	-1.80	1.30	4.90	8.80	12.80	16.70	20.60	22.00
			40	-4.90	-3.60	-1.70	0.90	4.30	8.10	12.20	16.30	20.40	24.40	25.90
			50	3.60	2.60	3.10	5.00	7.90	11.60	15.60	19.80	23.90	28.00	29.50
ZFI26KQE	TFC TFD	Q	30	3.85	4.79	5.97	7.36	8.94	10.66	12.51	14.45	16.45	18.49	19.30
			40	3.79	4.73	5.89	7.25	8.78	10.45	12.22	14.07	15.96	17.87	18.63
			50	3.44	4.38	5.55	6.89	8.38	9.99	11.70	13.47	15.26	17.06	17.77
		P	30	2.98	3.08	3.21	3.36	3.57	3.84	4.19	4.65	5.21	5.91	6.23
			40	3.37	3.57	3.75	3.92	4.10	4.31	4.56	4.86	5.24	5.70	5.91
			50	4.23	4.49	4.69	4.84	4.95	5.05	5.15	5.26	5.41	5.60	5.69
		LO	30	-5.40	-3.40	-1.70	0.50	3.50	7.20	11.50	16.20	21.10	26.10	28.10
			40	-2.20	-0.40	1.20	3.50	6.60	10.50	15.00	19.80	24.80	29.90	32.00
			50	6.20	5.90	6.20	7.70	10.40	14.10	18.50	23.30	28.40	33.60	35.60
ZFI36KQE	TFC TFD	Q	30	5.37	6.66	8.04	9.62	11.52	13.85	16.72	20.25			
			40	5.00	6.28	7.63	9.17	11.02	13.29	16.09	19.54			
			50	4.41	5.65	6.96	8.44	10.22	12.42	15.13	18.49			
		P	30	3.08	3.38	3.73	4.11	4.51	4.90	5.29	5.64			
			40	4.00	4.27	4.57	4.90	5.24	5.57	5.88	6.16			
			50	5.64	5.82	6.03	6.27	6.51	6.73	6.93	7.09			
		LO	30	-12.40	-11.80	-7.70	-3.60	-0.90	-0.30	-1.70	-5.00			
			40	-2.20	-3.10	0.10	3.60	5.80	6.10	4.40	0.90			
			50	5.20	3.80	6.80	10.30	12.40	12.60	10.80	7.20			
ZFI39KQE	TFC TFD	Q	30	6.15	7.66	9.25	11.06	13.23	15.92	19.27	23.43			
			40	5.74	7.22	8.77	10.54	12.66	15.28	18.55	22.62			
			50	5.07	6.51	8.00	9.70	11.74	14.28	17.46	21.42			
		P	30	3.50	3.78	4.16	4.60	5.06	5.47	5.80	6.01			
			40	4.50	4.75	5.10	5.49	5.87	6.22	6.46	6.57			
			50	6.32	6.49	6.74	7.02	7.30	7.51	7.62	7.58			
		LO	30	-19.40	-14.90	-10.50	-6.90	-4.30	-3.00	-2.90	-3.80			
			40	-6.70	-5.20	-2.40	0.40	2.50	3.50	3.40	2.30			
			50	2.00	2.10	4.50	7.20	9.20	10.20	10.10	9.00			
ZFI50KQE	TFC TFD	Q	30	7.46	9.11	10.98	13.16	15.76	18.89	22.65	27.14			
			40	6.89	8.55	10.40	12.54	15.08	18.12	21.77	26.12			
			50	6.04	7.67	9.48	11.55	14.00	16.92	20.43	24.63			
		P	30	4.09	4.41	4.87	5.39	5.92	6.40	6.77	6.99			
			40	5.26	5.55	5.96	6.42	6.88	7.27	7.55	7.65			
			50	7.39	7.59	7.88	8.22	8.54	8.78	8.90	8.82			
		LO	30	-12.90	-11.40	-7.40	-3.50	-0.90	-0.10	-1.00	-3.50			
			40	-2.20	-2.40	0.40	3.60	5.70	6.20	5.10	2.60			
			50	5.30	4.40	7.10	10.20	12.30	12.80	11.70	9.10			
ZFI59KQE	TFC TFD	Q	30	8.79	10.88	13.11	15.67	18.75	22.54	27.23	32.99			
			40	8.19	10.25	12.43	14.93	17.94	21.63	26.19	31.81			
			50	7.19	9.20	11.32	13.74	16.64	20.21	24.63	30.10			
		P	30	5.07	5.37	5.91	6.57	7.23	7.76	8.05	7.97			
			40	6.45	6.73	7.23	7.83	8.40	8.83	8.98	8.74			
			50	9.02	9.20	9.58	10.03	10.43	10.66	10.60	10.12			
		LO	30	-11.60	-9.20	-5.00	-1.20	1.30	2.20	1.40	-0.70			
			40	-0.50	-0.20	2.70	5.80	7.80	8.40	7.50	5.10			
			50	7.30	6.60	9.30	12.30	14.30	14.90	13.90	11.50			
ZFI68KQE	TFC TFD	Q	30	10.54	12.93	15.57	18.63	22.31						
			40	9.77	12.15	14.76	17.76	21.34						
			50	8.55	10.90	13.44	16.35	19.81						
		P	30	5.92	6.38	7.04	7.79	8.56						
			40	7.61	8.03	8.62	9.29	9.95						
			50	10.69	10.97	11.40	11.89	12.35						
		LO	30	-9.50	-8.30	-4.20	-0.20	2.30						
			40	0.70	0.30	3.30	6.70	8.80						
			50	8.20	7.10	10.00	13.20	15.20						
ZFI122KQE	TEC TED	Q	30	19.81	23.68	28.57	34.68	42.18	51.26	62.10	74.88			
			40	19.42	23.58	28.34	33.36	40.00	47.83	57.05	67.82			
			50			26.57	31.90	37.83	44.57	52.15	61.16			
		P	30	11.73	12.30	12.90	13.56	14.30	15.14	16.12	17.26			
			40	14.80	15.48	16.12	16.60	17.33	18.11	18.97	19.94			
			50			20.01	20.72	21.40	21.99	22.76	23.58			
		LO	30	-20.50	-9.30	-1.90	2.60	4.90	5.50	5.10	3.70			
			40	-6.70	-3.50	1.70	7.00	11.60	15.10	17.50	18.90			
			50			9.50	13.50	18.80	24.10	28.60	32.10			

### Notes:

1. Q for capacity, P for power. Units in kW; LO for liquid out temperature in °C
2. All ZF\*KQE values are rated at return gas temperature: 20°C and max subcooling
3.  20K Superheat

# Performance data

TF7: 380 V ; 3-Phase, 60 Hz  
TFC : 208-230 V ; 3-Phase, 60 Hz  
TFD : 460 V ; 3-Phase, 60 Hz  
**Liquid injection**

# R22

Model			Cond. temp. °C	Evap. temp. °C											
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7	
ZF06KQE	TFC TFD	Q	30	1.32	1.66	2.08	2.59	3.18	3.87	4.66	5.54	6.54	7.64	8.11	
			40	1.23	1.55	1.94	2.42	2.97	3.61	4.35	5.17	6.10	7.13	7.57	
			50	1.15	1.44	1.80	2.23	2.73	3.32	3.99	4.75	5.59	6.54	6.94	
		P	30	1.31	1.35	1.39	1.44	1.49	1.56	1.65	1.75	1.88	2.05	2.12	
			40	1.57	1.60	1.64	1.67	1.71	1.77	1.85	1.95	2.07	2.23	2.30	
ZF08KQE	TFC TFD	Q	50	1.90	1.92	1.94	1.96	2.00	2.05	2.12	2.21	2.33	2.48	2.55	
			P	30	1.68	2.11	2.64	3.29	4.04	4.92	5.92	7.05	8.31	9.71	10.31
				40	1.57	1.97	2.47	3.07	3.78	4.60	5.53	6.58	7.76	9.06	9.62
		P	50	1.46	1.83	2.29	2.83	3.47	4.22	5.07	6.03	7.11	8.31	8.83	
			30	1.63	1.68	1.73	1.79	1.86	1.94	2.05	2.18	2.34	2.55	2.64	
ZF09KQE	TFC TFD	Q	40	1.96	2.00	2.03	2.08	2.13	2.20	2.30	2.42	2.58	2.77	2.86	
			P	50	2.36	2.39	2.41	2.44	2.49	2.55	2.63	2.75	2.89	3.08	3.17
				30	1.92	2.43	3.03	3.74	4.56	5.52	6.64	7.92	9.38	11.04	11.77
		P	40	1.76	2.24	2.80	3.45	4.20	5.09	6.11	7.29	8.65	10.19	10.86	
			50	1.62	2.06	2.56	3.14	3.83	4.62	5.55	6.62	7.85	9.26	9.87	
ZF11KQE	TFC TFD	Q	30	1.64	1.69	1.75	1.82	1.91	2.00	2.11	2.25	2.40	2.58	2.66	
			P	40	1.95	2.01	2.07	2.15	2.23	2.32	2.43	2.55	2.69	2.86	2.93
				50	2.30	2.37	2.44	2.52	2.61	2.70	2.81	2.93	3.07	3.22	3.29
		P	30	2.38	3.01	3.75	4.62	5.63	6.81	8.16	9.70	11.46	13.44	14.30	
			40	2.18	2.76	3.45	4.25	5.19	6.28	7.54	8.99	10.63	12.50	13.31	
ZF13KQE	TF7 TFC TFD	Q	50	1.98	2.51	3.12	3.84	4.69	5.68	6.83	8.16	9.68	11.40	12.16	
			P	30	1.82	1.89	1.98	2.09	2.22	2.37	2.54	2.75	2.97	3.23	3.34
				40	2.16	2.24	2.33	2.44	2.57	2.72	2.89	3.08	3.29	3.53	3.63
		P	50	2.57	2.66	2.77	2.88	3.01	3.16	3.32	3.51	3.71	3.94	4.04	
			30	2.75	3.46	4.33	5.35	6.56	7.96	9.57	11.41	13.49	15.83	16.84	
ZF15KQE	TF7 TFC TFD	Q	40	2.54	3.20	3.99	4.94	6.04	7.33	8.81	10.51	12.43	14.60	15.54	
			P	50	2.30	2.90	3.62	4.48	5.48	6.65	8.00	9.55	11.31	13.31	14.17
				30	2.17	2.29	2.41	2.53	2.64	2.75	2.85	2.95	3.04	3.12	3.14
		P	40	2.55	2.67	2.80	2.94	3.08	3.22	3.37	3.53	3.68	3.83	3.90	
			50	2.97	3.08	3.21	3.36	3.52	3.70	3.88	4.09	4.30	4.52	4.61	
ZF18KQE	TF7 TFC TFD	Q	30	3.38	4.27	5.32	6.57	8.02	9.70	11.63	13.82	16.29	19.06	20.25	
			P	40	3.12	3.94	4.92	6.07	7.41	8.97	10.76	12.80	15.11	17.70	18.82
				50	2.83	3.57	4.46	5.50	6.73	8.15	9.79	11.67	13.80	16.20	17.24
		P	30	2.75	2.84	2.95	3.08	3.25	3.45	3.68	3.96	4.28	4.64	4.80	
			40	3.21	3.32	3.44	3.58	3.74	3.94	4.16	4.42	4.73	5.07	5.22	
ZF25KQE	TF7 TFC TFD	Q	50	3.75	3.87	4.01	4.16	4.33	4.53	4.76	5.01	5.30	5.63	5.77	
			P	30	3.96	5.02	6.28	7.79	9.56	11.63	14.01	16.75	19.86	23.37	24.89
				40	3.65	4.62	5.79	7.17	8.79	10.68	12.87	15.39	18.26	21.50	22.91
		P	50	3.31	4.20	5.26	6.51	7.97	9.69	11.68	13.97	16.59	19.57	20.86	
			30	3.38	3.43	3.52	3.66	3.83	4.03	4.23	4.44	4.63	4.81	4.88	
ZF28KQE	TF7 TFC TFD	Q	40	3.94	4.01	4.12	4.29	4.48	4.70	4.94	5.18	5.41	5.62	5.70	
			P	50	4.57	4.66	4.80	4.98	5.21	5.46	5.73	6.00	6.27	6.53	6.62
				P	30	4.97	6.29	7.88	9.76	11.99	14.58	17.57	21.00		
		P	40		4.57	5.80	7.26	8.99	11.02	13.39	16.14	19.30			
			50	4.15	5.27	6.59	8.16	10.00	12.15	14.64	17.52				
ZF41KQE	TF7 TFC TFD	Q	30	4.24	4.30	4.42	4.59	4.81	5.05	5.30	5.56				
			P	40	4.95	5.02	5.17	5.37	5.62	5.90	6.19	6.49			
				50	5.74	5.84	6.01	6.25	6.53	6.85	7.18	7.52			
		P	30	5.84	7.39	9.26	11.47	14.08	17.13	20.64	24.67				
			40	5.37	6.81	8.52	10.56	12.95	15.74	18.97	22.67				
ZF49KQE	TF7 TFC TFD	Q	50	4.87	6.19	7.74	9.58	11.75	14.28	17.21	20.58				
			P	30	5.09	5.15	5.30	5.51	5.77	6.06	6.37	6.68			
				40	5.93	6.03	6.20	6.45	6.74	7.08	7.43	7.79			
		P	50	6.88	7.01	7.22	7.50	7.84	8.21	8.62	9.03				
			30	6.40	8.16	10.27	12.76	15.68	19.06	22.96	27.40				
ZF54KQE	TF7 TFC TFD	Q	40	5.79	7.46	9.43	11.75	14.45	17.58	21.18	25.28				
			P	50	5.08	6.64	8.47	10.59	13.07	15.92	19.21	22.96			
				30	5.21	5.42	5.64	5.86	6.10	6.33	6.58	6.82			
		P	40	5.96	6.27	6.58	6.88	7.17	7.46	7.73	8.00				
			50	6.83	7.25	7.66	8.04	8.41	8.75	9.07	9.37				
ZF54KQE	TF7 TFC TFD	Q	30	7.65	9.67	12.09	14.95	18.32	22.26	26.82	32.06				
			P	40	6.99	8.91	11.16	13.81	16.90	20.49	24.65	29.43			
				50	6.13	7.97	10.07	12.51	15.33	18.59	22.36	26.69			
		P	30	6.31	6.62	6.93	7.24	7.55	7.87	8.19	8.51				
			40	7.29	7.69	8.08	8.47	8.85	9.23	9.60	9.96				
ZF54KQE	TF7 TFC TFD	Q	50	8.38	8.87	9.35	9.83	10.28	10.73	11.16	11.57				
			P	30	9.41	11.83	14.82	18.41	22.63						
				40	8.56	10.84	13.63	16.97	20.88						
		P	50	7.50	9.64	12.24	15.32	18.93							
			30	7.81	8.04	8.36	8.73	9.14							
ZF54KQE	TF7 TFC TFD	Q	40	9.06	9.35	9.74	10.18	10.67							
			P	50	10.58	10.92	11.36	11.88	12.44						
				30	10.79	13.63	17.01	20.99	25.64						
		P	40	9.98	12.65	15.79	19.48	23.79							
			50	9.00	11.47	14.35	17.73	21.68							
ZF54KQE	TF7 TFC TFD	Q	30	7.93	8.49	9.01	9.56	10.19							
			P	40	9.46	10.05	10.59	11.16	11.79						
				50	11.51	12.18	12.79	13.41	14.09						

## Notes:

- Q for capacity; P for power. Units in kW
- All ZF\* KQE values are rated at return gas temperature: 20°C and subcooling: 0 K

# Performance data

TF7: 380 V ; 3-Phase, 60 Hz  
TFC : 208-230 V ; 3-Phase, 60 Hz  
TFD : 460 V ; 3-Phase, 60 Hz

## Vapor injection

R22

Model			Cond. temp. °C	Evap. temp. °C											
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7	
ZFI20KQE	TF7 TFC TFD	Q	30	3.17	3.98	4.96	6.11	7.42	8.88	10.50	12.26	14.16	16.21	17.06	
			40	3.16	3.98	4.96	6.08	7.35	8.75	10.30	11.97	13.77	15.70	16.50	
			50	2.88	3.72	4.70	5.81	7.05	8.41	9.89	11.49	13.21	15.02	15.78	
		P	30	2.47	2.52	2.62	2.76	2.93	3.14	3.36	3.62	3.88	4.16	4.28	
			40	2.77	2.91	3.05	3.21	3.36	3.50	3.64	3.77	3.87	3.96	3.99	
			50	3.46	3.65	3.81	3.94	4.04	4.10	4.12	4.09	4.00	3.86	3.79	
		LO	30	-6.90	-5.80	-4.00	-1.40	1.80	5.30	8.90	12.50	16.00	19.30	20.50	
			40	-5.00	-4.00	-2.00	0.90	4.40	8.10	12.00	15.90	19.60	23.10	24.40	
			50	3.50	2.00	2.60	4.70	7.80	11.40	15.30	19.20	23.00	26.60	28.00	
ZFI26KQE	TF7 TFC TFD	Q	30	4.70	5.84	7.28	8.97	10.89	12.99	15.24	17.60	20.04	22.51	23.50	
			40	4.63	5.78	7.19	8.85	10.71	12.74	14.89	17.13	19.43	21.75	22.67	
			50	4.20	5.36	6.77	8.41	10.23	12.20	14.27	16.42	18.60	20.78	21.64	
		P	30	3.51	3.64	3.79	3.98	4.23	4.56	4.99	5.54	6.24	7.10	7.50	
			40	3.95	4.20	4.42	4.63	4.85	5.10	5.41	5.79	6.27	6.86	7.14	
			50	4.98	5.29	5.52	5.70	5.84	5.96	6.09	6.25	6.45	6.72	6.85	
		LO	30	-3.00	-1.60	0.00	2.30	5.30	8.80	12.70	16.90	21.30	25.60	27.40	
			40	-0.30	0.90	2.60	5.00	8.10	11.90	16.00	20.40	24.90	29.40	31.20	
			50	7.70	6.90	7.30	9.00	11.70	15.30	19.40	23.80	28.40	33.10	34.90	
ZFI36KQE	TF7 TFC TFD	Q	30	6.45	8.00	9.65	11.54	13.82	16.63	20.12	24.42				
			40	6.00	7.53	9.15	10.99	13.21	15.95	19.35	23.56				
			50	5.29	6.78	8.35	10.12	12.26	14.91	18.20	22.28				
		P	30	3.63	3.99	4.40	4.85	5.32	5.79	6.23	6.62				
			40	4.73	5.03	5.39	5.78	6.18	6.57	6.93	7.24				
			50	6.66	6.87	7.12	7.40	7.68	7.94	8.17	8.33				
		LO	30	-10.70	-10.10	-5.90	-1.70	0.80	1.10	-0.80	-4.70				
			40	-0.40	-1.40	1.80	5.30	7.40	7.40	5.30	1.30				
			50	6.70	5.20	8.30	11.80	13.90	13.90	11.70	7.60				
ZFI39KQE	TF7 TFC TFD	Q	30	7.41	9.17	11.08	13.27	15.89	19.09	23.01	27.81				
			40	6.89	8.64	10.51	12.64	15.20	18.32	22.14	26.82				
			50	6.08	7.78	9.58	11.64	14.10	17.11	20.81	25.35				
		P	30	4.10	4.47	4.93	5.44	5.96	6.47	6.93	7.30				
			40	5.31	5.63	6.03	6.48	6.93	7.35	7.71	7.98				
			50	7.46	7.68	7.97	8.28	8.60	8.88	9.09	9.19				
		LO	30	-17.90	-13.00	-8.60	-5.20	-2.70	-1.30	-0.90	-1.40				
			40	-5.00	-3.20	-0.60	2.00	3.90	5.10	5.30	4.80				
			50	3.60	4.00	6.10	8.60	10.60	11.80	12.10	11.50				
ZFI50KQE	TF7 TFC TFD	Q	30	9.02	11.02	13.28	15.92	19.08	22.86	27.41	32.84				
			40	8.34	10.35	12.59	15.18	18.25	21.93	26.34	31.61				
			50	7.30	9.29	11.47	13.98	16.94	20.48	24.72	29.80				
		P	30	4.88	5.27	5.82	6.44	7.07	7.64	8.09	8.34				
			40	6.28	6.64	7.12	7.67	8.22	8.69	9.02	9.14				
			50	8.83	9.07	9.42	9.82	10.20	10.50	10.63	10.54				
		LO	30	-12.80	-11.30	-7.40	-3.50	-0.90	-0.10	-0.90	-3.20				
			40	-2.10	-2.40	0.50	3.60	5.70	6.20	5.30	2.80				
			50	5.20	4.40	7.10	10.20	12.30	12.80	11.80	9.30				
ZFI59KQE	TF7 TFC TFD	Q	30	10.78	13.13	15.81	18.96	22.71	27.21	32.59	39.00				
			40	9.96	12.33	14.98	18.07	21.73	26.10	31.31	37.52				
			50	8.70	11.05	13.65	16.64	20.17	24.37	29.39	35.35				
		P	30	5.87	6.45	7.12	7.85	8.61	9.36	10.08	10.73				
			40	7.63	8.13	8.72	9.35	10.00	10.64	11.23	11.73				
			50	10.77	11.11	11.52	11.97	12.43	12.85	13.22	13.49				
		LO	30	-11.50	-8.10	-4.30	-1.10	1.20	2.50	2.80	2.30				
			40	0.30	1.20	3.40	5.80	7.70	8.70	8.90	8.20				
			50	7.60	7.70	9.80	12.20	14.10	15.20	15.50	14.90				
ZFI68KQE	TF7 TFC TFD	Q	30	12.64	15.56	18.75	22.45	26.88							
			40	11.73	14.64	17.78	21.40	25.71							
			50	10.30	13.15	16.20	19.70	23.86							
		P	30	7.03	7.49	8.25	9.16	10.07							
			40	8.97	9.40	10.10	10.91	11.70							
			50	12.57	12.85	13.37	13.98	14.53							
		LO	30	-8.50	-5.20	-1.30	2.10	4.50							
			40	2.80	3.70	6.30	8.90	10.80							
			50	10.50	10.40	12.60	15.20	17.10							
ZFI122KQE	TE7 TEC TED	Q	30	23.12	27.63	33.35	40.48	49.23	59.83	72.48	87.40				
			40	22.59	27.44	32.99	38.94	46.69	55.83	66.58	79.16				
			50			30.92	37.15	44.07	51.94	60.87	71.39				
		P	30	14.17	14.86	15.58	16.38	17.27	18.30	19.48	20.86				
			40	17.80	18.63	19.41	20.05	20.93	21.88	22.92	24.09				
			50			24.10	24.98	25.81	26.57	27.50	28.49				
		LO	30	-14.60	-3.80	3.30	7.50	9.70	10.40	9.90	8.60				
			40	-1.30	1.70	6.70	11.80	16.20	19.60	21.80	23.10				
			50			14.20	18.00	23.20	28.20	32.50	35.90				

Notes:  
1. Q for capacity, P for power. Units in kW; LO for liquid out temperature in °C  
2. All ZF\*KQE values are rated at return gas temperature: 20°C and max subcooling  
3. 20K Superheat

# Performance data

TFC: 200 V ; 3-Phase, 50 Hz

TFD: 380-420 V ; 3-Phase, 50 Hz

## Liquid injection

# R404A

Model			Cond. temp. °C	Evap. temp. °C										
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7
ZF06KQE	TFC	Q	30	1.28	1.61	2.00	2.47	3.01	3.64	4.38	5.22	6.19	7.28	7.76
			40	1.13	1.43	1.77	2.18	2.65	3.21	3.85	4.58	5.43	6.39	6.81
			50	0.96	1.22	1.51	1.85	2.25	2.71	3.25	3.87	4.59	5.41	5.77
		P	30	1.17	1.23	1.30	1.37	1.45	1.54	1.64	1.75	1.87	2.00	2.05
			40	1.40	1.46	1.52	1.59	1.67	1.76	1.85	1.96	2.08	2.20	2.26
ZF08KQE	TFC	Q	50	1.72	1.77	1.82	1.89	1.96	2.04	2.13	2.24	2.35	2.47	2.52
			30	1.58	1.98	2.46	3.03	3.70	4.48	5.38	6.42	7.61	8.96	9.54
			40	1.39	1.75	2.18	2.68	3.26	3.94	4.73	5.64	6.68	7.86	8.37
		P	50	1.18	1.50	1.86	2.28	2.77	3.34	4.00	4.76	5.64	6.65	7.10
			30	1.39	1.47	1.54	1.63	1.73	1.84	1.95	2.08	2.22	2.37	2.44
ZF09KQE	TFC	Q	40	1.67	1.74	1.81	1.89	1.99	2.09	2.21	2.33	2.47	2.62	2.69
			50	2.05	2.10	2.17	2.25	2.33	2.43	2.54	2.66	2.79	2.94	3.00
		P	30	1.71	2.17	2.71	3.35	4.10	4.97	5.97	7.13	8.45	9.96	10.61
			40	1.53	1.94	2.41	2.96	3.60	4.35	5.23	6.23	7.39	8.71	9.29
		P	50	1.32	1.67	2.07	2.52	3.06	3.69	4.42	5.27	6.25	7.38	7.88
ZF11KQE	TFC	Q	30	1.46	1.48	1.52	1.57	1.65	1.74	1.84	1.96	2.09	2.23	2.29
			40	1.77	1.78	1.81	1.86	1.92	2.00	2.10	2.21	2.33	2.47	2.52
		P	50	2.16	2.16	2.18	2.22	2.27	2.34	2.43	2.53	2.65	2.78	2.84
		Q	30	2.17	2.74	3.41	4.19	5.10	6.16	7.41	8.85	10.50	12.39	13.22
			40	1.94	2.45	3.03	3.70	4.49	5.41	6.49	7.75	9.20	10.86	11.60
ZF13KQE	TFC	Q	50	1.65	2.09	2.58	3.15	3.81	4.58	5.48	6.55	7.78	9.22	9.86
			30	1.79	1.82	1.87	1.94	2.03	2.14	2.27	2.41	2.57	2.75	2.83
		P	40	2.13	2.15	2.20	2.26	2.34	2.45	2.57	2.70	2.85	3.02	3.09
			50	2.53	2.56	2.60	2.67	2.75	2.85	2.97	3.10	3.24	3.40	3.47
		Q	30	2.45	3.15	3.98	4.93	6.03	7.30	8.74	10.36	12.19	14.24	15.12
ZF15KQE	TFC	Q	40	2.19	2.78	3.48	4.31	5.27	6.38	7.66	9.11	10.76	12.61	13.41
			50	1.94	2.40	2.95	3.62	4.42	5.35	6.44	7.70	9.13	10.77	11.48
		P	30	1.87	1.93	2.00	2.08	2.19	2.30	2.44	2.59	2.76	2.95	3.03
			40	2.27	2.33	2.41	2.49	2.59	2.70	2.83	2.97	3.13	3.30	3.37
		Q	50	2.78	2.85	2.93	3.02	3.12	3.23	3.35	3.48	3.62	3.78	3.85
ZF18KQE	TFC	Q	30	3.01	3.89	4.91	6.08	7.44	9.01	10.82	12.89	15.26	17.93	19.10
			40	2.66	3.42	4.29	5.30	6.47	7.84	9.43	11.26	13.36	15.76	16.81
		P	50	2.36	2.95	3.64	4.44	5.40	6.53	7.86	9.41	11.22	13.31	14.22
			30	2.21	2.33	2.45	2.58	2.73	2.90	3.09	3.31	3.56	3.85	3.97
		Q	40	2.68	2.82	2.95	3.09	3.24	3.41	3.60	3.80	4.04	4.30	4.41
ZF25KQE	TFC	Q	50	3.26	3.42	3.58	3.73	3.90	4.07	4.25	4.45	4.67	4.92	5.02
			30	3.70	4.70	5.85	7.20	8.78	10.64	12.81	15.33	18.25	21.58	23.04
		P	40	3.29	4.17	5.17	6.34	7.70	9.30	11.17	13.36	15.91	18.84	20.13
			50	2.81	3.57	4.41	5.37	6.50	7.83	9.40	11.25	13.42	15.94	17.06
		Q	30	2.79	2.89	3.01	3.14	3.29	3.46	3.65	3.85	4.07	4.30	4.40
ZF28KQE	TFC	Q	40	3.29	3.40	3.53	3.67	3.83	4.00	4.18	4.38	4.59	4.82	4.91
			50	3.92	4.04	4.18	4.33	4.49	4.67	4.85	5.05	5.26	5.48	5.57
		P	30	4.59	5.81	7.32	9.08	11.09	13.32	15.75	18.37			
			40	4.09	5.12	6.42	7.96	9.73	11.71	13.87	16.20			
		Q	50	3.63	4.45	5.50	6.79	8.28	9.96	11.81	13.82			
ZF34KQE	TFC	Q	30	3.03	3.31	3.54	3.76	4.00	4.30	4.67	5.16			
			40	3.43	3.80	4.11	4.39	4.69	5.03	5.44	5.95			
		P	50	3.84	4.31	4.72	5.09	5.46	5.85	6.32	6.87			
			30	5.25	6.65	8.36	10.38	12.67	15.22	18.00	21.00			
		Q	40	4.67	5.85	7.34	9.10	11.12	13.38	15.85	18.51			
ZF41KQE	TFC	Q	50	4.15	5.08	6.29	7.76	9.46	11.39	13.50	15.79			
			30	3.74	4.08	4.37	4.64	4.94	5.30	5.76	6.37			
		P	40	4.23	4.68	5.07	5.42	5.78	6.20	6.71	7.34			
			50	4.74	5.32	5.82	6.28	6.73	7.22	7.79	8.48			
		Q	30	6.03	7.72	9.67	11.94	14.57	17.62	21.16	25.23			
ZF49KQE	TFC	Q	40	5.30	6.82	8.54	10.51	12.79	15.44	18.51	22.06			
			50	4.47	5.79	7.25	8.90	10.81	13.01	15.59	18.58			
		P	30	4.18	4.41	4.67	4.93	5.22	5.53	5.85	6.20			
			40	4.85	5.16	5.46	5.77	6.08	6.40	6.73	7.07			
		Q	50	5.66	6.04	6.41	6.77	7.13	7.48	7.82	8.16			
ZF54KQE	TFC	Q	30	7.57	9.62	11.96	14.69	17.88	21.62	25.98	31.04			
			40	6.71	8.56	10.62	12.98	15.71	18.90	22.64	26.99			
		P	50	5.65	7.29	9.06	11.04	13.31	15.96	19.05	22.68			
			30	5.07	5.40	5.75	6.11	6.48	6.88	7.30	7.75			
		Q	40	5.95	6.33	6.72	7.12	7.52	7.94	8.36	8.81			
ZF54KQE	TFC	Q	50	6.95	7.40	7.85	8.29	8.74	9.18	9.63	10.09			
			30	9.14	11.54	14.39	17.75	21.67						
		P	40	8.07	10.21	12.72	15.65	19.05						
			50	6.80	8.66	10.80	13.27	16.14						
		Q	30	6.24	6.53	6.90	7.33	7.81						
ZF54KQE	TFC	Q	40	7.36	7.67	8.06	8.52	9.02						
			50	8.73	9.07	9.48	9.97	10.51						
		P	30	10.46	13.21	16.47	20.31	24.80						
			40	9.23	11.69	14.56	17.91	21.80						
		Q	50	7.78	9.91	12.36	15.19	18.47						
ZF54KQE	TFC	Q	30	7.14	7.47	7.90	8.39	8.94						
			40	8.42	8.77	9.22	9.75	10.33						
		P	50	9.99	10.37	10.85	11.41	12.03						
		Q												

### Notes:

1. Q for capacity; P for power. Units in kW

2. All ZF\*KQE values are rated at return gas temperature: 20°C and subcooling: 0 K



# Performance data

TFC: 200 V ; 3-Phase, 50 Hz

TFD: 380-420 V ; 3-Phase, 50 Hz

## Vapor injection

# R404A

Model			Cond. temp. °C	Evap. temp. °C										
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7
ZFI20KQE	TFC TFD	Q	30	3.43	4.28	5.23	6.30	7.50	8.86	10.40	12.14	14.09	16.28	17.23
			40	3.25	4.07	4.99	6.04	7.23	8.60	10.14	11.90	13.88	16.11	17.08
			50	2.92	3.70	4.59	5.62	6.80	8.17	9.73	11.50	13.51	15.76	16.74
		P	30	2.17	2.23	2.30	2.38	2.46	2.53	2.58	2.62	2.62	2.59	2.57
			40	2.73	2.78	2.84	2.92	3.01	3.09	3.16	3.22	3.25	3.27	3.26
			50	3.56	3.58	3.62	3.68	3.75	3.82	3.90	3.96	4.01	4.04	4.05
		LO	30	-13.50	-9.80	-6.10	-2.00	2.30	6.50	10.50	14.20	17.40	20.00	20.90
			40	-6.70	-4.80	-2.20	1.00	4.60	8.30	12.00	15.40	18.20	20.60	21.40
			50	6.00	4.80	5.10	6.50	8.90	11.60	14.50	17.20	19.70	21.80	22.50
ZFI26KQE	TFC TFD	Q	30	5.14	6.29	7.61	9.14	10.90	12.91	15.20	17.79	20.72	24.02	25.44
			40	5.09	6.12	7.33	8.74	10.39	12.30	14.49	17.01	19.86	23.06	24.45
			50	5.08	5.97	7.03	8.32	9.84	11.62	13.70	16.10	18.83	21.94	23.30
		P	30	3.22	3.38	3.54	3.70	3.84	3.98	4.11	4.24	4.37	4.50	4.55
			40	3.85	4.07	4.28	4.47	4.65	4.81	4.97	5.12	5.26	5.39	5.44
			50	4.74	5.01	5.26	5.50	5.70	5.90	6.07	6.24	6.38	6.52	6.57
		LO	30	-13.00	-8.10	-4.00	-0.10	3.70	7.20	10.50	13.60	16.10	18.10	18.80
			40	-10.10	-5.20	-0.80	3.30	7.30	10.90	14.20	17.10	19.50	21.50	22.10
			50	-7.30	-2.10	2.60	7.00	11.10	14.90	18.20	21.00	23.40	25.10	25.70
ZFI36KQE	TFC TFD	Q	30	6.48	8.01	9.76	11.70	13.85	16.20	18.73	21.45			
			40	6.29	7.67	9.27	11.08	13.09	15.32	17.74	20.32			
			50	6.24	7.42	8.82	10.43	12.26	14.30	16.54	18.97			
		P	30	3.78	4.05	4.29	4.52	4.75	4.97	5.19	5.42			
			40	4.46	4.86	5.21	5.52	5.80	6.05	6.27	6.47			
			50	5.21	5.78	6.29	6.72	7.09	7.42	7.69	7.91			
		LO	30	-13.80	-10.00	-5.40	-0.70	3.90	8.10	12.00	15.40			
			40	-10.80	-5.80	-0.50	4.50	9.10	13.20	16.90	20.20			
			50	-11.10	-3.70	3.00	9.00	14.20	18.50	22.30	25.40			
ZFI39KQE	TFC TFD	Q	30	7.44	9.19	11.19	13.43	15.89	18.58	21.49	24.61			
			40	7.22	8.80	10.63	12.71	15.04	17.58	20.35	23.34			
			50	7.16	8.51	10.12	11.97	14.06	16.41	18.97	21.76			
		P	30	4.49	4.81	5.10	5.38	5.64	5.91	6.17	6.45			
			40	5.30	5.78	6.19	6.56	6.90	7.19	7.46	7.70			
			50	6.19	6.87	7.47	7.99	8.43	8.82	9.14	9.40			
		LO	30	-13.80	-10.00	-5.40	-0.70	3.90	8.10	12.00	15.40			
			40	-10.80	-5.80	-0.50	4.50	9.00	13.20	16.90	20.10			
			50	-11.10	-3.70	3.00	9.00	14.20	18.50	22.30	25.40			
ZFI50KQE	TFC TFD	Q	30	9.11	10.80	12.99	15.63	18.68	22.06	25.71	29.59			
			40	8.66	10.29	12.40	14.91	17.77	20.94	24.34	27.91			
			50	8.04	9.65	11.68	14.07	16.79	19.75	22.91	26.23			
		P	30	5.04	5.42	5.76	6.08	6.38	6.67	6.98	7.31			
			40	6.06	6.49	6.89	7.26	7.61	7.97	8.33	8.72			
			50	7.31	7.79	8.25	8.67	9.09	9.50	9.92	10.38			
		LO	30	-18.10	-7.60	-2.60	0.50	3.40	6.70	10.50	14.80			
			40	-12.10	-2.70	1.90	5.00	8.10	11.70	15.70	20.20			
			50	-3.60	3.70	7.30	10.10	13.10	16.70	20.80	25.20			
ZFI59KQE	TFC TFD	Q	30	11.10	13.15	15.82	19.05	22.74	26.86	31.31	36.02			
			40	10.55	12.53	15.09	18.16	21.65	25.51	29.65	34.01			
			50	9.80	11.75	14.21	17.14	20.45	24.05	27.92	31.93			
		P	30	6.15	6.61	7.03	7.41	7.77	8.14	8.51	8.92			
			40	7.39	7.91	8.39	8.85	9.29	9.72	10.17	10.65			
			50	8.92	9.51	10.05	10.58	11.09	11.58	12.11	12.66			
		LO	30	-15.40	-5.10	-0.30	2.70	5.60	8.80	12.60	16.70			
			40	-9.50	-0.30	4.20	7.20	10.20	13.60	17.50	21.80			
			50	-1.20	5.90	9.50	12.10	15.00	18.60	22.50	26.90			
ZFI68KQE	TFC TFD	Q	30	12.60	14.92	17.95	21.61	25.81						
			40	11.97	14.23	17.13	20.60	24.56						
			50	11.12	13.33	16.14	19.45	23.20						
		P	30	7.15	7.68	8.17	8.62	9.04						
			40	8.60	9.20	9.77	10.29	10.80						
			50	10.36	11.05	11.70	12.30	12.89						
		LO	30	-15.40	-5.10	-0.30	2.70	5.50						
			40	-9.60	-0.40	4.10	7.20	10.20						
			50	-1.20	5.90	9.40	12.10	15.00						
ZFI81KQE	TFC TFD	Q	30	14.37	17.01	20.46	24.63	29.43						
			40	13.66	16.23	19.55	23.50	28.03						
			50	12.68	15.21	18.41	22.18	26.47						
		P	30	8.26	8.87	9.44	9.96	10.45						
			40	9.94	10.64	11.30	11.90	12.49						
			50	11.98	12.78	13.53	14.23	14.91						
		LO	30	-10.00	-0.20	4.40	7.30	9.90						
			40	-4.50	4.20	8.50	11.40	14.20						
			50	3.50	10.20	13.60	16.10	18.80						
ZFI122KQE	TEC TED	Q	30	23.14	27.67	33.39	40.53	49.30	59.91	72.57	87.50			
			40	21.96	26.81	32.42	38.99	46.75	55.91	66.68	79.27			
			50	18.04	23.62	30.52	36.81	43.84	51.83	60.98	71.51			
		P	30	13.14	13.77	14.45	15.18	16.01	16.96	18.06	19.33			
			40	16.21	17.02	17.80	18.59	19.40	20.28	21.24	22.32			
			50	20.57	21.72	22.09	22.95	23.78	24.62	25.48	26.39			
		LO	30	-10.40	-2.80	2.10	5.00	6.40	6.60	5.90	4.60			
			40	-0.90	1.10	4.60	8.10	11.00	13.20	14.60	15.20			
			50	16.20	10.20	10.00	12.50	16.10	19.50	22.40	24.40			

### Notes:

1. Q for capacity, P for power. Units in kW; LO for liquid out temperature in °C
2. All ZF\*KQE values are rated at return gas temperature: 20°C and max subcooling
3.   20K Superheat

# Performance data

TF7: 380 V ; 3-Phase, 60 Hz  
TFC : 208-230 V ; 3-Phase, 60 Hz  
TFD : 460 V ; 3-Phase, 60 Hz  
**Liquid injection**

# R404A

Model			Conda. temp. °C	Evap. temp. °C													
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7			
ZF06KQE	TFC TFD	Q	30	1.49	1.90	2.36	2.90	3.53	4.26	5.12	6.12	7.27	8.59	9.17			
			40	1.30	1.67	2.09	2.56	3.10	3.74	4.48	5.34	6.34	7.49	7.99			
			50	1.11	1.45	1.80	2.20	2.65	3.17	3.78	4.49	5.32	6.29	6.72			
		P	30	1.27	1.29	1.34	1.43	1.52	1.63	1.74	1.84	1.93	1.99	2.00			
			40	1.57	1.57	1.60	1.67	1.77	1.88	2.00	2.12	2.22	2.32	2.34			
			50	1.94	1.90	1.92	1.97	2.06	2.17	2.30	2.43	2.56	2.68	2.72			
			ZF08KQE	TFC TFD	Q	30	1.90	2.39	2.98	3.66	4.47	5.42	6.51	7.76	9.20	10.83	11.53
						40	1.68	2.12	2.64	3.24	3.95	4.77	5.72	6.81	8.07	9.50	10.12
						50	1.42	1.81	2.25	2.76	3.35	4.03	4.83	5.76	6.82	8.04	8.58
					P	30	1.57	1.63	1.71	1.80	1.92	2.04	2.17	2.32	2.46	2.61	2.66
40	1.91	1.95				2.01	2.09	2.20	2.32	2.45	2.60	2.75	2.91	2.98			
			50	2.40	2.40	2.44	2.50	2.59	2.69	2.82	2.96	3.11	3.27	3.34			
			ZF09KQE	TFC TFD	Q	30	2.11	2.67	3.32	4.08	4.98	6.02	7.23	8.62	10.23	12.05	12.85
						40	1.87	2.37	2.94	3.60	4.37	5.27	6.32	7.53	8.93	10.54	11.24
						50	1.60	2.03	2.51	3.06	3.71	4.46	5.34	6.36	7.56	8.94	9.55
					P	30	1.58	1.63	1.69	1.78	1.88	2.01	2.15	2.31	2.49	2.68	2.76
40	1.92	1.95				2.01	2.09	2.18	2.30	2.44	2.59	2.76	2.95	3.03			
			50	2.34	2.37	2.41	2.48	2.56	2.67	2.80	2.95	3.12	3.30	3.38			
			ZF11KQE	TFC TFD	Q	30	2.60	3.30	4.11	5.07	6.19	7.49	8.99	10.72	12.68	14.90	15.87
						40	2.33	2.94	3.65	4.48	5.46	6.59	7.90	9.41	11.13	13.10	13.95
						50	1.99	2.52	3.11	3.81	4.62	5.57	6.68	7.96	9.44	11.14	11.88
					P	30	1.90	1.97	2.06	2.18	2.33	2.50	2.70	2.92	3.17	3.45	3.57
40	2.30	2.37				2.46	2.57	2.71	2.86	3.05	3.25	3.48	3.74	3.85			
			50	2.79	2.86	2.95	3.06	3.19	3.35	3.52	3.71	3.93	4.17	4.27			
			ZF13KQE	TF7 TFC TFD	Q	30	2.95	3.80	4.79	5.93	7.24	8.73	10.40	12.29	14.40	16.74	17.74
						40	2.60	3.32	4.16	5.15	6.31	7.63	9.14	10.85	12.77	14.92	15.85
						50	2.28	2.83	3.50	4.31	5.27	6.39	7.70	9.20	10.91	12.84	13.68
					P	30	2.24	2.30	2.39	2.50	2.65	2.82	3.03	3.28	3.56	3.89	4.03
40	2.70	2.76				2.85	2.95	3.09	3.25	3.44	3.67	3.92	4.22	4.35			
			50	3.30	3.37	3.45	3.55	3.68	3.83	4.01	4.21	4.45	4.71	4.83			
			ZF15KQE	TF7 TFC TFD	Q	30	3.74	4.72	5.88	7.25	8.86	10.73	12.90	15.40	18.26	21.50	22.91
						40	3.30	4.16	5.17	6.35	7.74	9.36	11.24	13.41	15.91	18.76	20.00
						50	2.81	3.54	4.38	5.36	6.51	7.85	9.43	11.27	13.39	15.83	16.90
					P	30	2.70	2.79	2.92	3.07	3.26	3.49	3.78	4.13	4.54	5.02	5.24
40	3.19	3.34				3.49	3.66	3.85	4.07	4.32	4.62	4.96	5.36	5.54			
			50	3.77	3.98	4.19	4.40	4.62	4.84	5.08	5.36	5.66	6.01	6.16			
			ZF18KQE	TF7 TFC TFD	Q	30	4.46	5.67	7.07	8.70	10.61	12.84	15.43	18.42	21.87	25.81	27.53
						40	3.98	5.05	6.26	7.66	9.29	11.21	13.44	16.04	19.05	22.51	24.03
						50	3.47	4.37	5.37	6.53	7.87	9.46	11.32	13.51	16.06	19.03	20.34
					P	30	3.27	3.37	3.52	3.72	3.96	4.24	4.55	4.88	5.23	5.59	5.73
40	3.88	3.98				4.13	4.34	4.59	4.87	5.19	5.53	5.88	6.24	6.39			
			50	4.57	4.68	4.85	5.07	5.33	5.63	5.96	6.31	6.68	7.05	7.20			
			ZF25KQE	TF7 TFC TFD	Q	30	5.52	7.01	8.78	10.86	13.27	16.05	19.21	22.79			
						40	4.93	6.19	7.72	9.53	11.67	14.15	17.01	20.27			
						50	4.44	5.42	6.65	8.15	9.96	12.10	14.60	17.48			
					P	30	3.63	3.96	4.28	4.60	4.90	5.21	5.53	5.87			
40	4.06	4.50				4.91	5.30	5.68	6.04	6.41	6.78						
			50	4.46	5.03	5.56	6.06	6.52	6.97	7.40	7.82						
			ZF28KQE	TF7 TFC TFD	Q	30	6.31	8.01	10.03	12.41	15.16	18.33	21.94	26.03			
						40	5.63	7.07	8.82	10.89	13.33	16.17	19.43	23.15			
						50	5.07	6.19	7.59	9.31	11.38	13.82	16.67	19.97			
					P	30	4.47	4.89	5.29	5.67	6.05	6.43	6.83	7.25			
40	5.00	5.55				6.06	6.54	7.00	7.45	7.90	8.36						
			50	5.50	6.21	6.86	7.47	8.05	8.59	9.12	9.64						
			ZF34KQE	TF7 TFC TFD	Q	30	7.22	9.25	11.58	14.29	17.44	21.10	25.33	30.21			
						40	6.34	8.16	10.22	12.59	15.32	18.49	22.16	26.41			
						50	5.35	6.93	8.68	10.66	12.94	15.58	18.66	22.24			
					P	30	5.08	5.37	5.68	6.01	6.36	6.73	7.13	7.55			
40	5.91	6.28				6.65	7.02	7.40	7.79	8.19	8.60						
			50	6.89	7.35	7.80	8.25	8.68	9.10	9.52	9.93						
			ZF41KQE	TF7 TFC TFD	Q	30	9.12	11.59	14.41	17.70	21.55	26.05	31.30	37.40			
						40	8.09	10.31	12.80	15.64	18.93	22.78	27.27	32.51			
						50	6.81	8.79	10.92	13.30	16.04	19.22	22.96	27.33			
					P	30	6.11	6.51	6.92	7.36	7.81	8.29	8.80	9.34			
40	7.17	7.63				8.10	8.57	9.06	9.56	10.08	10.61						
			50	8.37	8.92	9.45	9.99	10.52	11.06	11.60	12.15						
			ZF49KQE	TF7 TFC TFD	Q	30	11.01	13.90	17.34	21.38	26.11						
						40	9.72	12.31	15.33	18.85	22.95						
						50	8.19	10.44	13.01	15.99	19.44						
					P	30	7.52	7.87	8.31	8.83	9.41						
40	8.86	9.24				9.71	10.26	10.87									
			50	10.52	10.92	11.43	12.01	12.67									
			ZF54KQE	TF7 TFC TFD	Q	30	12.55	15.85	19.76	24.38	29.76						
						40	11.08	14.03	17.47	21.49	26.17						
						50	9.33	11.90	14.83	18.23	22.16						
					P	30	8.57	8.97	9.48	10.07	10.73						
40	10.10	10.53				11.07	11.70	12.39									
			50	11.99	12.45	13.02	13.69	14.44									

## Notes:

1. Q for capacity; P for power. Units in kW
2. All ZF\*KQE values are rated at return gas temperature: 20°C and subcooling: 0 K



# Performance data

TF7: 380 V ; 3-Phase, 60 Hz  
TFC : 208-230 V ; 3-Phase, 60 Hz  
TFD : 460 V ; 3-Phase, 60 Hz  
**Vapor injection**

# R404A

Model			Conda. temp. °C	Evap. temp. °C											
				-40	-35	-30	-25	-20	-15	-10	-5	0	5	7	
ZFI20KQE	TF7 TFC TFD	Q	30	4.27	5.27	6.40	7.69	9.15	10.81	12.68	14.80	17.16	19.82	20.96	
			40	4.21	5.16	6.25	7.48	8.89	10.50	12.32	14.38	16.71	19.30	20.43	
			50	4.01	4.91	5.95	7.13	8.49	10.05	11.82	13.84	16.11	18.67	19.78	
		P	30	2.65	2.79	2.93	3.05	3.16	3.26	3.35	3.43	3.49	3.55	3.57	
			40	3.24	3.41	3.57	3.72	3.86	3.99	4.10	4.21	4.31	4.39	4.42	
			50	4.00	4.19	4.38	4.55	4.71	4.87	5.01	5.15	5.28	5.40	5.45	
		LO	30	-9.30	-6.50	-3.30	0.20	3.90	7.70	11.30	14.50	17.50	19.80	20.60	
			40	-9.40	-6.00	-2.40	1.60	5.70	9.80	13.50	16.90	19.80	22.20	22.90	
			50	-7.10	-3.50	0.40	4.70	8.90	13.00	16.80	20.10	22.90	25.10	25.80	
ZFI26KQE	TF7 TFC TFD	Q	30	6.30	7.81	9.47	11.34	13.43	15.81	18.50	21.55	24.98	28.86	30.55	
			40	6.03	7.47	9.04	10.79	12.76	14.98	17.49	20.35	23.58	27.23	28.81	
			50	5.64	6.99	8.46	10.08	11.89	13.94	16.27	18.91	21.90	25.29	26.77	
		P	30	3.80	4.05	4.30	4.55	4.80	5.07	5.34	5.64	5.97	6.33	6.49	
			40	4.50	4.83	5.15	5.46	5.75	6.04	6.34	6.64	6.95	7.29	7.43	
			50	5.46	5.89	6.28	6.64	6.98	7.30	7.61	7.92	8.22	8.54	8.67	
		LO	30	-12.20	-8.00	-4.10	-0.10	3.90	7.80	11.30	14.40	17.20	19.20	19.90	
			40	-9.60	-4.70	-0.20	4.30	8.60	12.60	16.20	19.30	21.90	23.90	24.50	
			50	-5.80	-0.30	4.80	9.60	14.10	18.20	21.80	24.90	27.40	29.20	29.80	
ZFI36KQE	TF7 TFC TFD	Q	30	7.73	9.58	11.62	13.92	16.56	19.64	23.23	27.39				
			40	7.53	9.15	10.97	13.08	15.56	18.50	21.95	26.01				
			50	7.74	9.00	10.49	12.29	14.48	17.14	20.35	24.21				
		P	30	4.46	4.84	5.16	5.45	5.73	6.03	6.38	6.79				
			40	5.25	5.74	6.17	6.56	6.95	7.36	7.80	8.31				
			50	6.26	6.85	7.37	7.88	8.38	8.89	9.44	10.08				
		LO	30	-12.60	-9.00	-4.10	0.60	4.70	7.70	9.80	11.00				
			40	-9.90	-3.90	2.10	7.10	10.80	13.40	14.90	15.50				
			50	-16.10	-3.90	5.40	12.10	16.70	19.50	20.90	21.00				
ZFI39KQE	TF7 TFC TFD	Q	30	8.89	11.02	13.36	16.01	19.06	22.59	26.72	31.51				
			40	8.66	10.53	12.62	15.05	17.90	21.28	25.25	29.93				
			50	8.91	10.35	12.06	14.14	16.65	19.72	23.41	27.86				
		P	30	5.35	5.80	6.18	6.53	6.87	7.23	7.65	8.14				
			40	6.29	6.88	7.39	7.87	8.33	8.82	9.35	9.96				
			50	7.51	8.21	8.84	9.45	10.04	10.66	11.32	12.08				
		LO	30	-12.60	-9.00	-4.10	0.60	4.70	7.70	9.80	11.00				
			40	-9.90	-3.90	2.10	7.10	10.80	13.40	14.90	15.50				
			50	-16.10	-3.90	5.40	12.10	16.70	19.50	20.90	21.00				
ZFI50KQE	TF7 TFC TFD	Q	30	10.79	12.78	15.38	18.52	22.10	26.11	30.43	35.02				
			40	10.25	12.19	14.67	17.65	21.05	24.80	28.83	33.06				
			50	9.53	11.42	13.82	16.66	19.88	23.40	27.14	31.04				
		P	30	5.95	6.40	6.80	7.18	7.53	7.88	8.24	8.63				
			40	7.15	7.66	8.13	8.57	8.99	9.41	9.84	10.31				
			50	8.63	9.20	9.73	10.25	10.74	11.23	11.72	12.25				
		LO	30	-15.40	-5.10	-0.30	2.70	5.60	8.80	12.60	16.70				
			40	-9.50	-0.40	4.20	7.20	10.20	13.60	17.50	21.80				
			50	-1.20	5.90	9.50	12.10	15.00	18.50	22.50	26.90				
ZFI59KQE	TF7 TFC TFD	Q	30	13.38	15.84	19.06	22.95	27.40	32.36	37.72	43.40				
			40	12.71	15.10	18.18	21.88	26.09	30.74	35.73	40.97				
			50	11.81	14.16	17.12	20.65	24.64	28.97	33.64	38.46				
		P	30	7.41	7.96	8.46	8.93	9.37	9.80	10.25	10.74				
			40	8.90	9.53	10.11	10.66	11.19	11.71	12.25	12.83				
			50	10.74	11.45	12.11	12.75	13.36	13.95	14.59	15.25				
		LO	30	-15.40	-5.10	-0.30	2.70	5.60	8.80	12.60	16.70				
			40	-9.50	-0.30	4.20	7.20	10.20	13.60	17.50	21.80				
			50	-1.20	5.90	9.50	12.10	15.00	18.60	22.50	26.90				
ZFI68KQE	TF7 TFC TFD	Q	30	15.12	17.91	21.54	25.94	30.99							
			40	14.37	17.08	20.57	24.73	29.49							
			50	13.35	16.00	19.37	23.35	27.85							
		P	30	8.58	9.22	9.80	10.34	10.86							
			40	10.32	11.05	11.73	12.35	12.96							
			50	12.44	13.27	14.05	14.77	15.48							
		LO	30	-15.40	-5.10	-0.30	2.70	5.50							
			40	-9.60	-0.40	4.10	7.20	10.20							
			50	-1.20	5.90	9.40	12.10	15.00							
ZFI81KQE	TF7 TFC TFD	Q	30	17.37	20.58	24.75	29.80	35.61							
			40	16.52	19.63	23.63	28.41	33.88							
			50	15.33	18.39	22.26	26.82	32.00							
		P	30	10.23	10.99	11.69	12.33	12.94							
			40	12.30	13.17	13.98	14.73	15.45							
			50	14.83	15.82	16.74	17.61	18.45							
		LO	30	-15.40	-5.10	-0.30	2.70	5.50							
			40	-9.60	-0.40	4.10	7.20	10.20							
			50	-1.20	5.90	9.40	12.10	15.00							
ZFI122KQE	TE7 TEC TED	Q	30	27.01	32.29	38.98	47.31	57.54	69.93	84.71	102.13				
			40	25.63	31.29	37.84	45.51	54.57	65.26	77.84	92.54				
			50	20.92	27.41	35.62	42.97	51.17	60.50	71.18	83.48				
		P	30	15.86	16.63	17.45	18.34	19.34	20.48	21.81	23.35				
			40	19.58	20.55	21.49	22.44	23.43	24.49	25.65	26.96				
			50	24.75	26.13	26.66	27.71	28.72	29.72	30.76	31.87				
		LO	30	-6.40	0.90	5.70	8.40	9.70	9.90	9.30	8.00				
			40	2.80	4.70	8.00	11.40	14.20	16.30	17.60	18.20				
			50	19.30	13.50	13.20	15.70	19.10	22.30	25.10	27.00				

## Notes:

1. Q for capacity, P for power. Units in kW; LO for liquid out temperature in °C
2. All ZF\*KQE values are rated at return gas temperature: 20°C and max subcooling
3.  20K Superheat

Technical data

Compressor model				Liquid injection													
				ZF06KQE	ZF08KQE	ZF09KQE	ZF11KQE	ZF13KQE	ZF15KQE	ZF18KQE	ZF25KQE	ZF28KQE	ZF34KQE	ZF41KQE	ZF49KQE	ZF54KQE	
Nominal horsepower			hp	2	2.5	3	3.5	4	5	6	7.5	9	10	13	15	17	
Displacement	50 Hz	m³/hr		5.9	7.3	8.0	10.0	11.7	14.4	17.1	21.4	25.1	29.1	35.3	42.4	48.3	
	60 Hz			7.1	8.8	9.7	12.1	14.1	17.4	20.6	25.8	30.3	35.1	42.6	51.2	58.3	
Motor type	50 Hz			TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	
				TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	
	60 Hz			TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	
				TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	
				NA	NA	NA	NA	TF7	TF7	TF7	TF7	TF7	TF7	TF7	TF7	TF7	
Locked rotor current (LRA)	50 Hz	TFD	Amps	26.0	32.0	40.0	46.0	51.5	64.0	74.0	102.0	121.4	100.0	118.0	139.0	168.0	
		TFC		56.0	70.0	83.0	87.0	94.0	122.0	171.0	223.0	197.9	220.0	248.0	338.7	404.0	
	60 Hz	TFD	Amps	27.0	31.0	39.0	44.0	49.5	75.0	75.0	99.0	121.4	100.0	125.0	139.0	185.0	
		TFC		55.0	63.0	77.0	88.0	99.0	123.0	156.0	224.0	199.0	239.0	248.0	338.7	404.0	
Maximum operating current (MOC)	50 Hz	TFD	Amps	5.0	6.0	6.0	7.1	8.0	10.0	12.5	13.7	16.8	25.0	29.0	30.0	31.0	
		TFC		10.0	12.0	13.0	14.5	16.0	22.0	25.0	28.8	38.7	51.4	57.7	67.9	31.0	
	60 Hz	TFD	Amps	5.0	6.0	6.0	7.1	8.0	10.0	12.5	13.7	16.8	25.0	29.0	30.0	31.0	
		TFC		10.0	12.0	13.0	14.5	16.0	22.0	25.0	28.8	38.7	51.4	57.7	67.9	31.0	
		TF7		NA	NA	NA	NA	10.0	12.0	14.0	17.4	20.9	23.3	27.6	40.6	39.6	
Maximum continuous current (MCC)	50 Hz	TFD	Amps	6.0	7.0	6.5	8.0	10.0	12.0	12.5	16.6	20.1	25.0	27.0	28.3	40.0	
		TFC		13.0	13.5	13.5	16.5	18.5	23.5	28.5	36.3	42.6	52.0	59.0	71.0	82.2	
	60 Hz	TFD	Amps	6.0	7.0	7.0	9.0	10.0	12.5	12.5	16.6	20.1	25.0	27.0	28.3	40.0	
		TFC		13.0	13.5	13.5	17.0	18.5	26.5	30.5	37.4	42.6	52.0	59.0	71.0	82.2	
Rated load current (RLA=MCC/1.4)	50 Hz	TFD	Amps	4.3	5.0	4.6	5.7	7.1	8.6	8.9	11.9	14.4	17.9	19.3	20.2	28.6	
		TFC		9.3	9.6	9.6	11.8	13.2	16.8	20.4	25.9	30.4	37.1	42.1	50.7	58.7	
	60 Hz	TFD	Amps	4.3	5.0	5.0	6.4	7.1	8.9	8.9	11.9	14.4	17.9	19.3	20.2	28.6	
		TFC		9.3	9.6	9.6	12.1	13.2	18.9	21.8	26.7	30.4	37.1	42.1	50.7	58.7	
Rated load current (RLA=MCC/1.56)	50 Hz	TFD	Amps	3.8	4.5	4.2	5.1	6.4	7.7	8.0	10.6	12.9	16.0	17.3	18.1	25.6	
		TFC		8.3	8.7	8.7	10.6	11.9	15.1	18.3	23.3	27.3	33.3	37.8	45.5	52.7	
	60 Hz	TFD	Amps	3.8	4.5	4.5	5.8	6.4	8.0	8.0	10.6	12.9	16.0	17.3	18.1	25.6	
		TFC		8.3	8.7	8.7	10.9	11.9	17.0	19.6	24.0	27.3	33.3	37.8	45.5	52.7	
		TF7		NA	NA	NA	NA	7.4	10.2	11.3	12.8	15.3	18.3	19.5	26.0	28.5	
Winding resistance at 25 °C			TFD	Ohm	7.15	5.94	4.83	4.03	3.64	2.75	2.27	1.74	1.63	1.24	1.24	1.09	0.78
			TFC		1.79	1.46	1.23	1.00	0.91	0.69	0.56	0.39	0.37	0.31	0.28	0.22	0.18
			TF7		NA	NA	NA	NA	2.78	2.23	1.92	1.20	1.06	0.85	0.85	0.56	0.56
Connection size				Rotalock connection													
	Suction	in	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4	1 3/4	
	Discharge		1	1	1	1	1	1	1	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4		
	Injection		11/16	11/16	11/16	11/16	11/16	11/16	11/16	11/16	11/16	1	1	1	1		
				Brazing connection													
	Suction	in	NA	NA	NA	NA	7/8	7/8	7/8	7/8	7/8	1 3/8	1 3/8	1 3/8	1 3/8		
	Discharge		NA	NA	NA	NA	1/2	1/2	1/2	3/4	3/4	7/8	7/8	7/8	7/8		
Injection	NA		NA	NA	NA	1 1/16 ( Rotalock only)					1 (Rotalock only)						
Outline dimension	Length	mm	246	246	246	246	246	246	246	246	246	280	280	280	280		
	Width		246	246	246	246	257	257	257	257	257	280	280	280	280		
	Height		369	391	391	405	442	442	442	442	451	534	534	552	552		
Sight glass fitting thread			in	1 1/4"-12UNF				1 1/4"-12UNF				1 1/4"-12UNF					
Oil quantity			L	1.3	1.5	1.5	1.5	1.9	1.9	1.9	1.9	1.9	3.4	3.4	3.4	3.4	
Net weight			kg	25	27	27	29	39	39	39	39	40	63	63	66	66	
Terminal box IP grade				IP21				IP21 (Except ZF28KQE-TFC with IP54)					IP54				
Crankcase heater power			W	70				70				90					
Mounting parts Installation size (hole size)			mm	190 x 190 (Ø19)													

# Technical data

Compressor model				Vapor injection									
				ZFI20KQE	ZFI26KQE	ZFI36KQE	ZFI39KQE	ZFI50KQE	ZFI59KQE	ZFI68KQE	ZFI81KQE	ZFI122KQE	
Nominal horsepower			hp	4	6	8	10	12	15	18	20	30	
Displacement	50 Hz	m³/hr		11.7	17.1	21.4	25.1	29.1	35.3	42.4	48.3	77.3	
	60 Hz			14.1	20.6	25.8	30.3	35.1	42.6	51.2	58.3	93.3	
Motor type	50 Hz			TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TED	
				TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TEC	
	60 Hz			TFD	TFD	TFD	TFD	TFD	TFD	TFD	TFD	TED	
				TFC	TFC	TFC	TFC	TFC	TFC	TFC	TFC	TEC	
				TF7	TF7	TF7	TF7	TF7	TF7	TF7	TF7	TE7	
Locked rotor current (LRA)	50 Hz	TFD <th rowspan="2">Amps</th> <td>64.0</td> <td>74.0</td> <td>102.0</td> <td>121.4</td> <td>100.0</td> <td>118.0</td> <td>139.0</td> <td>168.0</td> <td>310</td>	Amps	64.0	74.0	102.0	121.4	100.0	118.0	139.0	168.0	310	
		TFC		135.0	172.0	223.0	197.9	220.0	248.0	338.7	404.0	599	
	60 Hz	TFD	Amps	62.0	70.0	99.0	121.4	100.0	125.0	139.0	185.0	310	
		TFC		123.0	156.0	224.0	199.0	239.0	248.0	338.7	404.0	599	
		TF7		64.0	70.0	119.6	106.6	145.0	145.0	220.0	220.0	358	
Maximum operating current (MOC)	50 Hz	TFD	Amps	9.0	13.7	16.0	18.1	25.0	29.0	30.0	31.0	53.6	
		TFC		18.0	26.0	36.7	37.2	51.4	57.7	67.9	31.0	101.6	
	60 Hz	TFD	Amps	9.0	13.7	16.0	18.1	25.0	29.0	30.0	31.0	53.6	
		TFC		18.0	26.0	36.7	37.2	51.4	57.7	67.9	31.0	101.6	
		TF7		12.2	16.3	18.9	20.5	23.3	27.6	40.6	39.6	61.2	
Maximum continuous current (MCC)	50 Hz	TFD	Amps	12.0	13.0	16.6	20.3	25.0	27.0	28.3	40.0	65.4	
		TFC		24.0	28.5	35.3	42.6	52.0	59.0	71.0	82.2	119.7	
	60 Hz	TFD	Amps	12.0	13.0	18.5	20.3	25.0	27.0	28.3	40.0	71.7	
		TFC		24.0	30.5	38.2	42.6	52.0	59.0	71.0	82.2	140.0	
		TF7		14.0	17.5	20.3	24.3	28.6	30.4	40.5	44.4	94.9	
Rated load current (RLA=MCC/1.4)	50 Hz	TFD	Amps	8.6	9.3	11.9	14.5	17.9	19.3	20.2	28.6	46.7	
		TFC		17.1	20.4	25.2	30.4	37.1	42.1	50.7	58.7	85.5	
	60 Hz	TFD	Amps	8.6	9.3	11.9	14.5	17.9	19.3	20.2	28.6	51.2	
		TFC		17.1	21.8	27.3	30.4	37.1	42.1	50.7	58.7	100.0	
		TF7		10.0	12.5	14.5	17.4	20.4	21.7	28.9	31.7	67.8	
Rated load current (RLA=MCC/1.56)	50 Hz	TFD	Amps	7.7	8.3	10.6	13.0	16.0	17.3	18.1	25.6	41.9	
		TFC		15.4	18.3	22.6	27.3	33.3	37.8	45.5	52.7	76.7	
	60 Hz	TFD	Amps	7.7	8.3	10.6	13.0	16.0	17.3	18.1	25.6	46.0	
		TFC		15.4	19.6	24.5	27.3	33.3	37.8	45.5	52.7	89.7	
		TF7		9.0	11.2	13.0	15.6	18.3	19.5	26.0	28.5	60.8	
Winding resistance at 25 °C			TFD	2.75	2.27	1.74	1.63	1.24	1.24	1.09	0.78	0.36	
			TFC	0.69	0.56	0.39	0.37	0.31	0.28	0.22	0.18	0.09	
			TF7	2.23	1.92	1.20	1.06	0.85	0.85	0.56	0.56	0.25	
Connection size				Rotalock connection									
			Suction	in	1 1/4	1 1/4	1 1/4	1 1/4	1 3/4	1 3/4	1 3/4	1 3/4	2-1/4" x 12UN
			Discharge		1	1	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1-3/4"x 12UN
			Injection		1	1	1	1	1	1	1	1	1"-14
				Brazing connection									
			Suction	in	7/8	7/8	7/8	7/8	1 3/8	1 3/8	1 3/8	1 3/8	1-5/8"
			Discharge		1/2	1/2	3/4	3/4	7/8	7/8	7/8	7/8	1-3/8"
Injection	1/2	1/2	1/2		1/2	5/8	5/8	5/8	5/8	3/4"			
Outline dimension		Length	mm	246	246	246	246	328	328	328	328	448	
		Width		257	257	257	257	297	297	297	297	409.3	
		Height		442	442	442	451	534	534	552	552	715	
Sight glass fitting thread			in	1 1/4"-12UNF				1 1/4"-12UNF				1-3/4" x 12 UNF	
Oil quantity			L	1.9	1.9	1.9	1.9	3.4	3.4	3.4	3.4	6.0	
Net weight			kg	39	39	39	40	63	63	66	66	179	
Terminal box IP grade				IP21 (Except ZFI39KQE-TFC with IP54)				IP54				IP56	
Crankcase heater power			W	70				90				150	
Mounting parts Installation size (hole size)			mm	190 x 190 (Ø19)								266.7 x 266.7 (Ø22.6)	

# EVI CoreSense™ control kits and wiring diagram

## EVI CoreSense control kits

### Introduction

The EVI CoreSense control kit of ZFI compressor is intended to control vapor injection, maintain a safe discharge temperature, and provide intelligent diagnosis and protection.

The kit includes a printed circuit board (PCB), an electronic expansion valve (EXV), and three sensors, as well as containing a transformer and an EXV filter. All parts are common, except the EXV valve orifice size, which will be applied to different ZFI models.

In vapor injection application, the valve is driven by sensors mounted near the heat exchanger and attempts to maintain the vapor outlet sensor 5K higher than the vapor inlet. The system will switch to discharge line temperature control if vapor injection is insufficient to maintain a safe discharge temperature. If the discharge temperature becomes dangerously high, the system will stop the compressor, turn on an LED alarm, and trigger a voltage free alarm relay contact. The compressor can auto-reset, but not lockout.

Emerson provides customer EVI CoreSense control kits with and without CoreSense box.

EVI CoreSense control kits			
Part number without CoreSense box	Part number with CoreSense box	Apply for ZFI models	EXV valve orifice size (Identification code)
562-0313-00	562-0291-01	ZFI20~ZFI26	Ø1.3mm (TS113C03)
562-0313-01	562-0291-02	ZFI36~ZFI59	Ø1.65mm (TS116C03)
562-0313-02	562-0291-03	ZFI68~ZFI81	Ø1.8mm (TS118C03)
562-0313-03	562-0291-06	ZFI122	Ø2.4mm (TS124C03)

### Printed circuit board

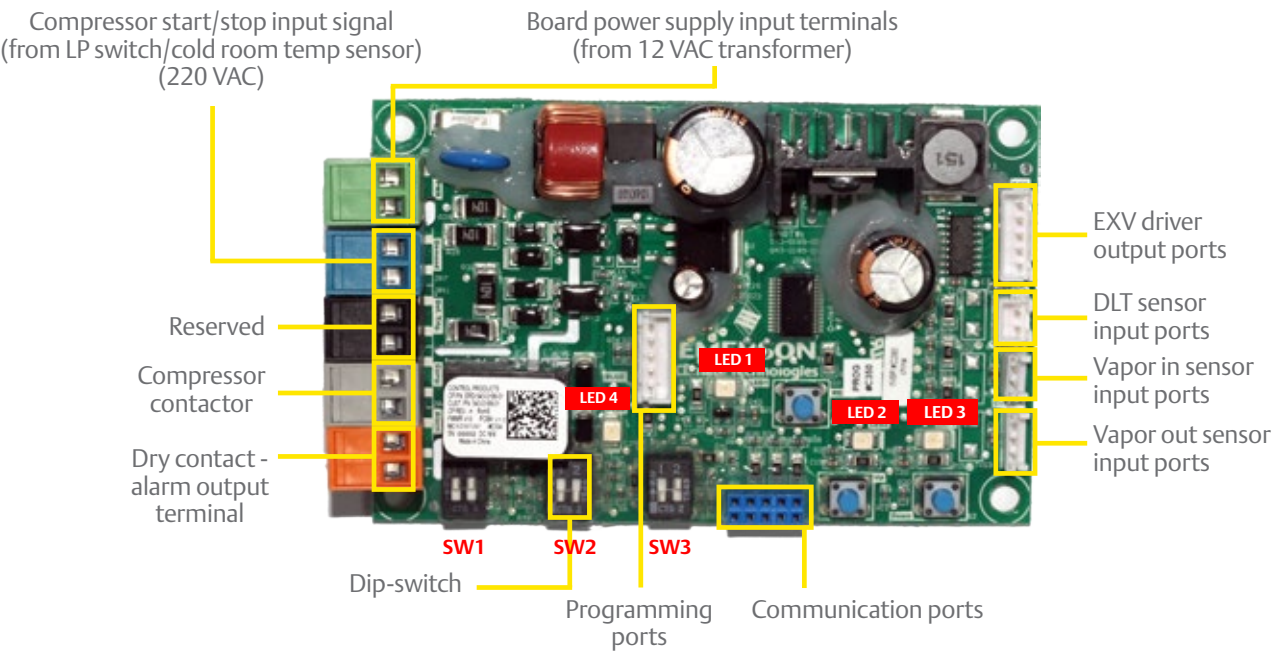
Wear a ground strap when working with the PCB to avoid the risk of damage from static discharges.

General PCB layout, input and output ports are shown in the image below, the ports to EXV, DLT, as well as the vapor in and vapor out sensors are done with Poka-yoke connector design. Connect sensors, EXV, and system wiring as shown in wiring diagram.

The PCB is supplied power through a transformer with a power input of 50/60 Hz, 220VAC, and an output of 12VAC to the PCB board.

For EVI control kits with CoreSense box, the board and transformer are both mounted in the box, using 4 x Ø5mm holes at 61 x 101mm centers, fastened by screws. Spare part number is 543-0189-01 for field service.

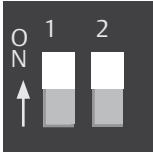
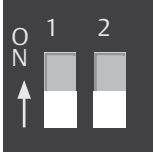
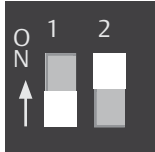
For EVI control kits without CoreSense box, we provide individual parts for compact system design. The board is with 4 x Ø4mm holes at 61 x 101mm centers, please use plastic stakes provided. Spare part number is 543-0219-01 for field service.



## Dip-switch setting

The dip-switch default setting has been done in-factory, please do not change setting and ensure that the replacement board is set correctly.

For the glide-refrigerants application like R407A, R407F, R407C, we would recommend 10K superheat. Please contact your local Emerson sales and application engineer to reset the dip-switch.

Dip-switch default factory setting			
	SW1	SW2	SW3
BIT1	ON	OFF	OFF
BIT2	ON	OFF	ON
Dip-switch Setting position			
Function description of default setting	<ol style="list-style-type: none"> <li>1. Discharge Line Temperature (DLT) control target <math>\leq 110^{\circ}\text{C}</math></li> <li>2. Vapor out superheat target is 5K</li> <li>3. Compressor will shut down If DLT above <math>125^{\circ}\text{C}</math></li> <li>4. Compressor can auto-reset and no lockout due to DLT overheat protection</li> <li>5. Compressor minimum stop time is 0 minute</li> <li>6. Vapor injection mode</li> </ol>		

## LED functions

### LED1 (yellow-green)

**LED1** will light up during initialization after power on, after that, blinking lights will indicate the sensor status.

LED	Color	Compressor or sensor status	LED1 behavior
LED1	Yellow-Green	Idle compressor waiting to start	Blinks at 1 Hz
		DLT overheat protection	Blinks 2 times at 1 Hz, waiting 5s, then repeat...
		DLT failure	Blinks 3 times at 1 Hz, waiting 5s, then repeat...
		Vapor in sensor failure	Blinks 4 times at 1 Hz, waiting 5s, then repeat...
		Vapor out sensor failure	Blinks 5 times at 1 Hz, waiting 5s, then repeat...

### LED2, LED3 (yellow-green)

**LED2** and **LED3** will blink once when entering or exiting EXV manual operation, and also indicate EXV opening and closing.

LED	Color	EXV status	LED2, LED3 behavior
LED2 LED3	Yellow-Green	Opening	LED2 is flashing at 1 Hz, LED3 off
		Closing	LED3 is flashing at 1 Hz, LED2 off
		Fully open	LED2 constant on, LED3 off
		Fully closed	LED3 constant on, LED2 off

## LED4 (red color) alarm

LED4 will turn on when alarm is triggered by the following items

LED	Color	Sensor status	LED4 behavior
LED4	Red	DLT overheat protection	LED4 on, red color
		DLT sensor failure	LED4 on, red color
		Vapor in sensor failure	LED4 on, red color
		Vapor out sensor failure	LED4 on, red color

## Temperature sensors

The EVI kits include 3 temperature sensors. Please ensure all sensors are mounted in the correct locations, fastened, and insulated properly.

The discharge temperature sensor should be installed approximately 178mm (7 inches) from discharge tube outlet. If a service valve is installed at the discharge tube, the sensor should be located 127mm (5 inches) from the valve braze.

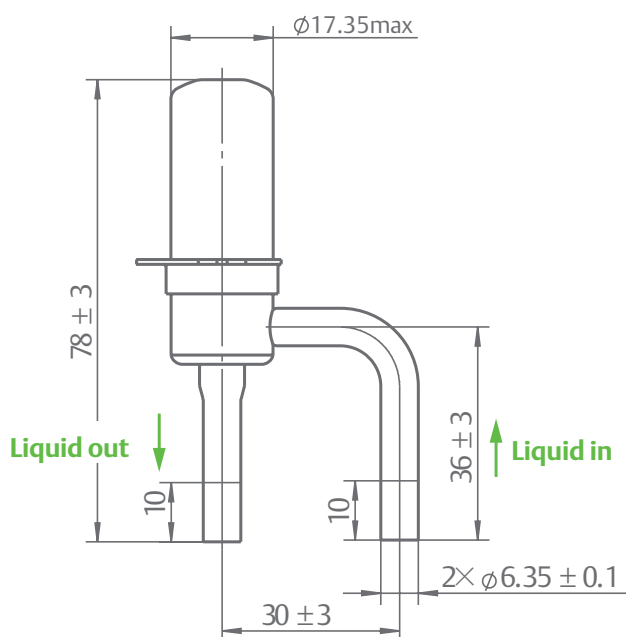
The vapor-in sensor is connected to the pipe between the EXV and PHE. The vapor-out sensor is connected to the pipe from the PHE to the compressor vapor injection port. Don't make the vapor-in and vapor-out sensor location reversed.

Sensor	Wire length	Resistance value vs. temperature	Open	Short
Discharge temperature sensor	930mm or 1800mm	351.6 k $\Omega$ @0°C 100.0 k $\Omega$ @25°C 5.8 k $\Omega$ @100°C	>1000k $\Omega$	<400 $\Omega$
Vapor-in sensor	1360mm or 1800mm	28.1 k $\Omega$ @0°C 10.0 k $\Omega$ @25°C 0.9 k $\Omega$ @100°C	>500k $\Omega$	<500 $\Omega$
Vapor-out sensor	750mm or 1800mm	28.1 k $\Omega$ @0°C 10.0 k $\Omega$ @25°C 0.9 k $\Omega$ @100°C	>500k $\Omega$	<500 $\Omega$

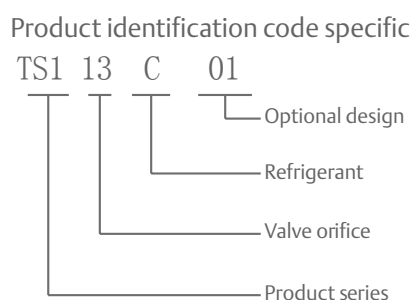
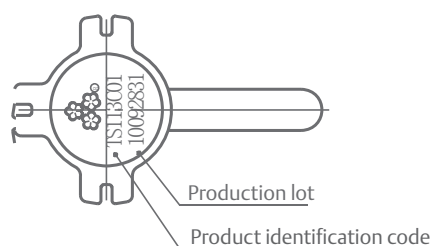
## Electronic expansion valve (EXV)

The EXV contains an EXV-valve and EXV-coil, lead wire length for coil is 1796mm, the valve size includes  $\varnothing 1.3\text{mm}$ ,  $\varnothing 1.65\text{mm}$  and  $\varnothing 1.8\text{mm}$  depending on system size, applied to different ZFI models.

The liquid refrigerant should pass from the bending tube and flow out from the straight tube. Please weld the filter before the EXV provided along with the kits.

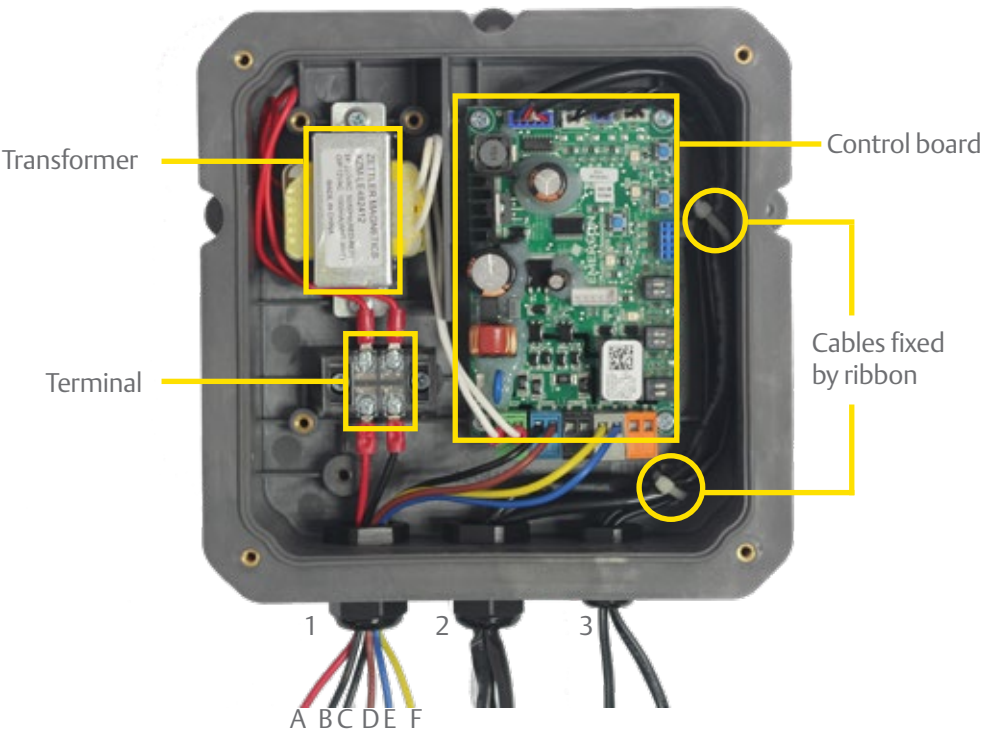


EXV valve connection size, mm



EXV valve identification code

ZFI standard control box wiring example



Waterproof gland no.	Gland 1	Gland 2	Gland 3
Wire function	A (red) and B (black): Controller power supply input (220–240 VAC 50/60 Hz)	EXV Coil DLT Sensor	Vapor-in sensor Vapor-out sensor
	C (black) and D (brown): Compressor start/stop input (220–240 VAC 50/60 Hz)		
	E (blue) and F (yellow): Compressors contactor coil Control output		
Wire connection	Wires A and B: Connect to terminal	Connect to the EXV, DLT sensor at the top edge of the control board	Connect to the vapor-in/out port at the top edge of the control board
	Wires C and D: Connect to the blue connector on the control board		
	Wires E and F: Connect to the gray connector on the control board		
Gland internal diameter range	2–3 mm		
Jacket line requirement	Internal wire size: 18 AWG		
	Rated voltage: 300 V/600 V		
	Rated temperature: 80/105 °C		
	Recommended: UL105, UL1011, UL1007		

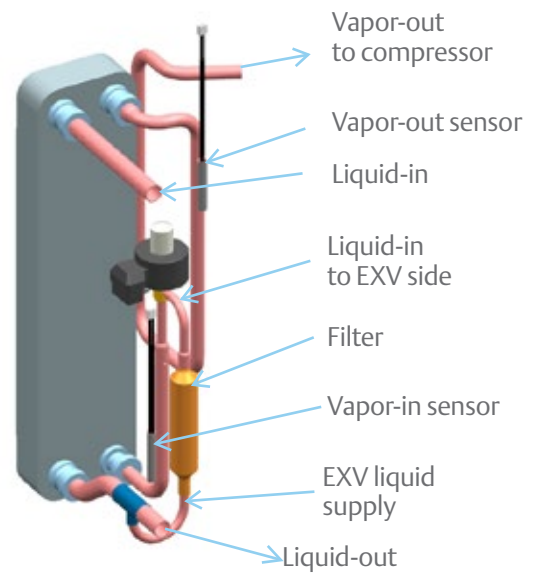


## Plate heat exchanger (PHE) and liquid line temperature

Mount plate heat exchanger in the vertical position and oriented correctly. Ensure that sensors are located correctly as well.

ZFI vapor injection compressors can deliver very cold liquid with economizer cycle. The sub-cooling of liquid line calls for these recommendations:

1. Liquid line pipe connecting the economizer to the evaporator expansion valve should be well-insulated separately.
2. The lower liquid line temperature can increase the evaporator valve capacities. Please follow the valve manufacturer's recommended liquid temperature correction factors for proper selection of evaporator expansion valve. Refer to product catalogue or select software for liquid line temperature.

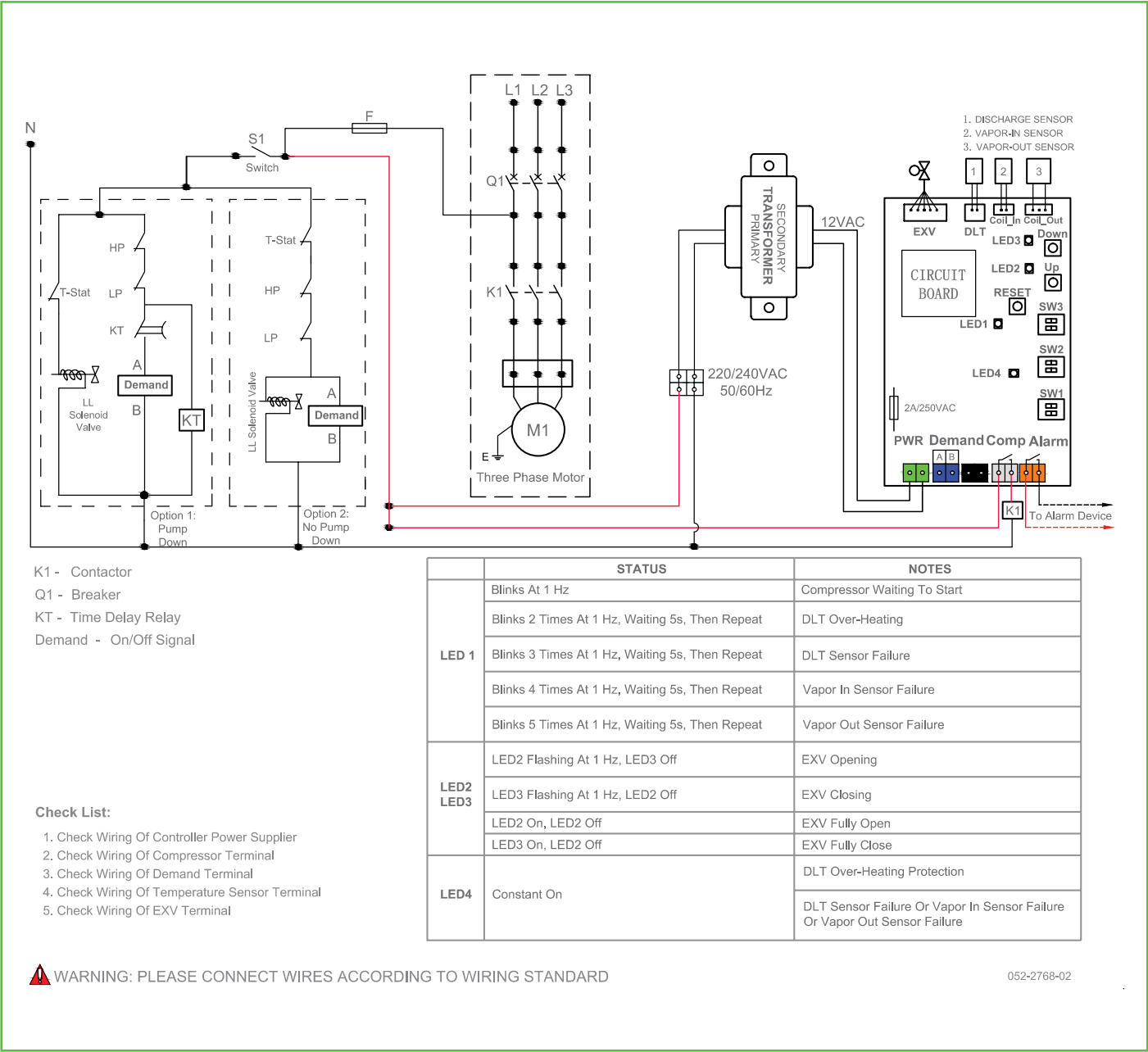


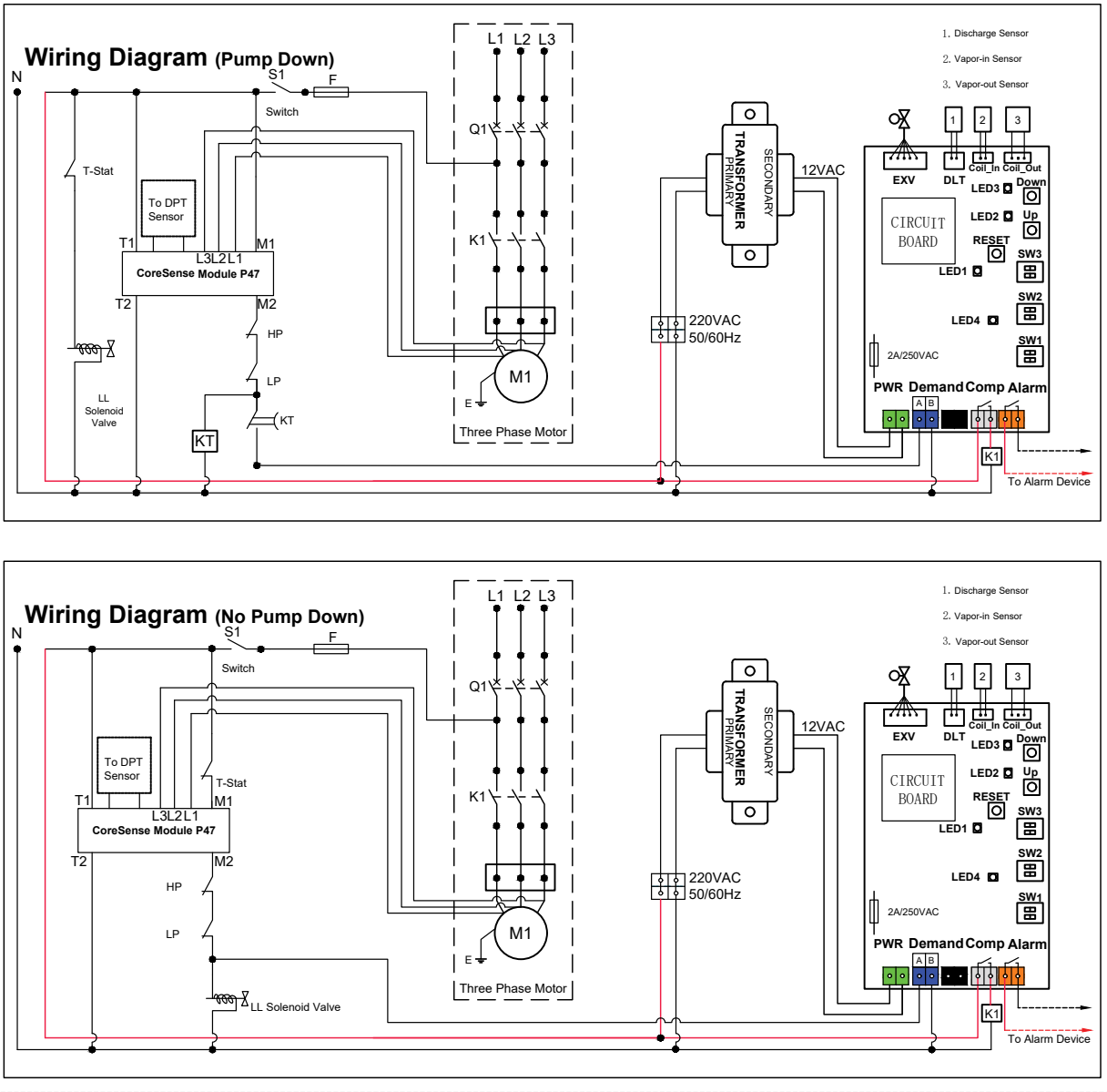
Example of PHE assembly with downstream liquid supply



# Wiring diagram

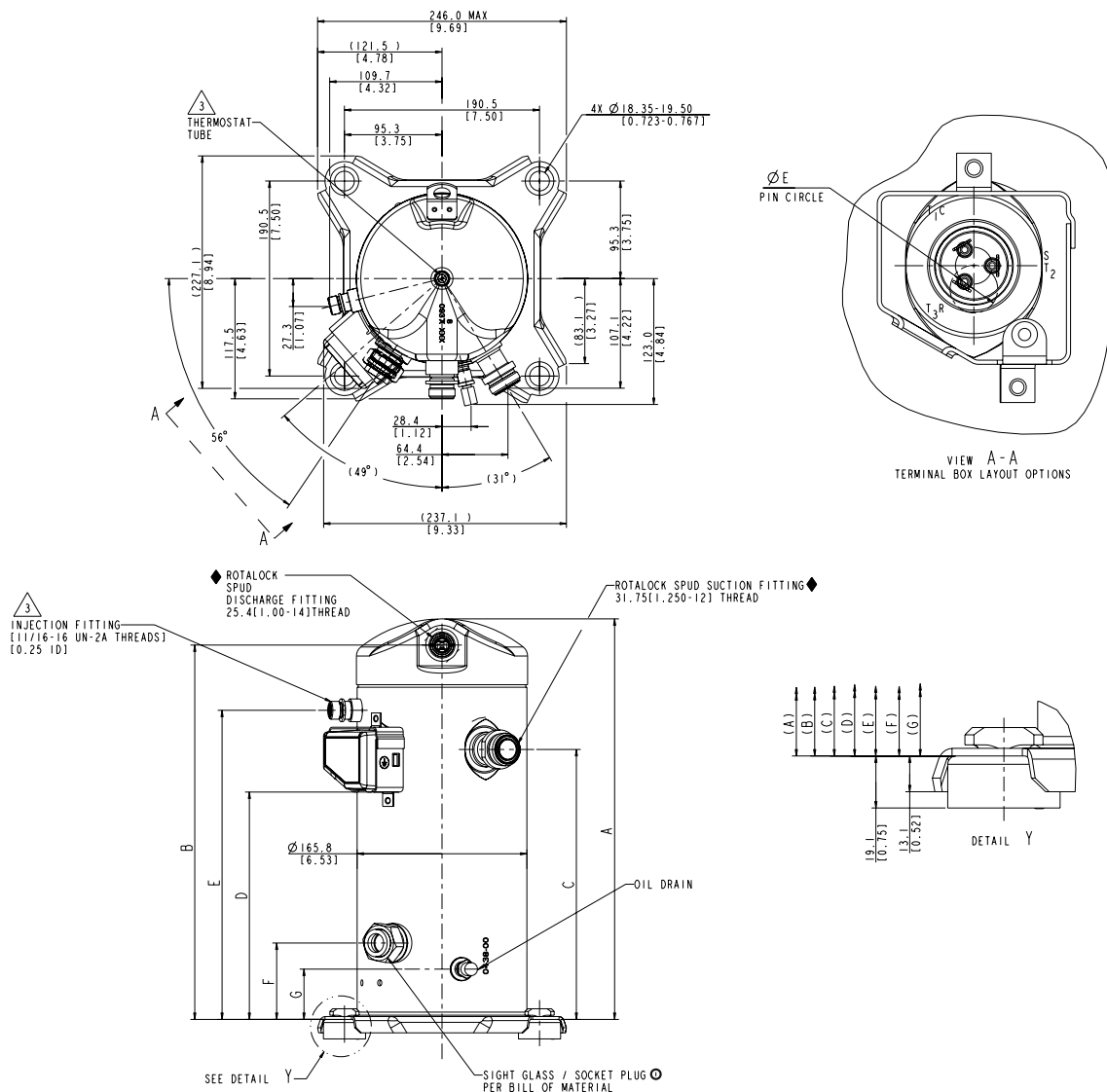
## ZFI 20 - ZFI81





# Dimensional drawings

## ZF06KQE - ZF11KQE (BOM 551) Rotalock connection



Model number	mm[in]						
	A±3.0	B	C	D±3.0	E	F	G
ZF06KQE	368.7 [14.52]	343.1 [13.51]	243.8 [9.60]	202.2 [7.96]	279.4 [11.00]	68.9 [2.71]	43.4 [1.70]
ZF08KQE	391.3 [15.41]	365.7 [14.40]	263.7 [10.38]	222.1 [8.74]	302.0 [11.88]	74.6 [2.93]	49.1 [1.93]
ZF09KQE	391.3 [15.41]	365.7 [14.40]	263.7 [10.38]	222.1 [8.74]	302.0 [11.88]	74.6 [2.93]	49.1 [1.93]
ZF11KQE	405.0 [15.94]	379.4 [14.94]	276.4 [10.88]	234.8 [9.24]	315.7 [12.42]	74.6 [2.93]	49.1 [1.93]

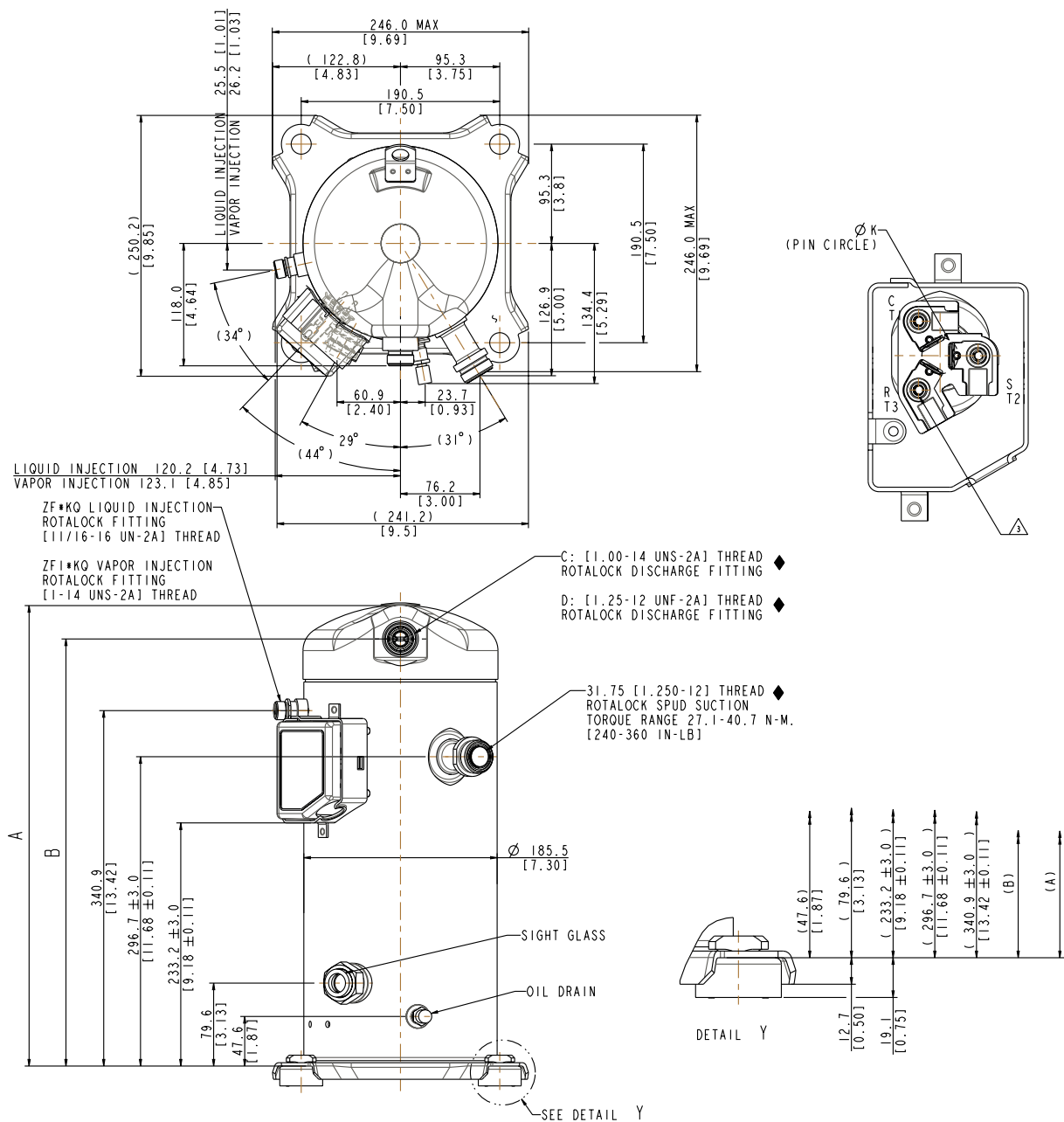
### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZF13KQE - ZF28KQE (BOM 551)

### Rotalock connection

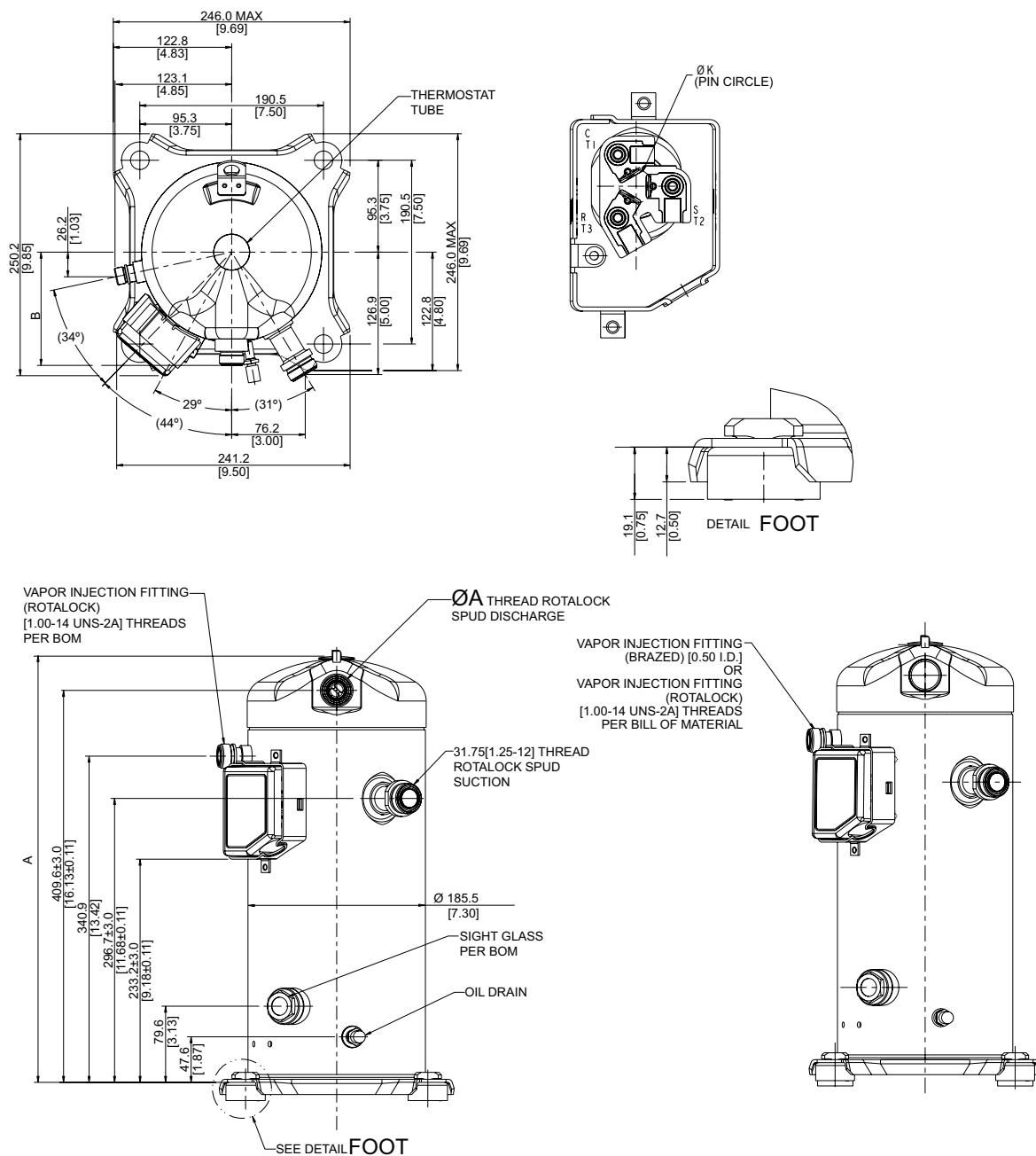


Model number	mm[in]		Discharge fitting
	A±3.0	B±3.0	
ZF13KQE	442.0 [17.40]	409.6 [16.13]	C
ZF15KQE			
ZF18KQE			
ZF25KQE			D
ZF28KQE	451.0 [17.76]	418.6 [16.48]	D

#### Notes:

- (1) All tolerances ± 1.5mm [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings: ± 3.0mm [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

## ZFI20KQE - ZFI39KQE (BOM 552)



**Notes:**

(1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified

(2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]

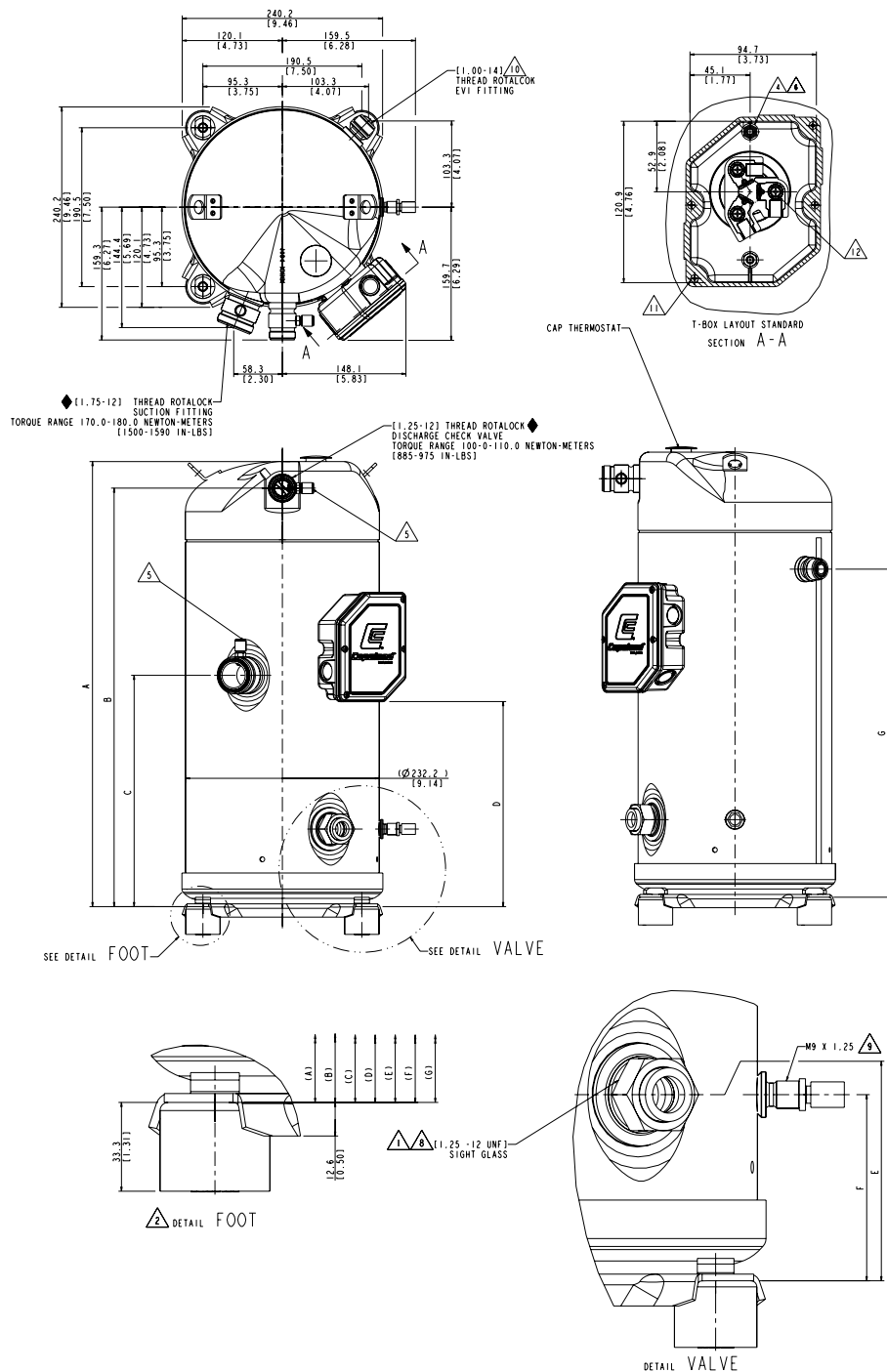
(3) Tube ends must be plugged

(4) All units are in mm[inch]

# Dimensional drawings

## ZF34KQE - ZF54KQE (BOM 564/567)

### Rotalock connection



Model number	mm[in]						
	A	B	C	D	E	F	G
ZF34KQE	533.6	501.8	277.3	245.7	93.0	93.0	393.3
ZF41KQE	[21.0]	[19.75]	[10.91]	[9.67]	[3.66]	[3.66]	[15.49]
ZF49KQE	551.5	519.5	295.0	263.6	92.6	92.6	441.0
ZF54KQE	[21.7]	[20.45]	[11.61]	[10.37]	[3.64]	[3.64]	[16.18]

Notes:

(1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified

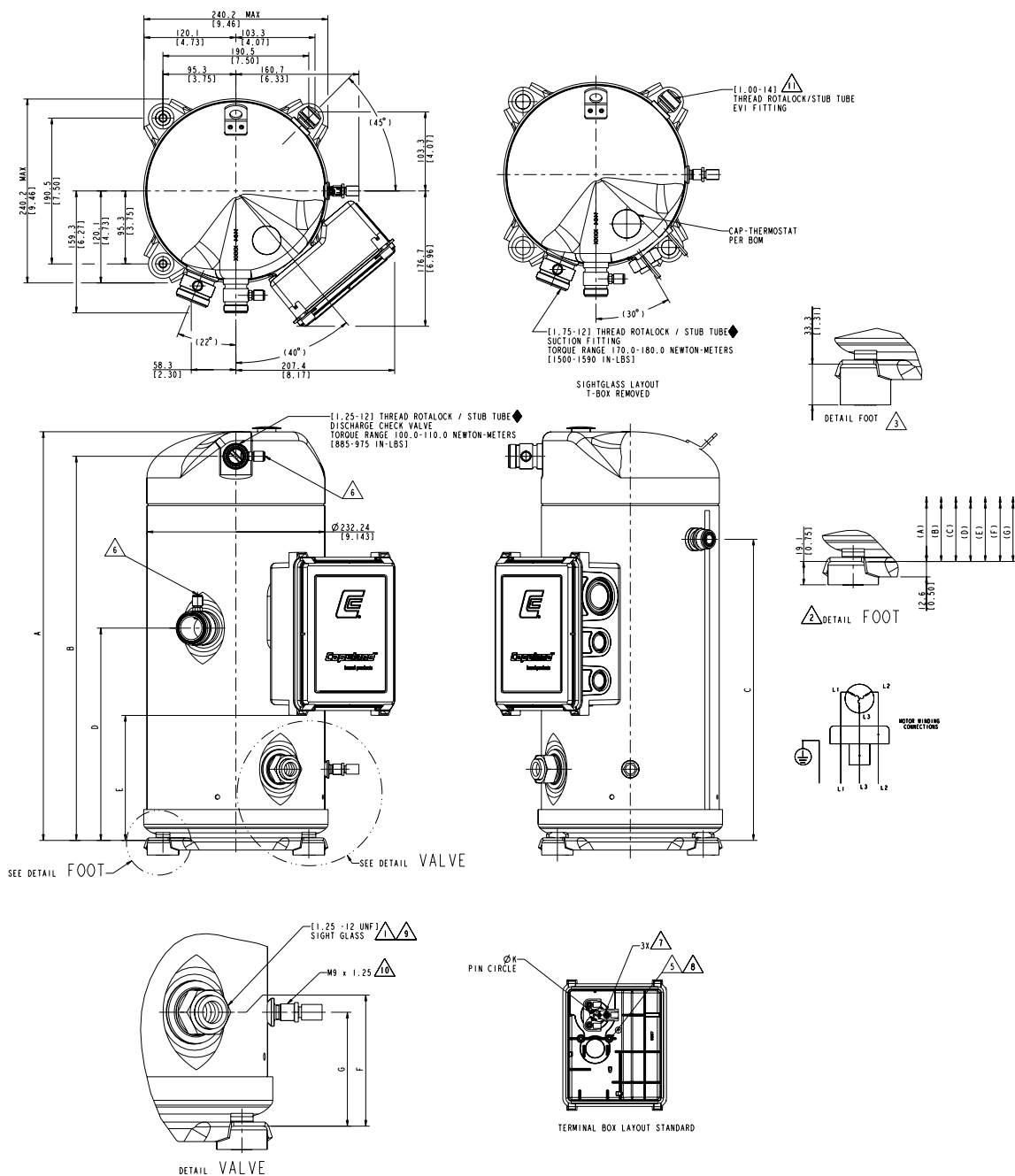
(2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]

(3) Tube ends must be plugged

(4) All units are in mm[inch]

# Dimensional drawings

## ZFI50KQE - ZFI81KQE (BOM 564/567) Rotalock connection



Model number	mm[in]							ØK
	A	B	C	D	E	F	G	
ZFI50KQE	533.6	501.8	393.3	277.3	163.3	93.0	93.0	17.45
ZFI59KQE	[21.01]	[19.76]	[15.48]	[10.92]	[6.43]	[3.66]	[3.66]	[0.687]
ZFI68KQE	551.5	519.5	411.0	295.0	163.3	92.6	92.6	20.70
ZFI81KQE	[21.71]	[20.45]	[16.18]	[11.61]	[6.43]	[3.64]	[3.64]	[0.815]

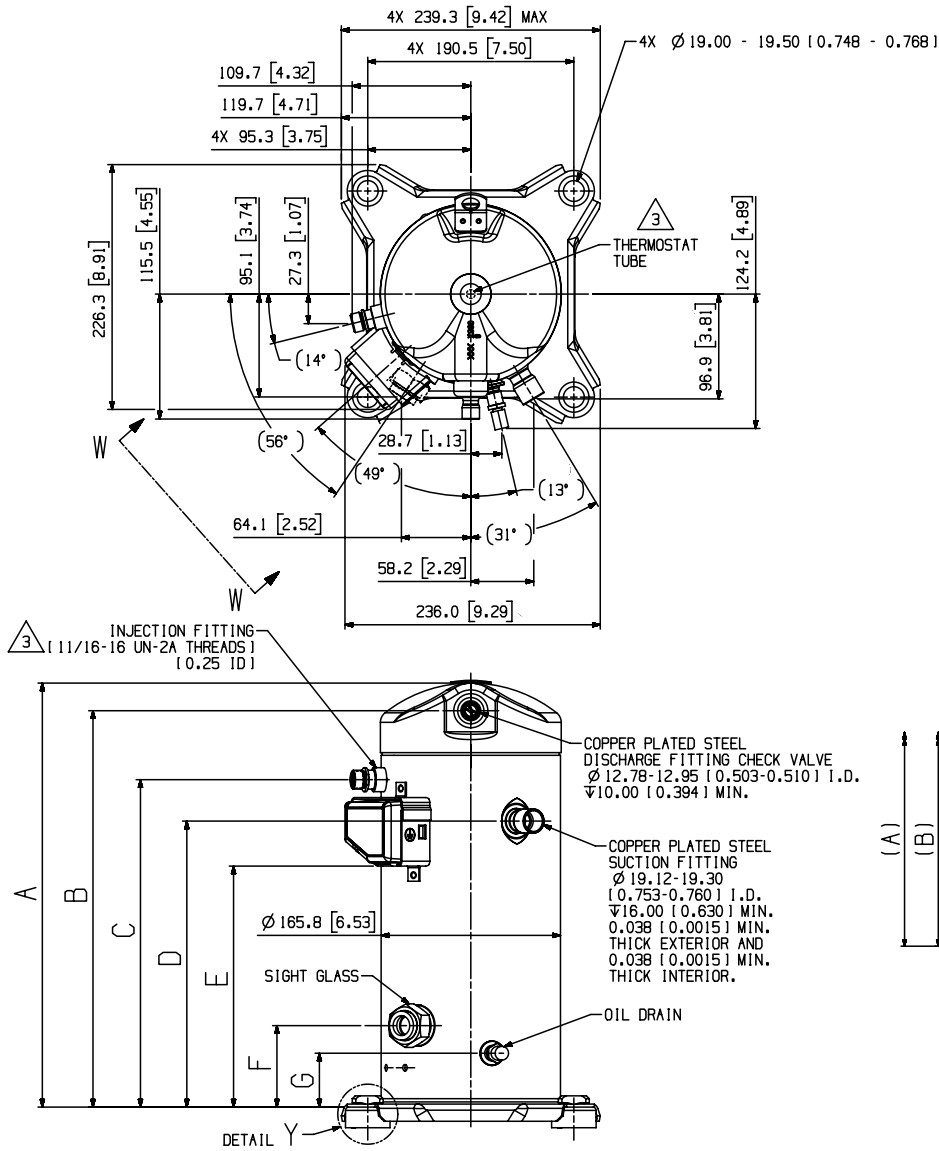
### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

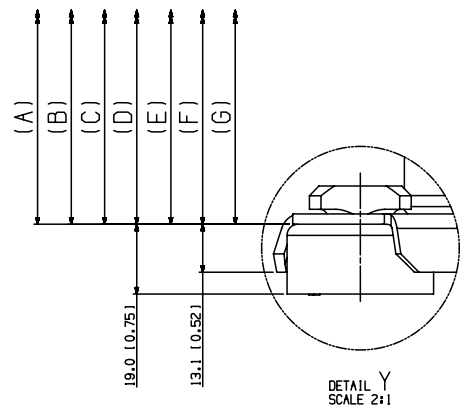
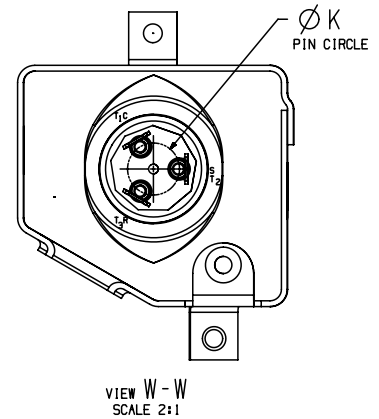
# Dimensional drawings

## ZF06KQE - ZF11KQE (BOM 550)

### Stub tube connection



MOTOR TYPE	Ø K PIN CIRCLE
PFJ PFV TF5	13.46 [ 0.530 ]
TFD	17.45 [ 0.687 ]



Model number	mm[in]						
	A	B	C	D	E	F	G
ZF06KQE	369.9 [14.56]	343.8 [13.54]	280.0 [11.02]	244.5 [9.62]	202.9 [7.99]	69.6 [2.74]	44.1 [1.74]
ZF08KQE ZF09KQE	392.5 [15.45]	366.4 [14.42]	302.6 [11.91]	264.4 [10.41]	222.8 [8.77]	75.3 [2.96]	49.8 [1.96]
ZF11KQE	406.3 [16.00]	380.1 [14.96]	316.4 [12.46]	277.1 [10.91]	235.5 [9.27]	75.3 [2.96]	49.8 [1.96]

#### Notes:

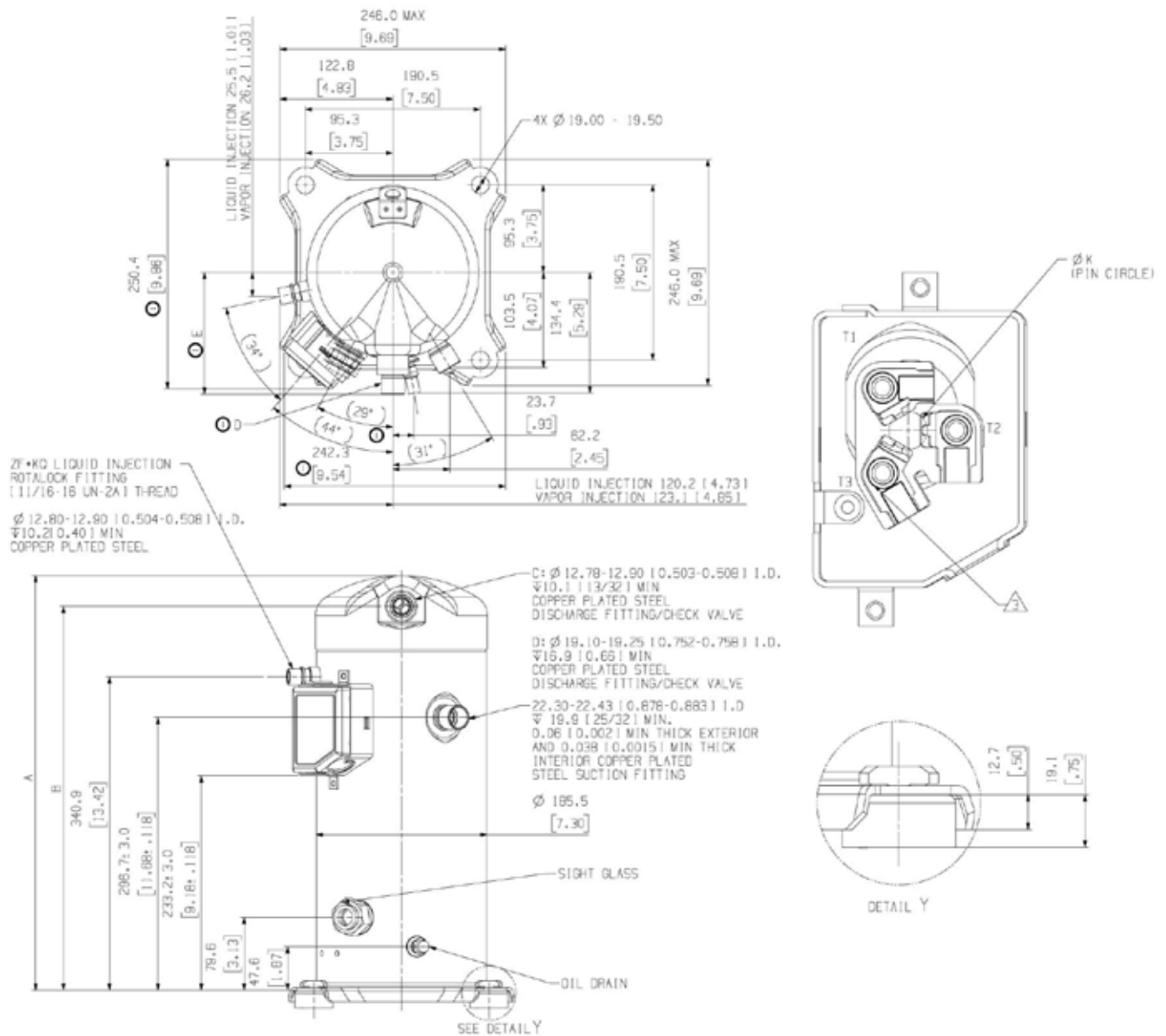
- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]



# Dimensional drawings

## ZF13KQE – ZF28KQE (BOM 550)

### Stub tube connection



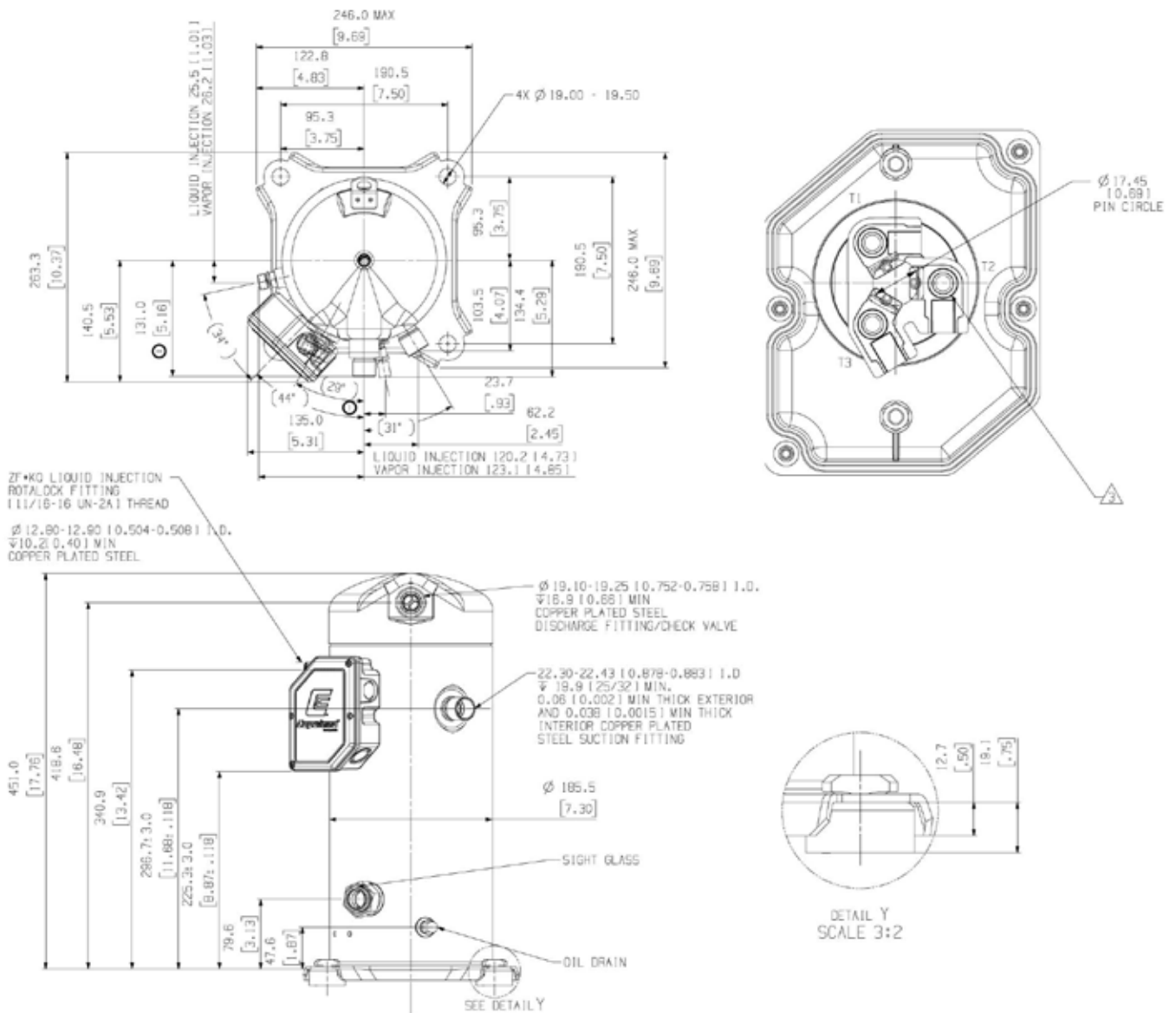
Model number	mm[in]		Discharge fitting
	A±3.0	B±3.0	
ZF13KQE	442.0 [17.40]	409.6 [16.13]	C
ZF15KQE			
ZF18KQE			
ZF25KQE	451.0 [17.76]	418.6 [16.48]	D
ZF28KQE			D

#### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZF28KQE-TFC and ZFI39KQE-TFC (BOM 580) Stub tube connection

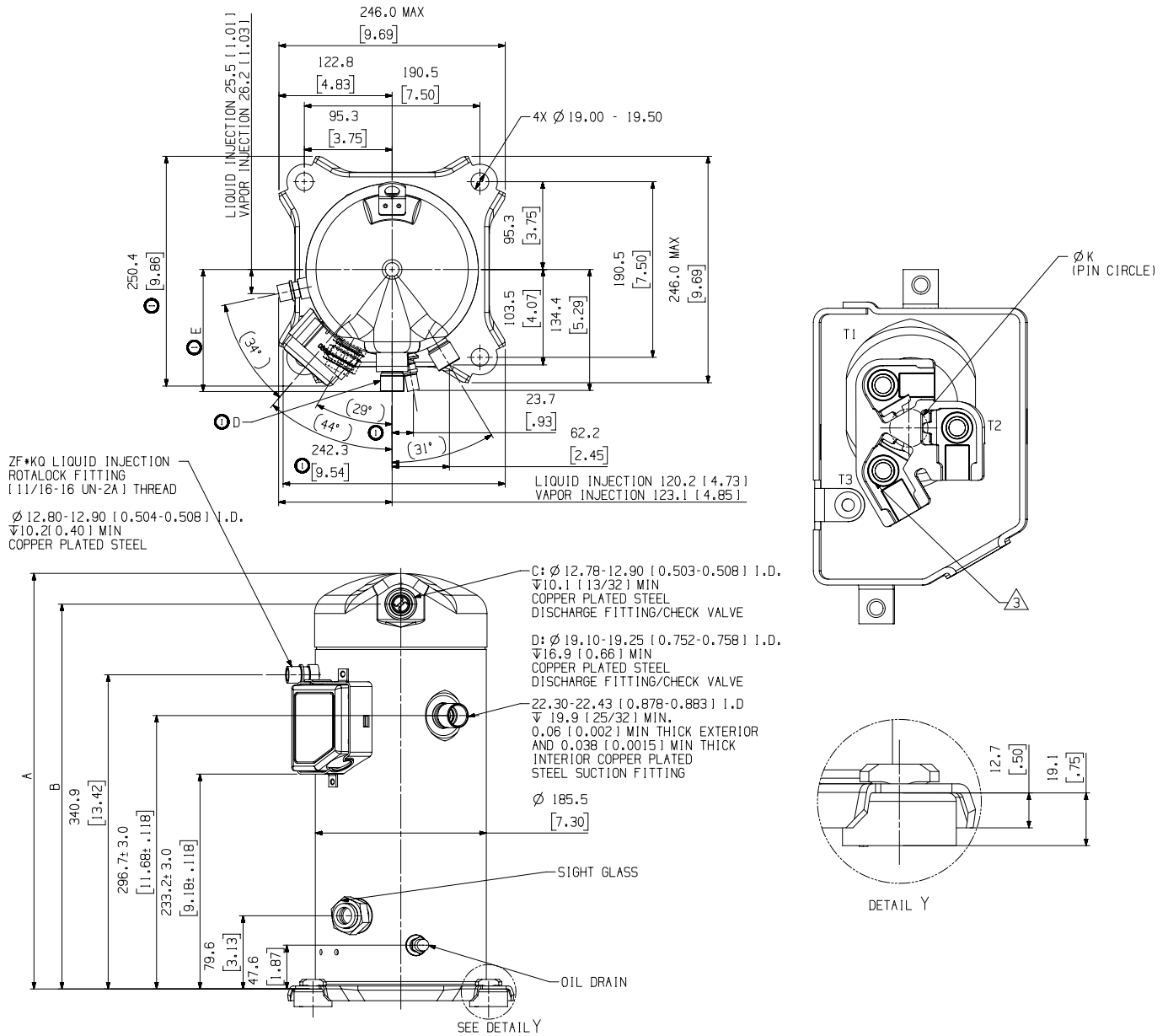


### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZFI20KQE – ZFI39KQE (BOM 550) Stub tube connection



Model number	mm[in]		Discharge fitting
	A±3.0	B	
ZFI20KQE	442.0 [17.40]	409.6 [16.13]	C
ZFI26KQE			D
ZFI36KQE			
ZFI39KQE	451.0 [17.76]	418.6 [16.48]	D

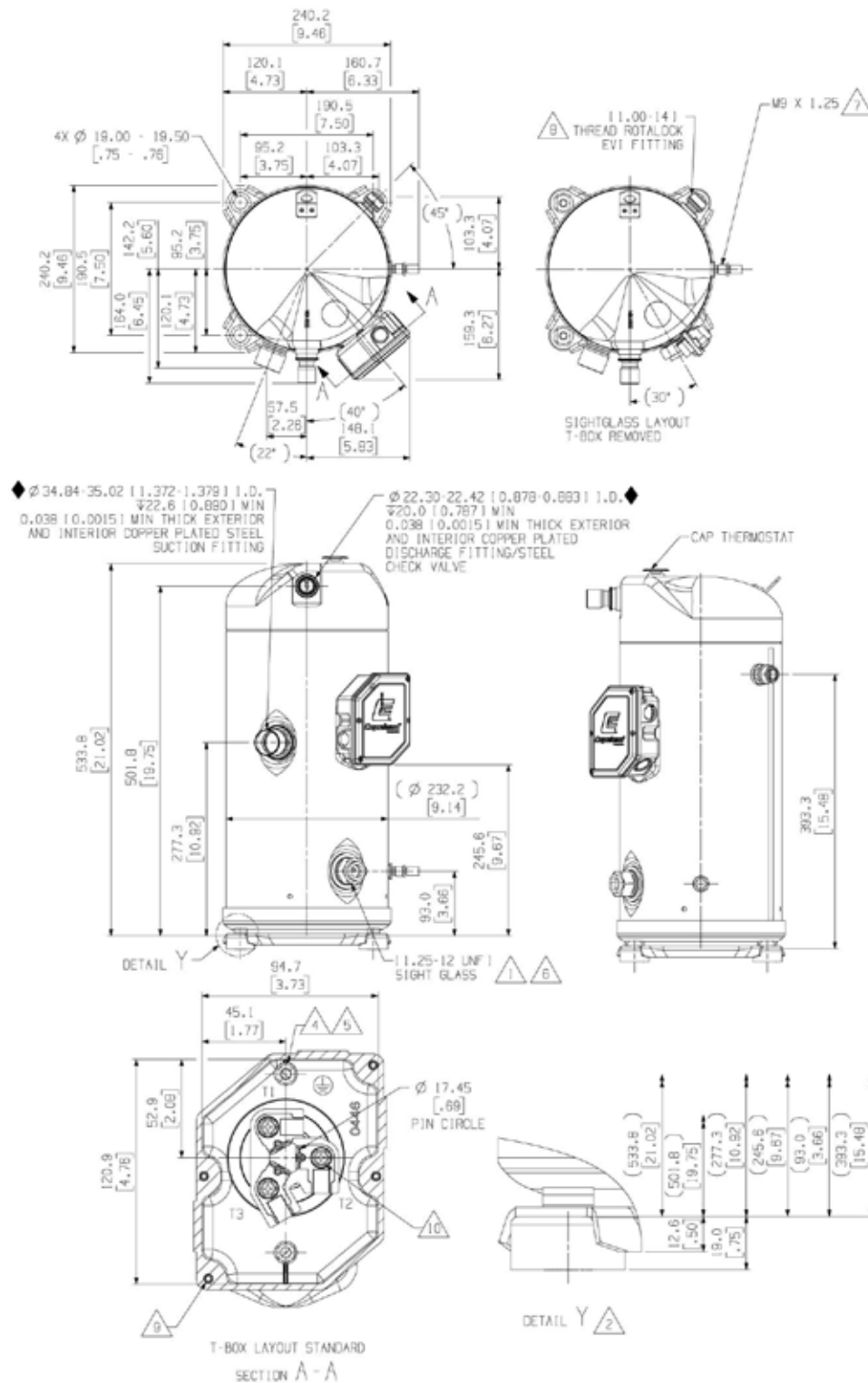
### Notes:

- (1) All tolerances ± 1.5mm [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings: ± 3.0mm [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZF34KQE – ZF41KQE (BOM 554)

### Stub tube connection



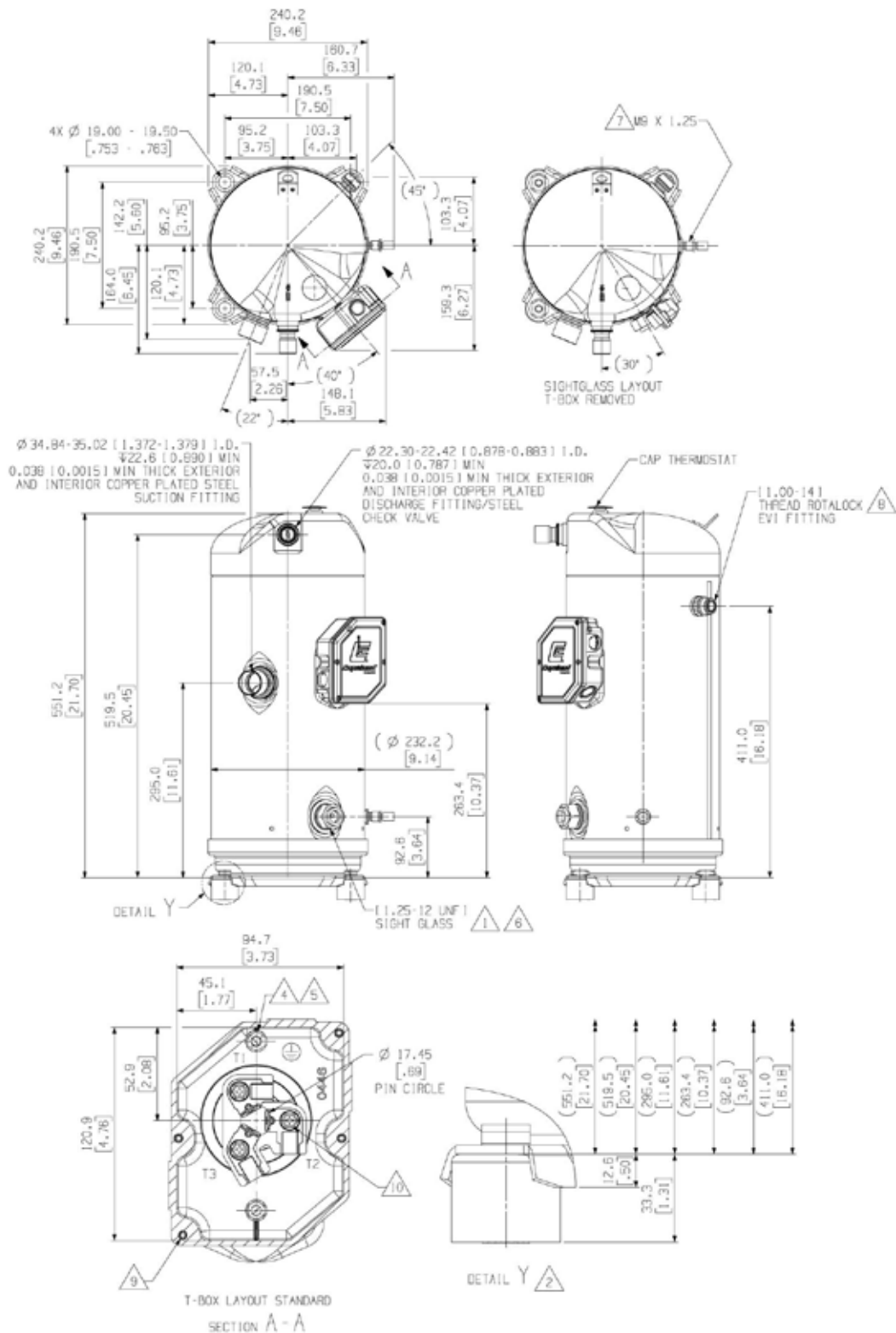
#### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZF49/54KQE-TFD/TF7 (BOM 554)

### Stub tube connection



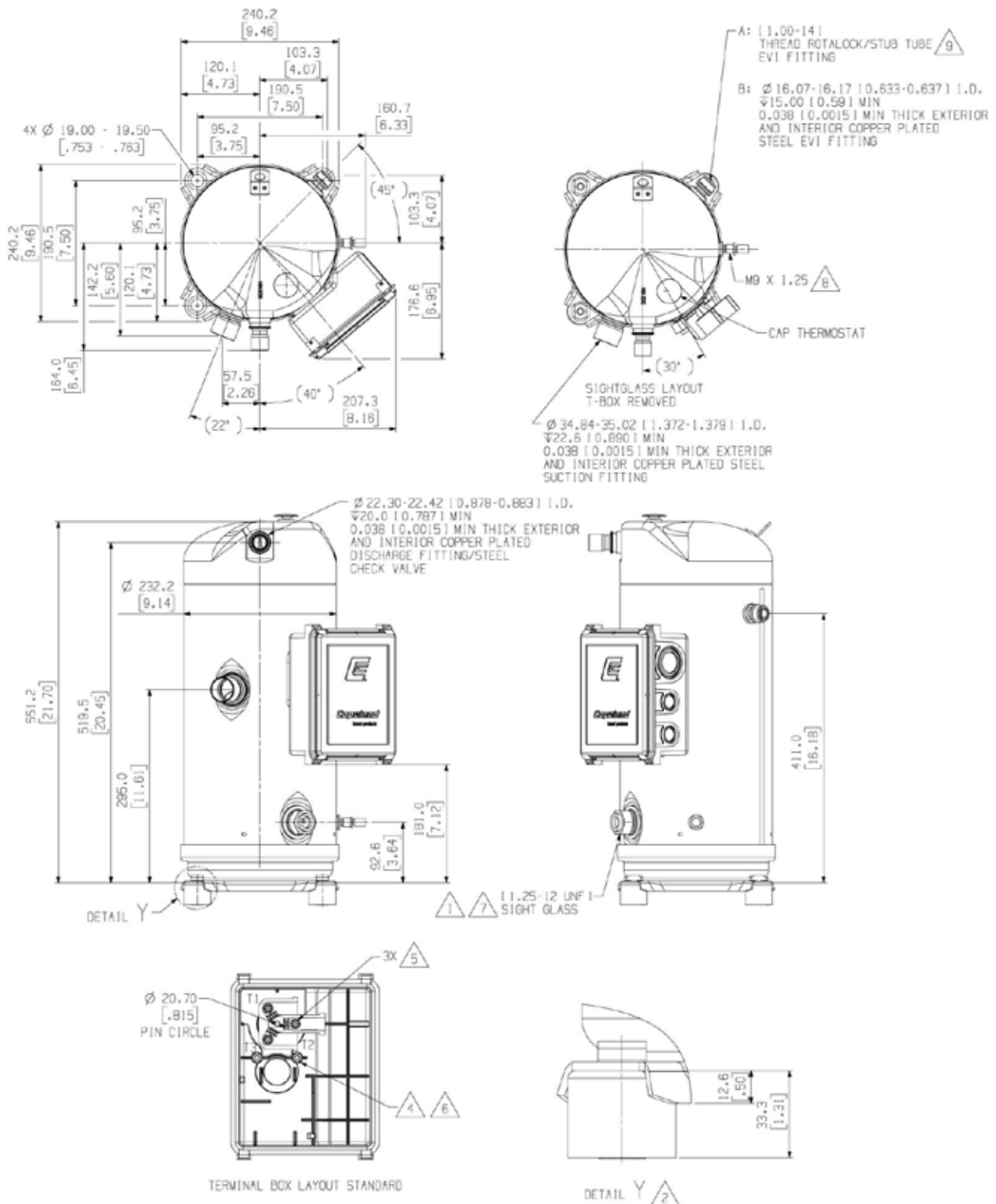
#### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZF49/54KQE-TFC and ZFI68/81KQE-TFC (BOM 554)

### Stub tube connection



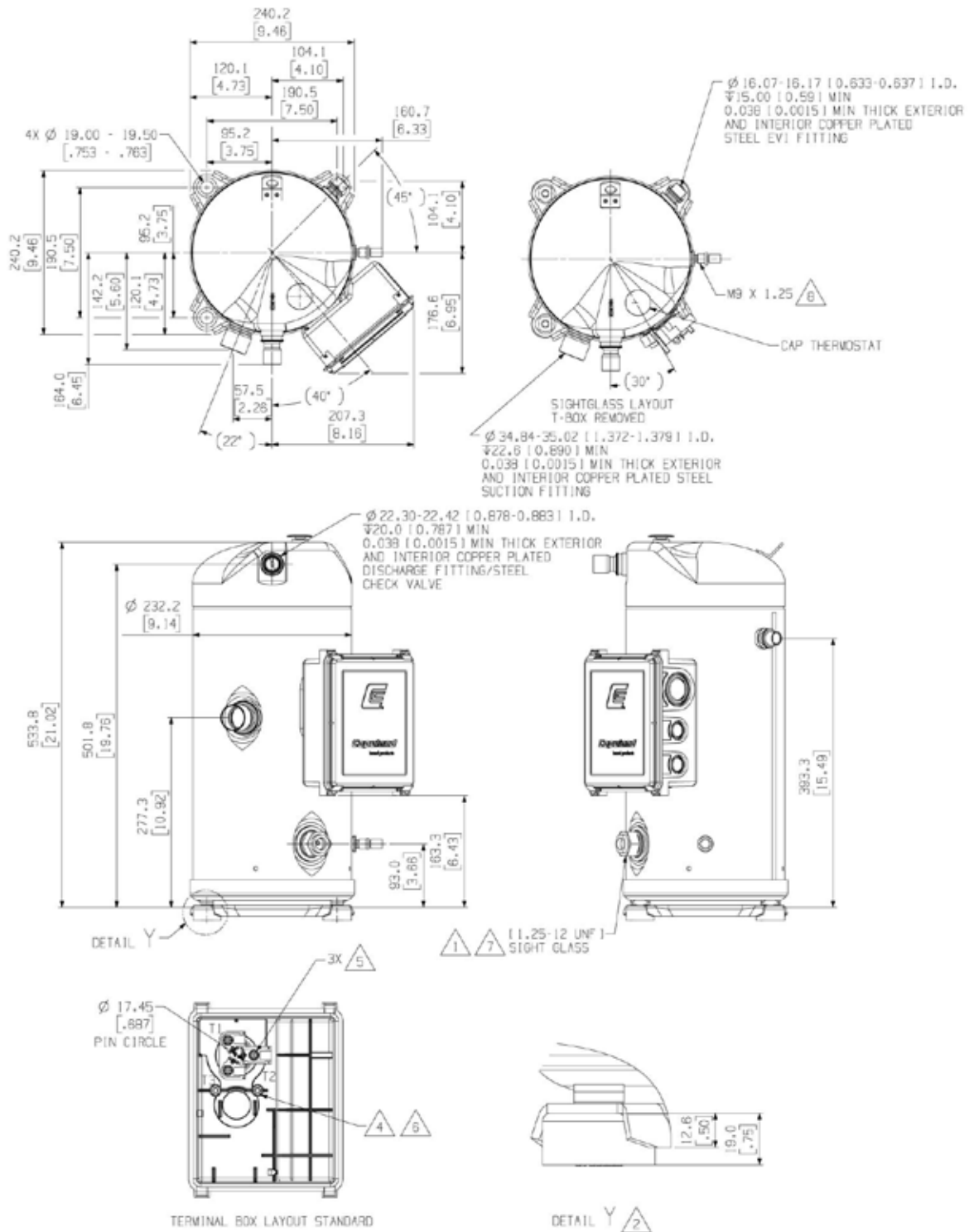
#### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

# Dimensional drawings

## ZFI50KQE – ZFI59KQE (BOM 554)

### Stub tube connection

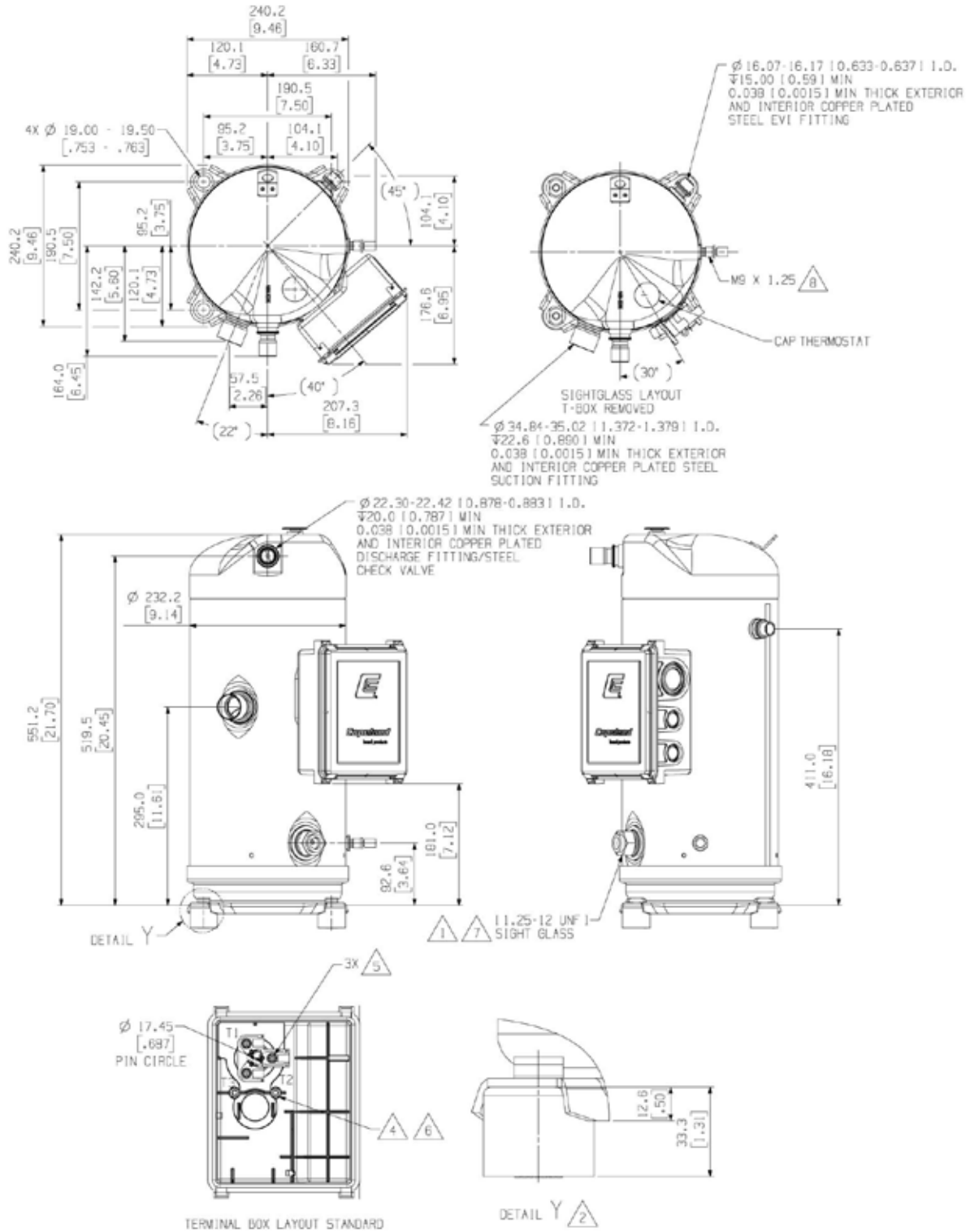




# Dimensional drawings

## ZFI68/81KQE-TFD/TF7 (BOM 554)

### Stub tube connection



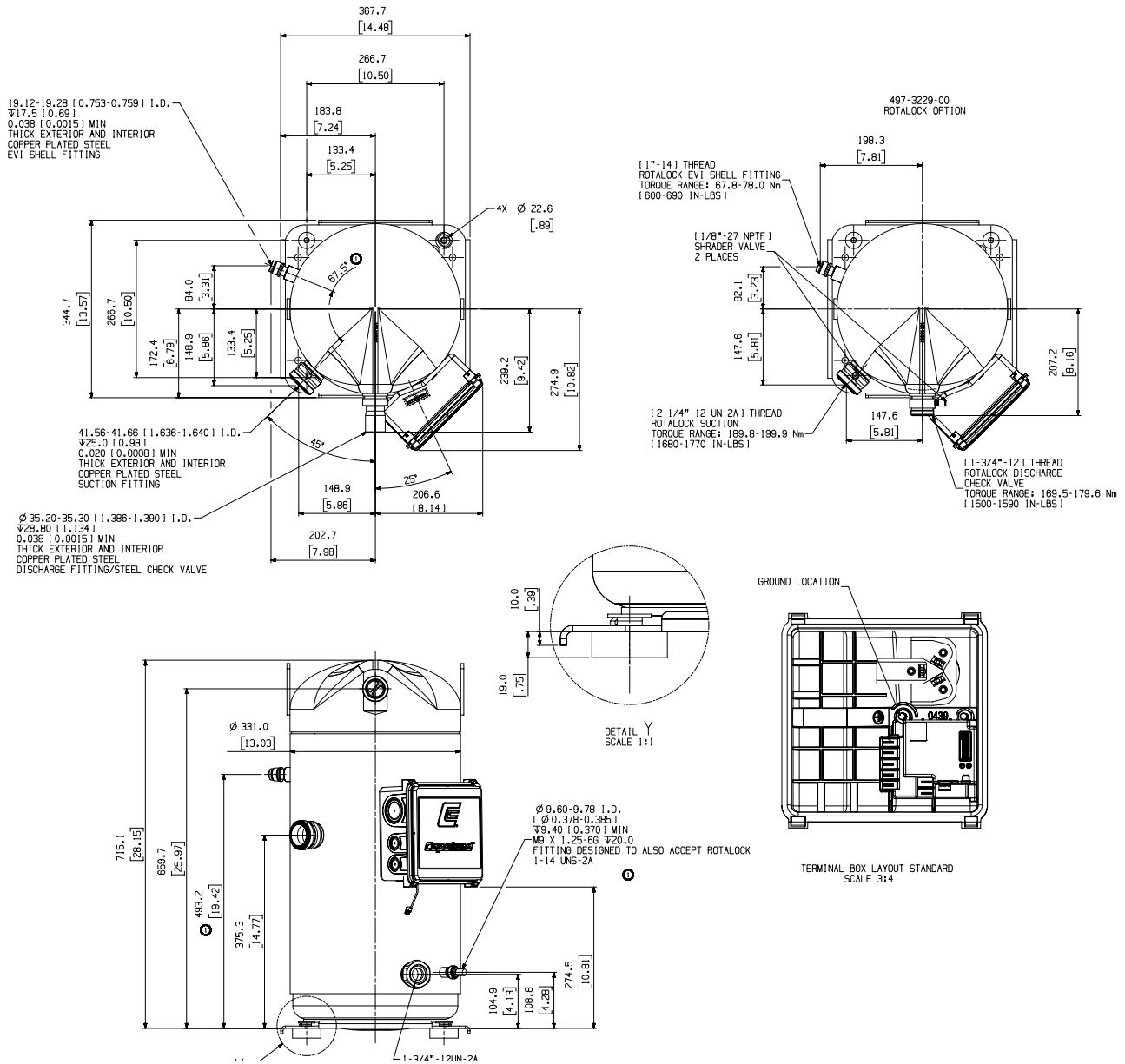
#### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]



# Dimensional drawings

## ZFI122KQE - TED/TE7/TEC (BOM 522/523) Stub tube / Rotalock connection



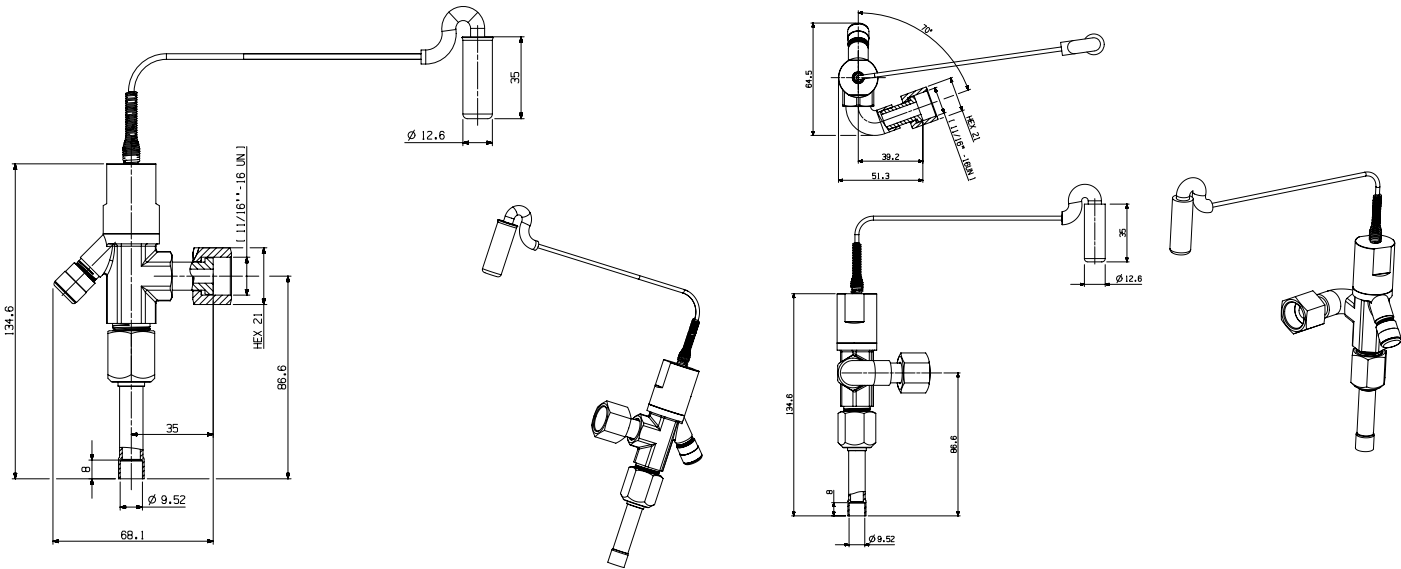
### Notes:

- (1) All tolerances  $\pm 1.5\text{mm}$  [0.06in] unless otherwise specified
- (2) Due to accumulated assembly tolerances, the listed components may vary from the mounting holes. All fittings:  $\pm 3.0\text{mm}$  [0.12in]
- (3) Tube ends must be plugged
- (4) All units are in mm[inch]

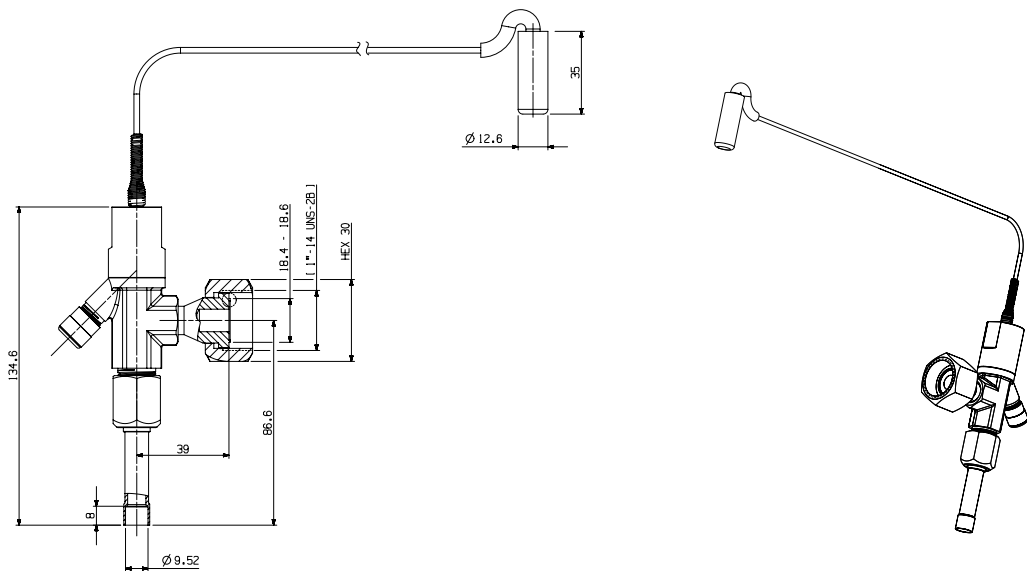
# Dimensional drawings

## DTC Valve prints

### ZF06-28



### ZF34-54

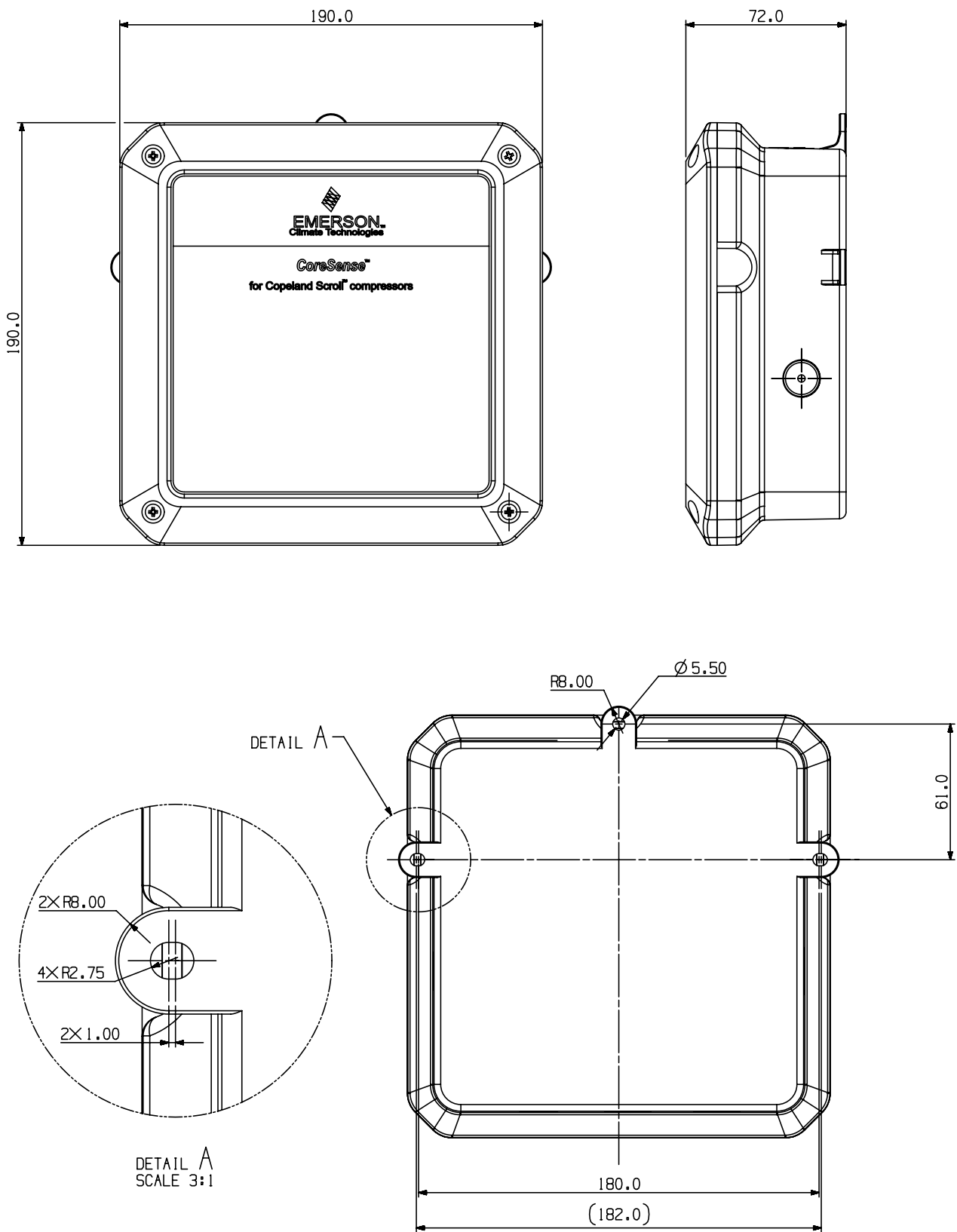


Note: Unit is mm

Dimensional drawings

CoreSense module

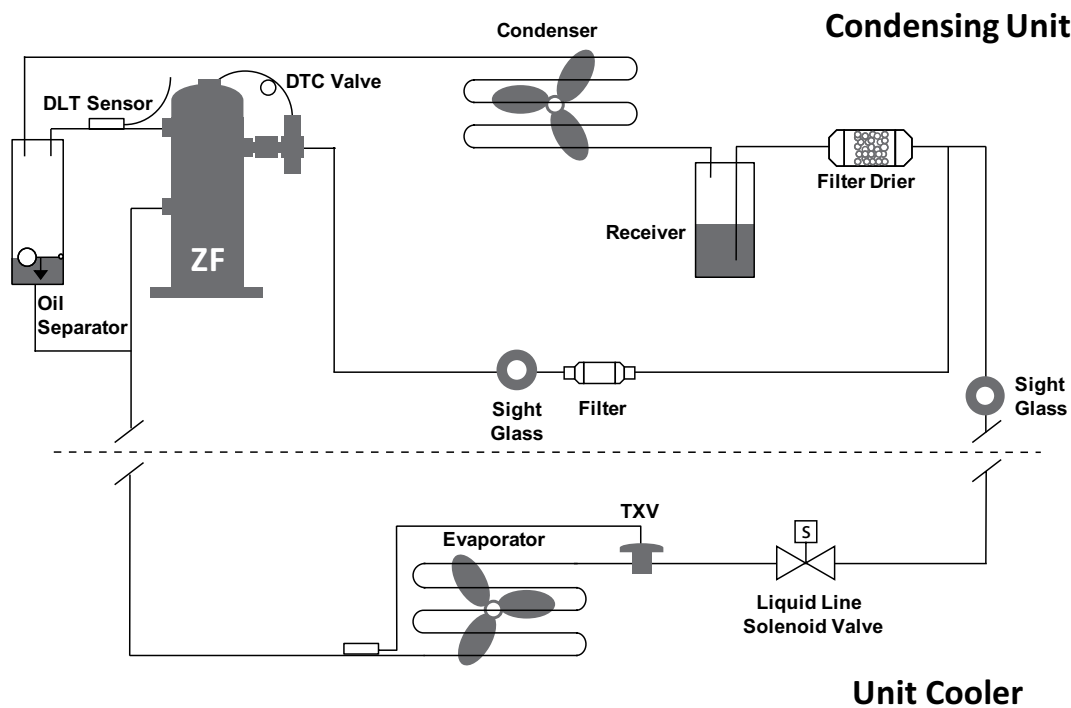
ZFI20 - ZFI122



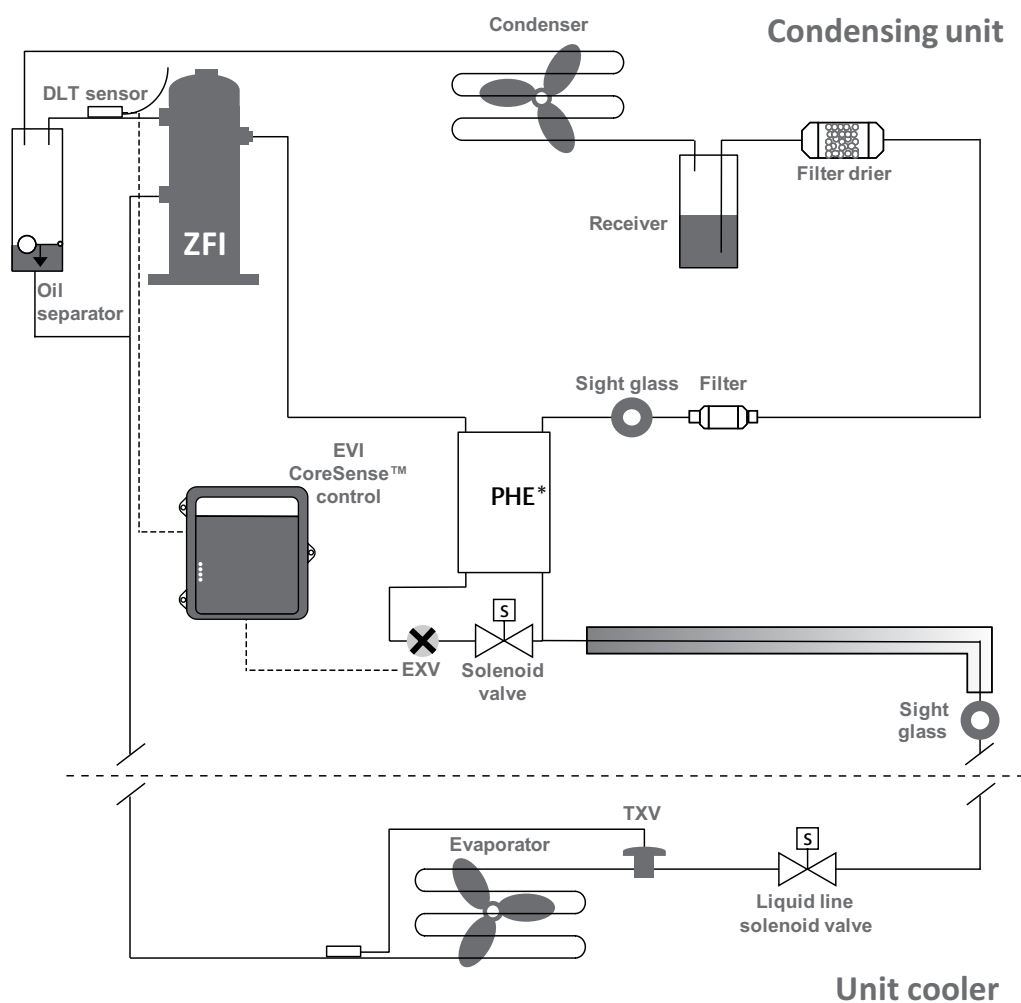
Note: Unit is mm

# Schematic diagram

## Liquid injection schematic



## Vapor injection schematic



\*PHE: Plate heat exchanger

## Available models – ZF Liquid injection

Model	ZF Liquid injection models			
	Rotalock	Stub tube	Manufacturing plant	Status
TFD 380-420V-3ph-50 Hz ; 460V-3ph-60 Hz	ZF06KQE-TFD-551	ZF06KQE-TFD-550	Thailand	Active
	ZF08KQE-TFD-551	ZF08KQE-TFD-550	Thailand	Active
	ZF09KQE-TFD-551	ZF09KQE-TFD-550	Thailand	Active
	ZF11KQE-TFD-551	ZF11KQE-TFD-550	Thailand	Active
	ZF13KQE-TFD-551	ZF13KQE-TFD-550	Thailand	Active
	ZF15KQE-TFD-551	ZF15KQE-TFD-550	Thailand	Active
	ZF18KQE-TFD-551	ZF18KQE-TFD-550	Thailand	Active
	ZF25KQE-TFD-551	ZF25KQE-TFD-550	Thailand	Active
	ZF28KQE-TFD-551	ZF28KQE-TFD-550	Thailand	Active
	ZF34KQE-TFD-564	ZF34KQE-TFD-554	Thailand	Active
	ZF41KQE-TFD-564	ZF41KQE-TFD-554	Thailand	Active
	ZF49KQE-TFD-564	ZF49KQE-TFD-554	Thailand	Active
	ZF54KQE-TFD-564	ZF54KQE-TFD-554	Thailand	Active
TF5 200-220V-3ph-50 Hz ; 200-230V-3ph-60 Hz  TFC 200V-3ph-50 Hz ; 208-230V-3ph-60 Hz	ZF06KQE-TF5-551	ZF06KQE-TF5-550	Thailand	Active
	ZF08KQE-TF5-551	ZF08KQE-TF5-550	Thailand	Active
	ZF09KQE-TF5-551	ZF09KQE-TF5-550	Thailand	Active
	ZF11KQE-TF5-551	ZF11KQE-TF5-550	Thailand	Active
	ZF13KQE-TFC-551	ZF13KQE-TFC-550	Thailand	Active
	ZF13KQE-TFC-551	ZF13KQE-TFC-550	Thailand	Active
	ZF15KQE-TFC-551	ZF15KQE-TFC-550	Thailand	Active
	ZF18KQE-TFC-551	ZF18KQE-TFC-550	Thailand	Active
	ZF25KQE-TFC-551	ZF25KQE-TFC-550	Thailand	Active
	ZF28KQE-TFC-591	ZF28KQE-TFC-580	Thailand	Active
	ZF34KQE-TFC-564 / 567	ZF34KQE-TFC-554	Thailand	Active
	ZF41KQE-TFC-564 / 567	ZF41KQE-TFC-554	Thailand	Active
	ZF49KQE-TFC-564 / 567	ZF49KQE-TFC-554	Thailand	Active
	ZF54KQE-TFC-564 / 567	ZF54KQE-TFC-554	Thailand	Active
TF7 380V-3ph-60 Hz	ZF13KQE-TF7-551	ZF13KQE-TF7-550	Thailand	Active
	ZF15KQE-TF7-551	ZF15KQE-TF7-550	Thailand	Active
	ZF18KQE-TF7-551	ZF18KQE-TF7-550	Thailand	Active
	ZF25KQE-TF7-551	ZF25KQE-TF7-550	Thailand	Active
	ZF28KQE-TF7-551	ZF28KQE-TF7-550	Thailand	Active
	ZF34KQE-TF7-564 / 567	ZF34KQE-TF7-554	Thailand	Active
	ZF41KQE-TF7-564 / 567	ZF41KQE-TF7-554	Thailand	Active
	ZF49KQE-TF7-564 / 567	ZF49KQE-TF7-554	Thailand	Active
	ZF54KQE-TF7-564 / 567	ZF54KQE-TF7-554	Thailand	Active
PFV 200V-1ph-50 Hz ; 208-230V-1ph-60 Hz	ZF06KQE-PFV-551	ZF06KQE-PFV-550	Thailand	Active in 2020
	ZF08KQE-PFV-551	ZF08KQE-PFV-550	Thailand	Active in 2020
	ZF09KQE-PFV-551	ZF09KQE-PFV-550	Thailand	Active in 2020
	ZF11KQE-PFV-551	ZF11KQE-PFV-550	Thailand	Active in 2020
	ZF13KQE-PFV-551	ZF13KQE-PFV-550	Thailand	Active In 2020
	ZF15KQE-PFV-551	ZF15KQE-PFV-550	Thailand	Active In 2020

**Notes:** Please select the right BOMs when ZFI50-81 models are used in Rack application (BOM554/564 for OMB and 567 for OM3)

## Available models – ZFI Vapor injection

Model	ZFI Vapor injection models			
	Rotalock	Stub tube	Manufacturing plant	Status
TFD/TED 380-420V-3ph-50 Hz ; 460V-3ph-60 Hz	ZFI20KQE-TFD-552	ZFI20KQE-TFD-550	Thailand	Active
	ZFI23KQE-TFD-552	ZFI23KQE-TFD-550	Thailand	Active
	ZFI26KQE-TFD-552	ZFI26KQE-TFD-550	Thailand	Active
	ZFI36KQE-TFD-552	ZFI36KQE-TFD-550	Thailand	Active
	ZFI39KQE-TFD-552	ZFI39KQE-TFD-550	Thailand	Active
	ZFI50KQE-TFD-564 / 567	ZFI50KQE-TFD-554	Thailand	Active
	ZFI59KQE-TFD-564 / 567	ZFI59KQE-TFD-554	Thailand	Active
	ZFI68KQE-TFD-564 / 567	ZFI68KQE-TFD-554	Thailand	Active
	ZFI81KQE-TFD-564 / 567	ZFI81KQE-TFD-554	Thailand	Active
	ZFI122KQE-TED-523	ZFI122KQE-TED-522	Suzhou, China	Active
TFC/TEC 200V-3ph-50 Hz ; 208-230V-3ph-60 Hz	ZFI20KQE-TFC-552	ZFI20KQE-TFC-550	Thailand	Active
	ZFI23KQE-TFC-552	ZFI23KQE-TFC-550	Thailand	Active
	ZFI26KQE-TFC-552	ZFI26KQE-TFC-550	Thailand	Active
	ZFI36KQE-TFC-552	ZFI36KQE-TFC-550	Thailand	Active
	ZFI39KQE-TFC-592	ZFI39KQE-TFC-580	Thailand	Active
	ZFI50KQE-TFC-564 / 567	ZFI50KQE-TFC-554	Thailand	Active
	ZFI59KQE-TFC-564 / 567	ZFI59KQE-TFC-554	Thailand	Active
	ZFI68KQE-TFC-564 / 567	ZFI68KQE-TFC-554	Thailand	Active
	ZFI81KQE-TFC-564 / 567	ZFI81KQE-TFC-554	Thailand	Active
	ZFI122KQE-TEC-523	ZFI122KQE-TEC-522	Suzhou, China	Active
TF7/TE7 380V-3ph-60 Hz	ZFI20KQE-TF7-552	ZFI20KQE-TF7-550	Thailand	Active
	ZFI23KQE-TF7-552	ZFI23KQE-TF7-550	Thailand	Active in 2020
	ZFI26KQE-TF7-552	ZFI26KQE-TF7-550	Thailand	Active
	ZFI36KQE-TF7-552	ZFI36KQE-TF7-550	Thailand	Active
	ZFI39KQE-TF7-552	ZFI39KQE-TF7-550	Thailand	Active
	ZFI50KQE-TF7-564 / 567	ZFI50KQE-TF7-554	Thailand	Active
	ZFI59KQE-TF7-564 / 567	ZFI59KQE-TF7-554	Thailand	Active
	ZFI68KQE-TF7-564 / 567	ZFI68KQE-TF7-554	Thailand	Active
	ZFI81KQE-TF7-564 / 567	ZFI81KQE-TF7-554	Thailand	Active
	ZFI122KQE-TE7-523	ZFI122KQE-TE7-522	Suzhou, China	Active

**Notes:** Please select the right BOMs when ZFI50-81 models are used in Rack application (BOM554/564 for OMB and 567 for OM3)

## General information

Technical data are correct at the time of printing. Updates may occur, and should you need confirmation of a specific value, please contact Emerson stating clearly the information required.

Emerson cannot be held responsible for errors in capacities, dimensions, etc., stated herein. Products, specifications and data in this literature are subject to change without notice.

The information given herein is based on data and tests which Emerson believes to be reliable and which are in accordance with today's technical knowledge. It is intended for use by persons having the appropriate technical knowledge and skill, at their own discretion and risk. Our products are designed and adapted for fixed locations. For mobile applications, failures may occur.

The suitability for this has to be assured from the plant manufacturer, which may include making appropriate tests.

### Note:

The components listed in this catalogue are not released for use with caustic, poisonous or flammable substances. Emerson cannot be held responsible for any damage caused by using these substances.

## Notes

[illegible]



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